

# RU-87P1/2/4/8

## User Manual

### Version 1.2

July 2008

Original Writer: Martin Hsu

Last Writer: Janice Hong



---

ICP DAS, Co., LTD

[www.icpdas.com](http://www.icpdas.com)

# Table of Contents

<b>Chapter 1</b>	<b>Introduction .....</b>	<b>4</b>
1.1	Specifications .....	7
<b>Chapter 2</b>	<b>Hardware Configuration.....</b>	<b>8</b>
2.1	View of the RU-87PN .....	8
2.1.1	Preparation .....	8
2.1.2	Wire the 87Pn to power and PC .....	9
2.1.3	87Pn's CPU module: .....	9
2.1.4	RU-87Pn series CPU Module Description .....	11
2.1.5	Plug in the I/O modules: .....	11
2.1.6	Wiring the I/O modules: .....	12
2.1.7	Installing RU-87Pn extension unit.....	14
2.2	Setup the 87Pn system parameter: .....	15
2.2.1	Communication parameters of 87Pn CPU module: .....	15
<b>Chapter 3</b>	<b>Software Configuration.....</b>	<b>17</b>
3.1	Setup RU-87Pn with DCON Utility.....	17
3.1.1	87Pn Auto Config. Enable:.....	19
3.1.2	87Pn Auto Config. Disable:.....	21
3.2	Save & Load 87Pn Configure file .....	22
3.2.1	Save the module command to file: .....	23
3.2.2	Load the Configure file.....	25
3.3	Load & Write configure file .....	27
3.4	Operating in off-line mode: .....	29
<b>Chapter 4</b>	<b>Software Development Kits (SDK) .....</b>	<b>34</b>
4.1	DCON DLL .....	34
4.1.1	DLL Use Steps .....	34
4.1.2	VB Example (Reading an analog input value) .....	36
4.2	DCON ActiveX.....	38
4.2.1	Procedure for using the ActiveX .....	38
4.2.2	VB Example (Reading an analog input value) .....	39
4.3	DCON LabVIEW.....	41
4.3.1	Procedure for using DCON_LabVIEW.....	41
4.3.2	LabVIEW Example (Reading multi-channel analog Input value) .....	43
4.3.3	LabVIEW Demo Program (Reading multi-channel analog input value).....	44
4.4	DCON InduSoft .....	45
4.4.1	Procedure for using the InduSoft bundled driver .....	45
4.4.2	InduSoft Example (Reading an analog input value) .....	46
4.5	NAP OPC Server.....	49
4.5.1	Procedure for using the OPC Server .....	49
4.5.2	OPC Server Example (Reading an analog input value) .....	50
<b>Appendix A : Dimension.....</b>		<b>51</b>
<b>Appendix B : Compare RU-87Pn with I-87Kn .....</b>		<b>55</b>
<b>Appendix C : Solution for 87K I/O module on the slot.....</b>		<b>56</b>
<b>Appendix D : Description For ini Files .....</b>		<b>60</b>
<b>Appendix E : Frame Ground .....</b>		<b>61</b>
<b>Appendix F : Application of RS-485 Network .....</b>		<b>62</b>

# FIGURE

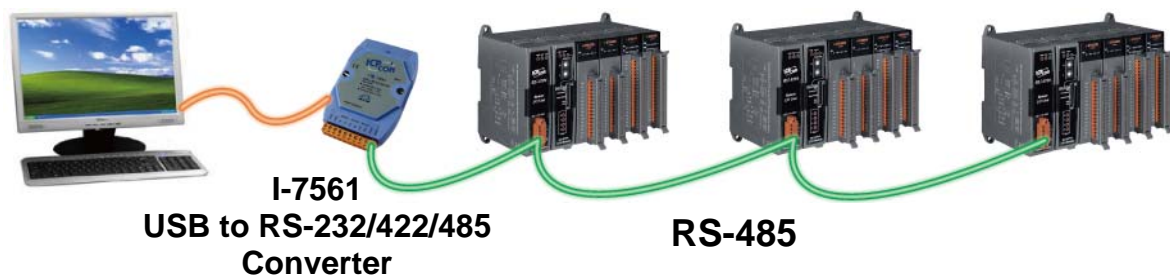
Fig.1 : View of 87Pn .....	8
Fig.2 : Wire the 87Pn to power and PC .....	9
Fig.3 : 87Pn's CPU module .....	10
Fig.4 : About CPU module.....	10
Fig.5 : RU-87P4/P8 CPU module description.....	11
Fig.6 : Plug in the I/O structure.....	12
Fig.7 : I-87019R - Internal I/O structure.....	13
Fig. 8 : I-87019R - Pin assignments & Wire Connection .....	13
Fig. 9 : I/O module terminal connection.....	13
Fig.10 : Installing RU-87Pn extension unit .....	14
Fig.11 : Setup the address of Rotary Switch on 87P4 CPU module .....	15
Fig.12 : Function description of DIP switch on 87P4 CPU module.....	16
Fig.13 : Run DCON Utility and Module Configuration.....	17
Fig.14 : When Auto Config. Enable, incorrect module can't external communication.....	19
Fig.15 : Click "Write to 87Pn" to complete 87Pn module configuration.....	19
Fig.16 : The status after complete the 87Pn module configuration.....	20
Fig.17 : After configuring, you can find out the entire module .....	20
Fig.18 : How to complete Auto-Configuration for 87Pn.....	21
Fig.19 : When 87Pn Auto Config.: Disable, all the module can external communication .....	21
Fig. 20 : Click "Configure" to enter the configure screen .....	23
Fig. 21 : Select and setup the measurement range of module .....	23
Fig. 22 : Write the settings to RU-87Pn and click "save configuration" .....	24
Fig. 23 : Save the configuration file .....	24
Fig. 24 : Load the settings and check the content of configuration file .....	25
Fig. 25 : Confirmed the settings, then write to 87Pn CPU module .....	27
Fig. 26 : Load configuration and write to 87Pn CPU module.....	28
Fig. 27 : Configure and save file in off-line mode .....	29
Fig. 28 : Load Configuration and write to 87Pn CPU module in other computer .....	29
Fig. 29 : Off-line operation .....	30
Fig. 30 : Off-line operation – Configure & Save file .....	31
Fig. 31 : Load configure file in another PC .....	32
Fig. 32 : Write the settings to RU-87Pn .....	33
Fig. 33 : I-87K high/low profile series I/O modules .....	55
Fig. 34 : The search result between 87Pn and modules .....	56
Fig. 35 : DCON Utility shows the status of 87Pn expansion slot .....	56
Fig. 36 : Frame Ground & Earth Ground .....	61

# Chapter 1 Introduction

RU-87Pn series is a remote intelligent I/O expansion unit that used to expand I-87K series I/O modules over the RS-485 for industrial monitoring and controlling applications. There are more than 30 I/O modules supported with the unit, including analog input/output, digital input/output, and counter/frequency I/O modules.

RU-87Pn is designed to be used in harsh and noisy environment, so the hardware is manufactured with wide power input range (10~30 VDC) and operating temperature ( $-25^{\circ}\text{C}$  ~  $+75^{\circ}\text{C}$ ). It simplifies installation and maintenance of I/O modules with hot swappable and auto configuration, fault and error detection, dual watchdog, programmable power on and Safe Values.

Various software development kits (SDK) and demos are provided, such as DLL, ActiveX, LabVIEW driver, InduSoft driver, Linux driver, OPC Server, etc. The I-87K series I/O modules plugged in the RU-87Pn can be easily integrated into variant software system.



## Features

### ► Hot Swap

The RU-87Pn doesn't need to shut down its power to replace or plug I-87K I/O modules. Therefore, the whole system can keep operating without any interruption.

### ► Auto-Configuration

Configurations of I-87K I/O modules can be pre configured and stored in the nonvolatile memory of the RU-87Pn. When the RU-87Pn is power on or an I-87K I/O module is plug in, the RU-87Pn automatically check and restore these configurations to each I-87K I/O modules on it.

### ► Easy Duplicate System

Using the DCON Utility, you can easily make a backup of the I-87K module configurations and write to another RU-87Pn. This design can easily and quickly duplicate many RU-87Pn

## ► Easy Maintenance and Diagnostic

The basic configurations (includes station number, baud rate) are set by the rotary and DIP switch. The operator can use only one screwdriver to set the RU-87Pn. And there are several LED status indicators to show whether I-87K modules are configured and work properly.

If one I-87K module is damaged, the operator just need to get one good I-87K module with the same item number to replace the damaged one. And then check the LED indicators to know whether the replacement is performed correctly. The switch and LED design makes it easy for maintenance. There is no PC and Notebook needed.

## ► Communication

### ■ RS-485 industrial multi-drop network

The RU-87Pn uses the industrial EIA RS-485 communication to transmit and receive data over long distance (1.2 Km).

### ■ DCON protocol

I-87K series I/O modules plugged in a RU-87Pn provide a simple command/response protocol (Called DCON protocol) for communication. All command/response are in easy used ASCII format.

## ► Rugged Industrial Environment

### ■ Dual watchdog design

The I-87K series I/O modules provides module watchdog and host watchdog. The module watchdog is a hardware watchdog; the host watchdog is a software watchdog. The module watchdog is designed to automatically reset the microprocessor when the module hangs. The host watchdog monitors the host controller (PC or PLC). The output of module can go to the Safe Value state when the host fails.

### ■ Programmable power on and Safe Value

The analog and digital output of modules can be programmed power on and Safe Value.

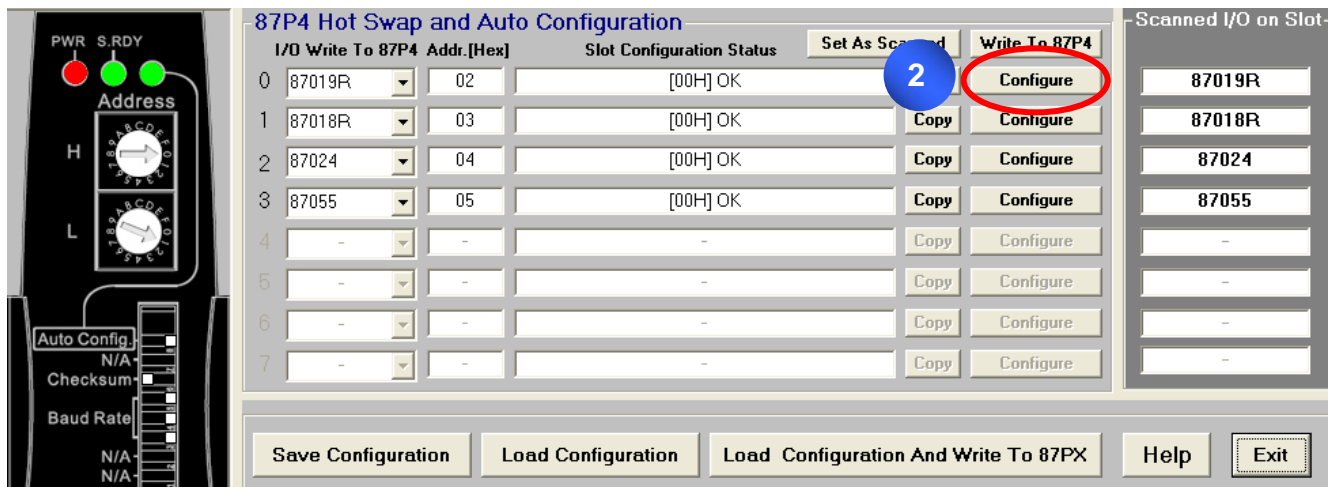
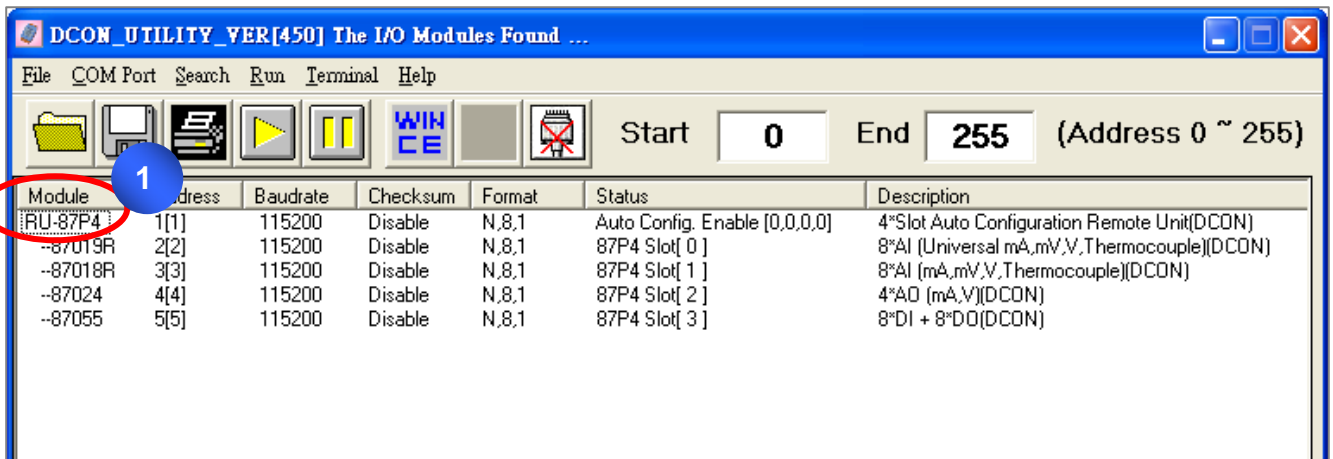
### ■ Wide range power input (10~30 VDC)

Wide range operating temperature (-25 °C ~ +75 °C)

## ► Fully Software Support

The free charge software utility and development kits include

## ■ DCON Utility: for configuration



## ■ OPC Servers:

OPC is an industrial standard interface based on OLE technology. With the OPC Server, I/O modules can be easily integrated to any software that has OPC client capability.

## ■ EZ Data Logger

### EZ Data Logger



EZ Data Logger is small data logger software. It can be applied to small Remote I/O system. With its user-friendly interface, users can quickly and easily build a data logger software without any programming skill.

## ■ Support Variant Software Develop Toolkits

It's free charge for DLL, ActiveX, LabVIEW driver, InduSoft driver, DasyLab driver, Linux driver.

# 1.1 Specifications

■ Interface Type (RS-485)		
Baud rate	115200 bps maximum	
Distance	1.2 Km (4000 ft) maximum	
Isolation	3000 VDC	
ESD Protection	+/- 4K Contact Discharge and +/- 8K Air Discharge	
■ Switch		
Rotary Switch	x2 , For RS-485 address	
DIP switch	8 bit *1, For auto configuration, check sum, baud rate	
■ LED Indicators		
Power	Yes	
System Ready	Yes	
Auto-Configuration	Yes	
Slot Status	Yes	
■ I/O Expansion Slots		
Hot Swap	Yes	
Auto-Configuration	Yes	
Support Module Type	High profile I-87K module only	
Dimensions (W x H x D)		
RU-87P1 (slot x 1)	64 x 117 x 110 mm	
RU-87P2 (slot x 2)	95 x 132 x 111 mm	
RU-87P4 (slot x 4)	188 x 132 x 111 mm	
RU-87P8 (slot x 8)	312 x 132 x 111 mm	
■ Power		
Input Range	10~30 VDC	
Reverse Polarity Protection	Yes	
Isolation	3000 VDC	
Frame Ground	Yes	
Module	Consumption	Power Board Driving
RU-87P1	1 W	5 W
RU-87P2	1 W	8 W
RU-87P4	2 W	15 W
RU-87P8	2.4 W	30 W
■ Environment		
Operating Temperature	-25°C ~ +75°C	
Storage Temperature	-30°C ~ +85°C	
Humidity	5 ~ 95% RH, non-condensing	

## Chapter 2 Hardware Configuration

### 2.1 View of the RU-87PN

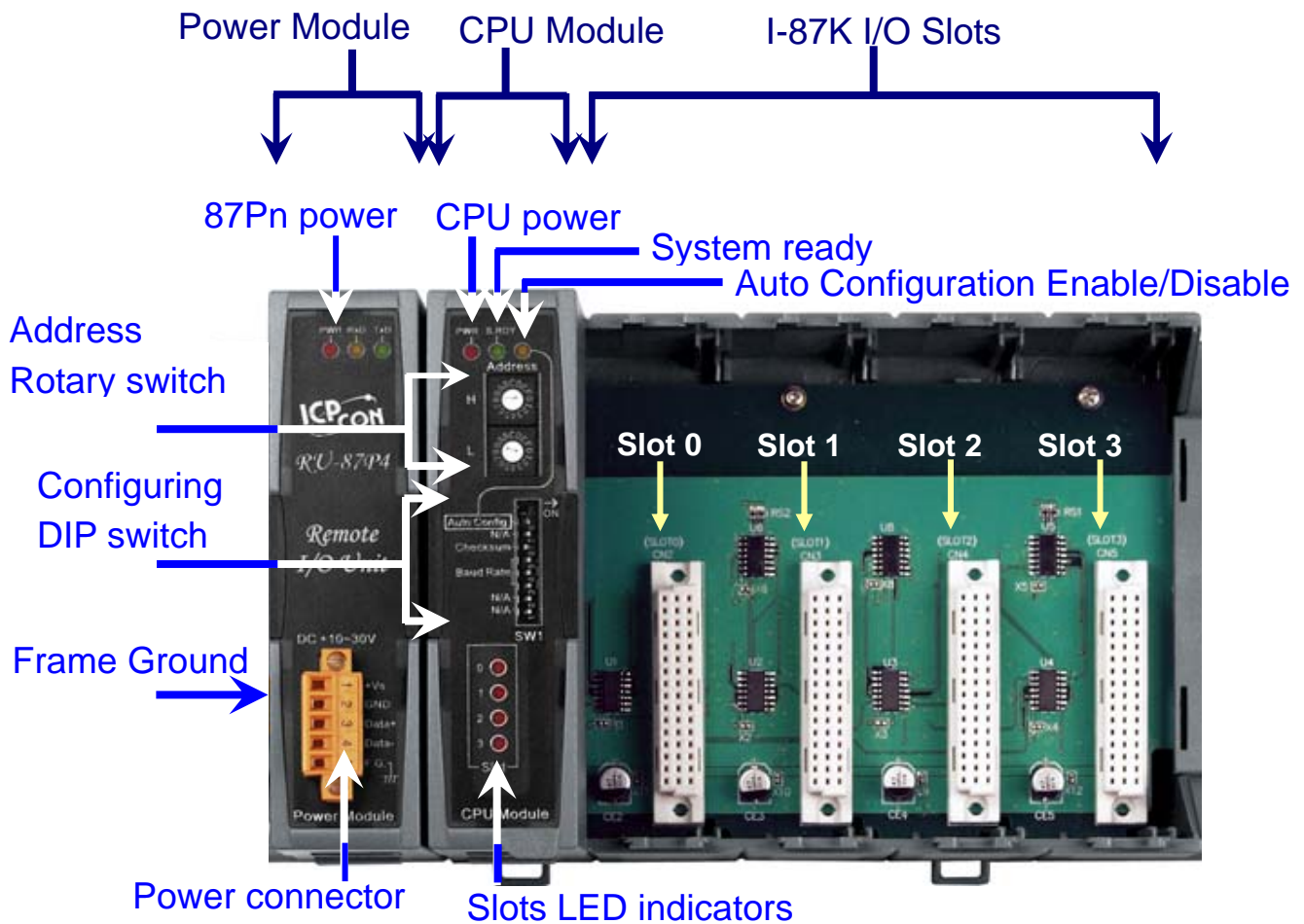


Fig.1 : View of 87Pn

#### 2.1.1 Preparation

- ▶ Power Supply: +10 V ~ +30 V / DC (Ex: DP-665)  
[http://www.icpdas.com/products/Accessories/power\\_supply/power\\_list.htm](http://www.icpdas.com/products/Accessories/power_supply/power_list.htm)
- ▶ Converter: RS-232 to RS-485 (Ex: I-7520) or USB to RS-485 (Ex: I-7561)  
CD: \ Napdos\7000\Manual\7520.pdf or  
[http://www.icpdas.com/products/Industrial/communication\\_module/communication\\_list.htm](http://www.icpdas.com/products/Industrial/communication_module/communication_list.htm)
- ▶ Install the DCON Utility to PC (Version 4.5.0 or above version)  
CD: \ Napdos\Driver\DCON\_Utility or  
[ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/driver/dcon\\_utility/](ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/driver/dcon_utility/)



## 2.1.2 Wire the 87Pn to power and PC

### RU-87P4

1. +Vs ⇔ Power Supply : +Vs (+10~30V) / I-7520 : +Vs
2. GND ⇔ Power Supply : GND / I-7520 : GND
3. DATA+ ⇔ I-7561/ I-7520 : DATA+
4. DATA- ⇔ I-7561/ I-7520 : DATA-

### I-7561/ I-7520

- ★ I-7561's USB Port ⇔ PC's USB Port
- ★ I-7520's RS-232 Port ⇔ PC's COM Port

P.S. If using I-7520, don't forget to connect the power (+Vs, GND)!

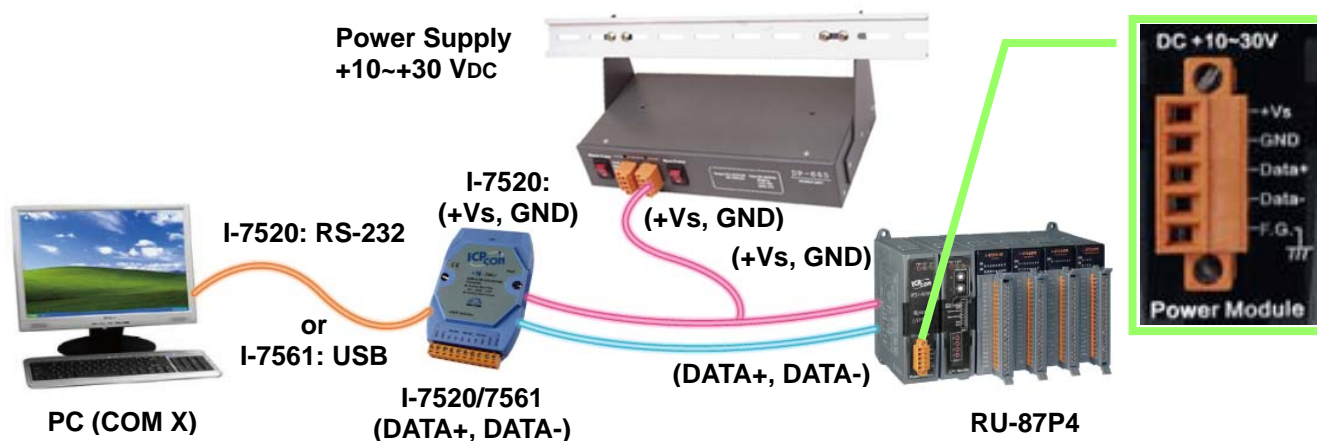


Fig.2 : Wire the 87Pn to power and PC

## 2.1.3 87Pn's CPU module:

The factory default values are as following table:

Switch	Label	Setting	Description
Rotary Switch (Address)	H	0	Net address = 1 H: High Byte L: Low Byte
	L	1	
DIP switch (SW1)	Auto Config.	ON	Enable
	Checksum	OFF	Disable
	Baud Rate	ON, ON, ON	115200

**Note:** The ON of DIP switch for 87P1 & 87P2 are switching to the **left**, for 87P4 & P8 are to the **right**.

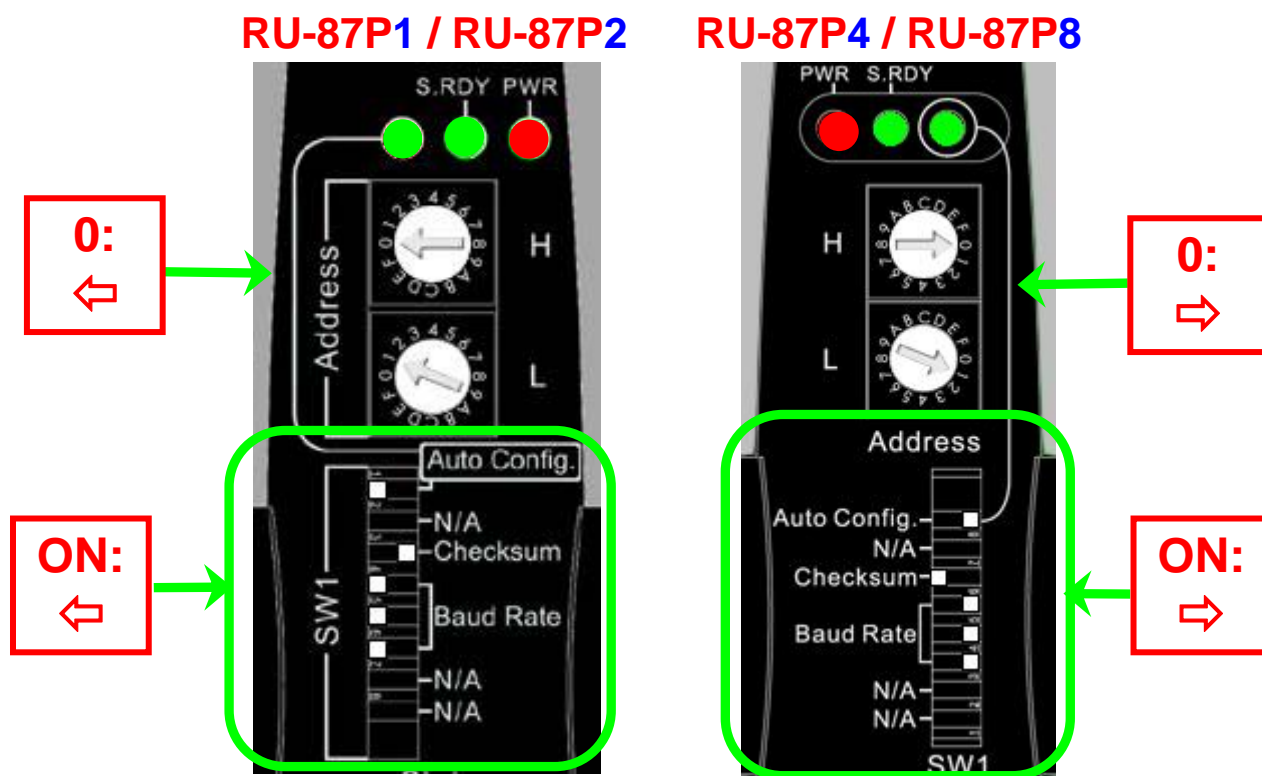


Fig.3 : 87Pn's CPU module

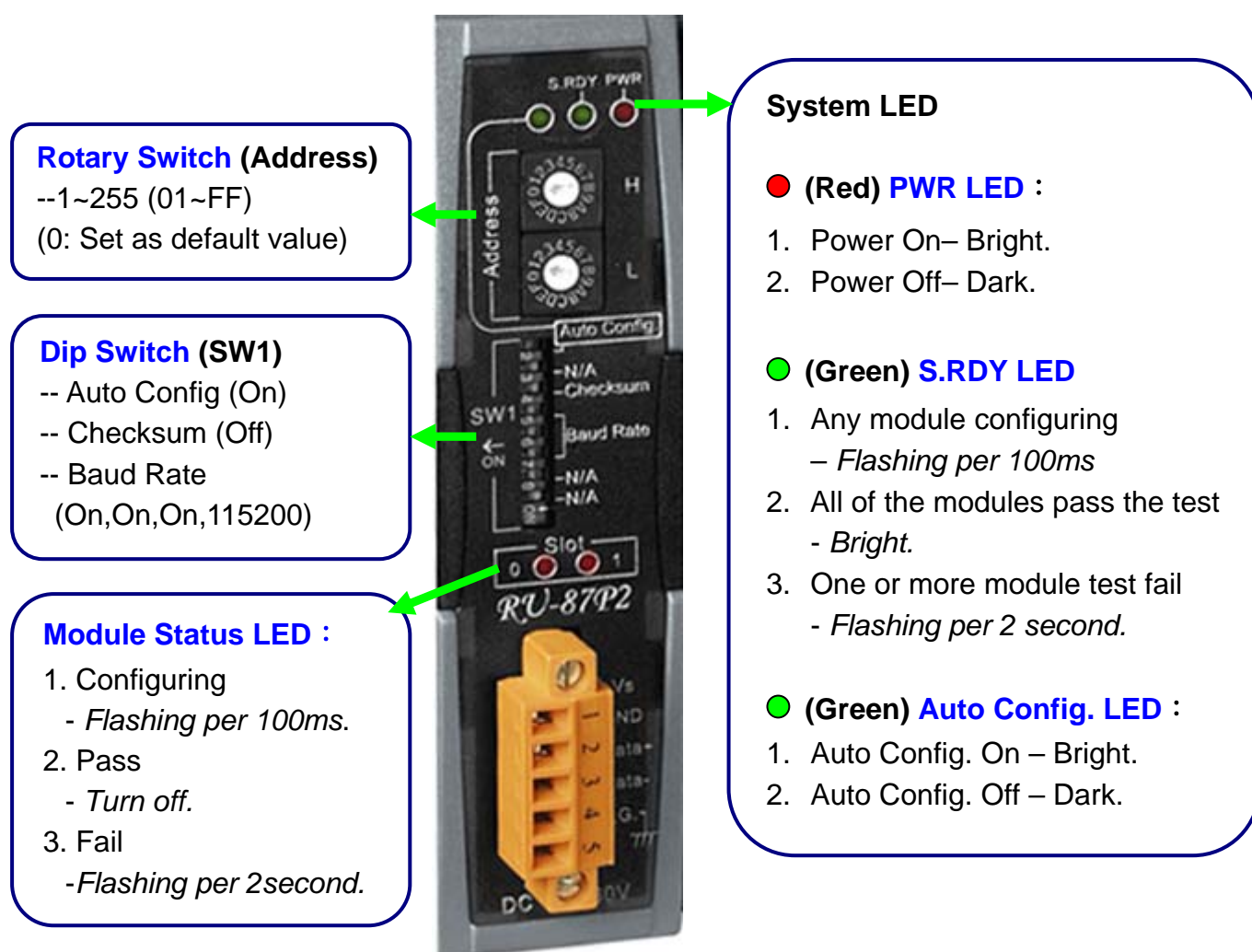


Fig.4 : About CPU module

## 2.1.4 RU-87Pn series CPU Module Description

**Check** the left side of the Power Board for the CPU module LED and DIP switch description.

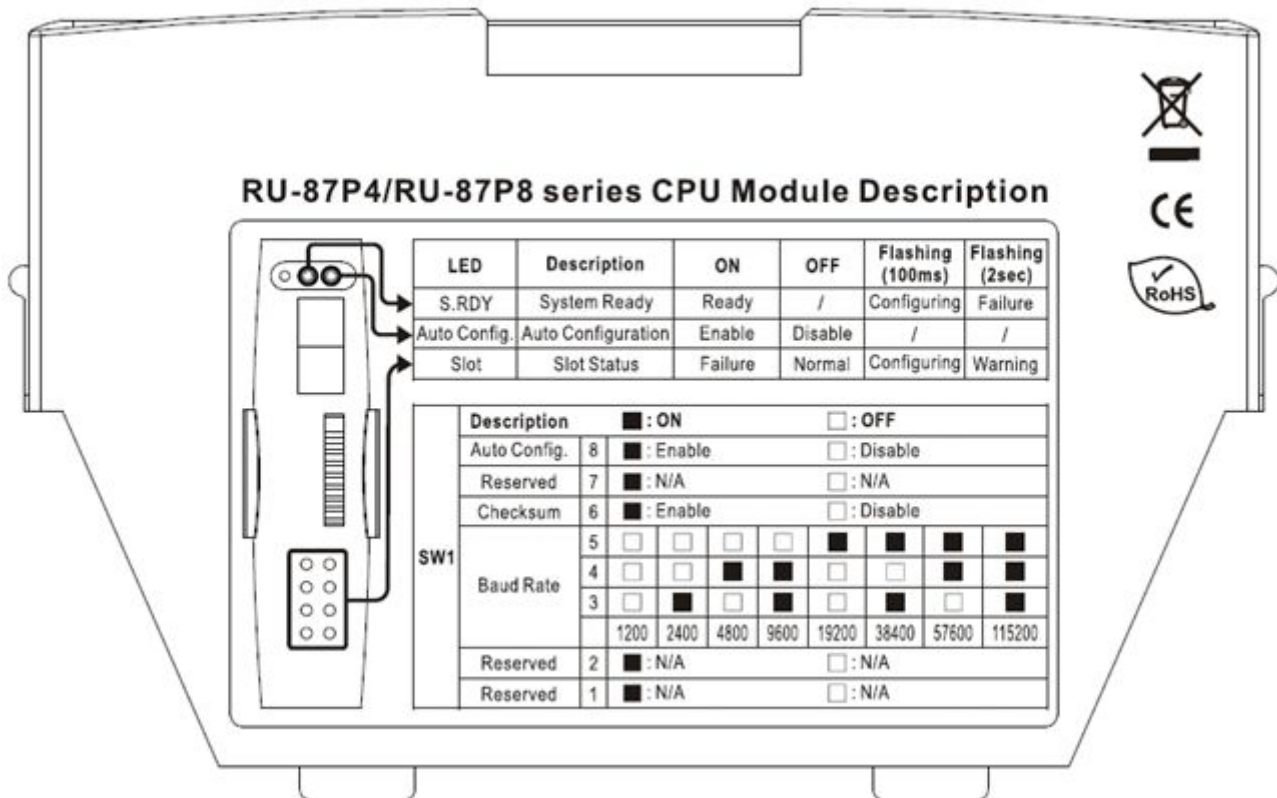


Fig.5 : RU-87P4/P8 CPU module description

## 2.1.5 Plug in the I/O modules:

At present, ICP DAS divides most of the same I-87K I/O module into the Low Profile and High Profile two kinds of version, **if you want to use the module on 87Pn expansion slot, you must choose the High Profile** to assure Auto Config. and Hot Swap function is normal operation.

The related product information about I-87K I/O module is in the CD. You can refer I-87K High Profile series I/O modules in following path:

CD:\Napdos\DCON\IO Module\87k\_modules.htm or to following web-site

[ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/dcon/io\\_module/87k\\_modules.htm](ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/dcon/io_module/87k_modules.htm)

Example: Plug in I-87019R to Slot 0

p.s. I-87019R is an AI (Analog Input) High Profile module

**I-87019R is auto-configured:**  
**Baud Rate: 115200**  
**Checksum: Disable**  
**Net Address: 2**

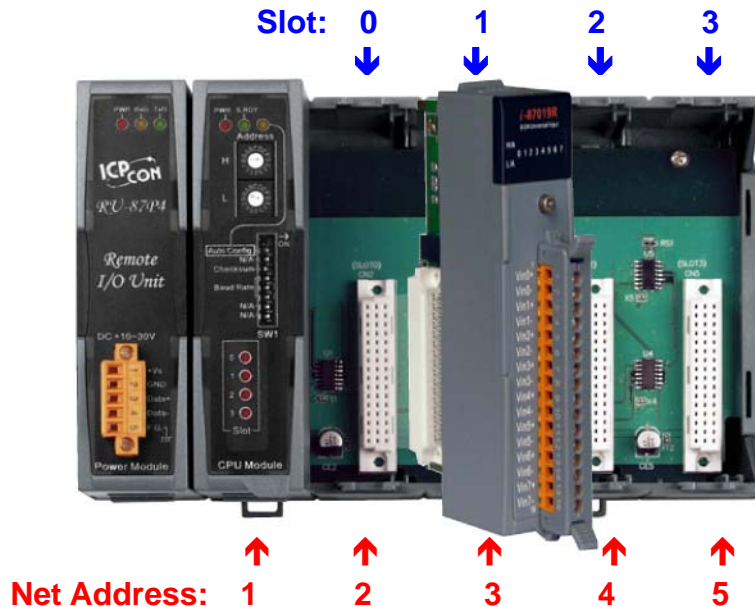
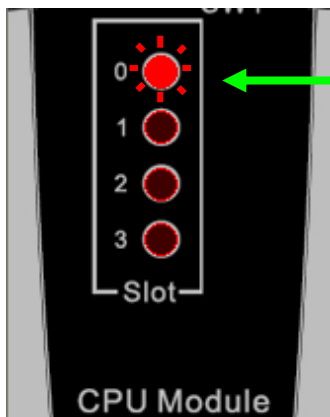


Fig.6 : Plug in the I/O structure



- After plugged in, the slot indicator is flashing per 100 ms.
- When configuration is completed, the LED becomes off.
- If configuration is failed, the LED is always on.

## 2.1.6 Wiring the I/O modules:

Before wiring the I-87K I/O modules, please check the pin assignment and wiring according to each hardware user manual.

For each I-87K I/O module's hardware user manual please refer to [CD:\Napdos\DCON\IO\\_Module\87k\\_modules.htm](CD:\Napdos\DCON\IO_Module\87k_modules.htm)

According to the internal circuitry diagram and wire connection diagram, please connect the power cable or communication cable to each channel on terminal block of I/O module.

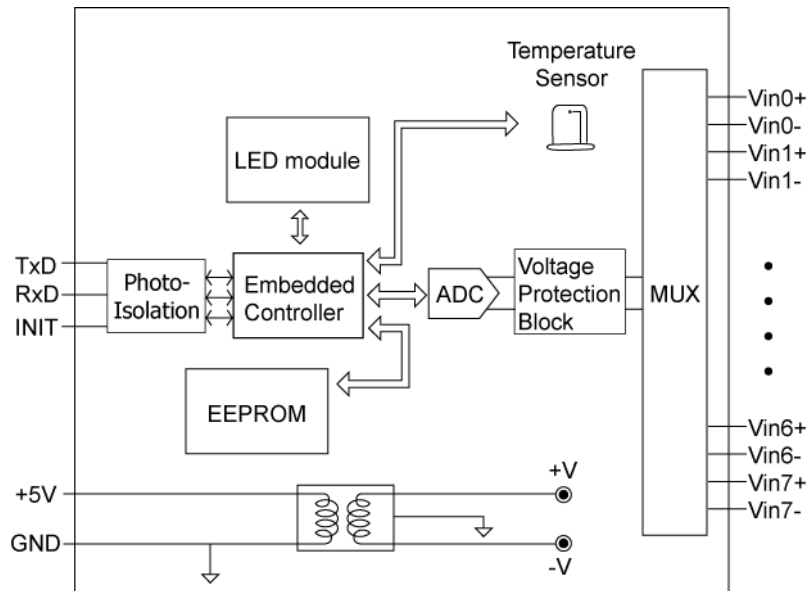
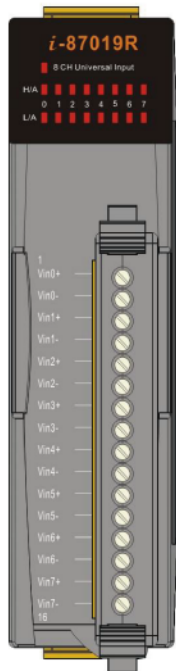


Fig.7 : I-87019R - Internal I/O structure

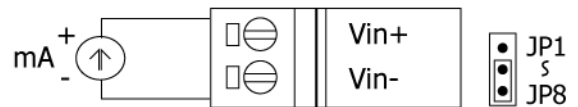


Terminal No.	Pin Assignment Name
01	Vin0+
02	Vin0-
03	Vin1+
04	Vin1-
05	Vin2+
06	Vin2-
07	Vin3+
08	Vin3-
09	Vin4+
10	Vin4-
11	Vin5+
12	Vin5-
13	Vin6+
14	Vin6-
15	Vin7+
16	Vin7-

#### Voltage Input Wiring



#### Current Input Wiring



#### Thermocouple Input Wiring

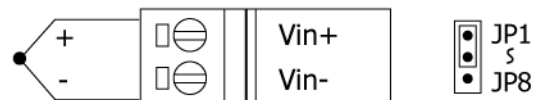


Fig. 8 : I-87019R - Pin assignments & Wire Connection

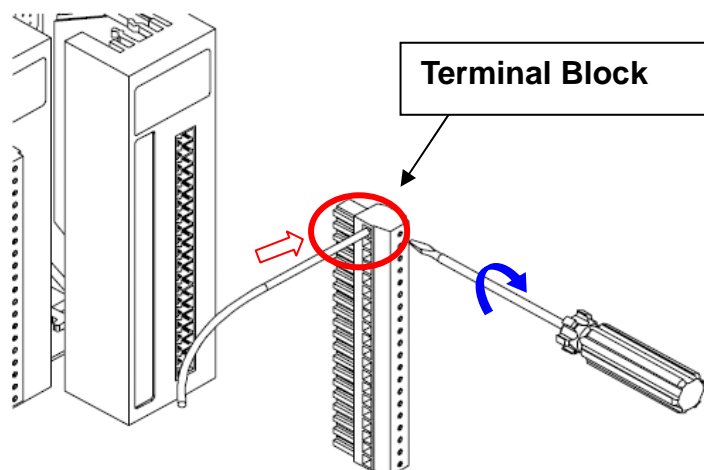
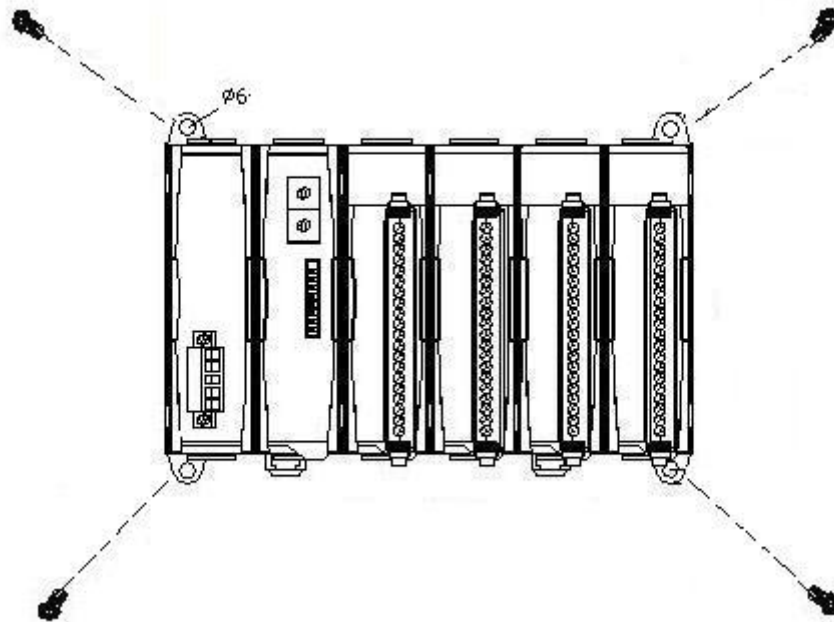


Fig. 9 : I/O module terminal connection

## 2.1.7 Installing RU-87Pn extension unit

Method 1: using the screw to fixed.



Method 2: using the DIN rail clips to fixed.

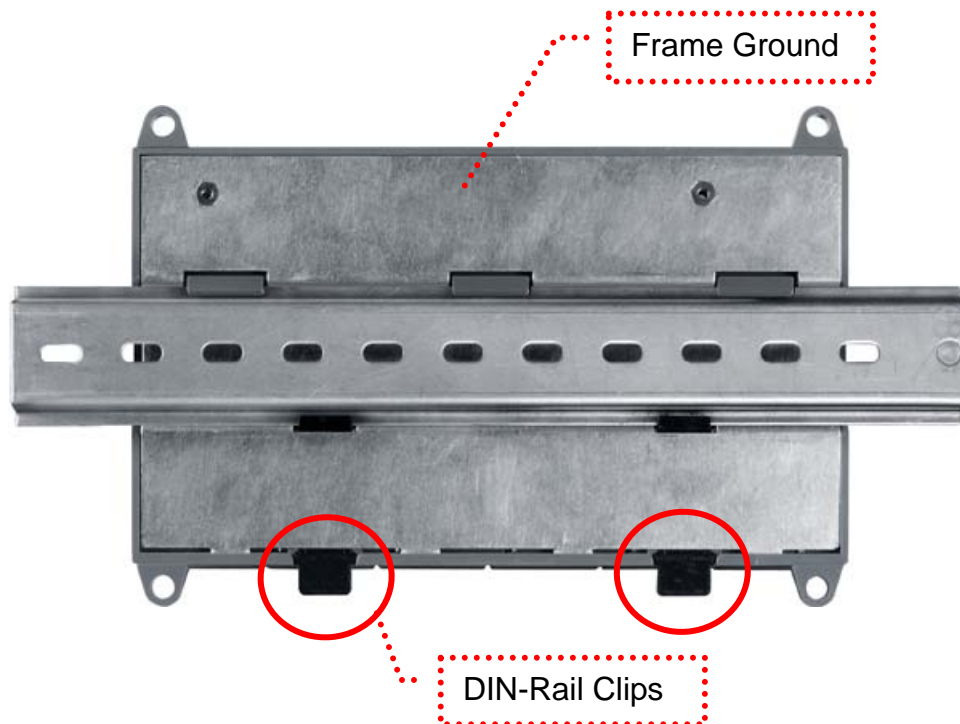


Fig.10 : Installing RU-87Pn extension unit



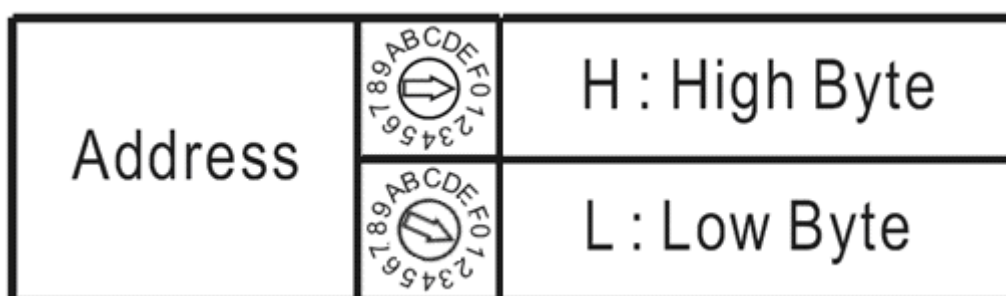
## 2.2 Setup the 87Pn system parameter:

### 2.2.1 Communication parameters of 87Pn CPU module:

The 87Pns setup its Address, Baud rate and Checksum by adjusting the DIP switch and Rotary Switch which on 87Pn CPU module. It's not setup by software, please setup the communication condition at first and don't change the communication condition under operating mode.

**Step1.** Adjusting the Rotary Switch as following diagram, Address is set to the hexadecimal code, divided into High byte and low byte two groups.

Ex: The high byte turns to **0**, the low byte turns to **1** then the address of RS-485 is  $16 \times 0 + 1 = 1$  ;



Ex: The high byte turns to **1**, the low byte turns to **0** then the address of RS-485 is  $16 \times 1 + 0 = 16$ .

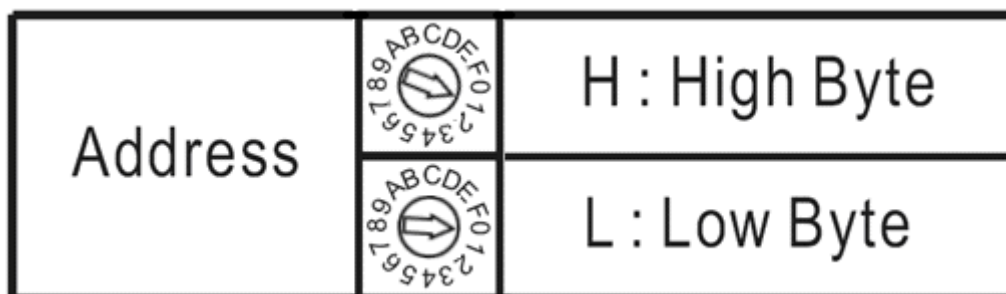


Fig.11 : Setup the address of Rotary Switch on 87P4 CPU module

**Note:** If you change the address to **00**, no matter where is the actual position of DIP switch, the system parameter will return to **default value!** (Auto config. On, Checksum off, Baud rate 115200)

**Step2.** Setup the DIP switch as following description :

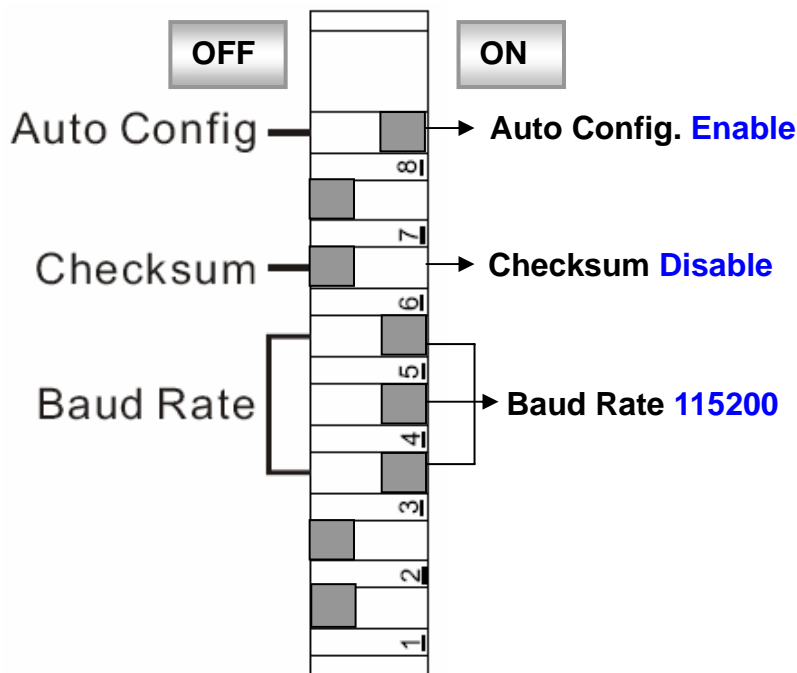


Fig.12 : Function description of DIP switch on 87P4 CPU module

**Note 1:** When parameter is changed, 87Pn will auto rechange the internal communication parameters or system parameters, if the external control project is running in the same time, it will cause communication error. Thus don't change communication parameters and system parameter when system is running.

**Note 2:** if 87Pn's communication parameter has been changed, the external control program must to change the related parameters synchronously.

### Step3. Communication parameters of I-87K I/O modules:

The communication parameters of 87K I/O modules are Auto-configured by CPU module.

**Rule 1:** the Baud Rate & Checksum of the I/O modules on 87Pn expansion slot are always the same as **87Pn CPU module**.  
(Default: Auto Config.: Enable , Baud Rate: 115200 , Checksum: Disable)

**Rule 2:** the **Net Address** of I/O modules on the slot is based on 87Pn CPU module and increment by 1.  
(Ex. 87Pn CPU module=1, Slot0=2, Slot1=3, Slot2= (empty), Slot3=5....)

If there is no module on slot, the Net Address will be reserved. When the communication parameters of 87Pn CPU module are changed, the parameters of I/O module will be changed with the rules.



## Chapter 3 Software Configuration

In this chapter, we will use DCON Utility to complete software configuration of the RU-87Pn, please confirm the hardware equipment has connected and communication parameters of 87Pn CPU module has setup completes. (Please refer to [Chapter 2](#))

- 3.1 [Setup RU-87Pn with DCON Utility](#)
- 3.2 [Save & Load 87Pn configure file](#)
- 3.3 [Load & Write configure file](#)
- 3.4 [Operating in off-line mode](#)

### 3.1 Setup RU-87Pn with DCON Utility

At first, please run DCON Utility then click “COM Port” to select COM Port and baud rate. You can check your PC’s “Device Manager” to know which COM is connecting. Click “OK” to confirm and escape the screen.

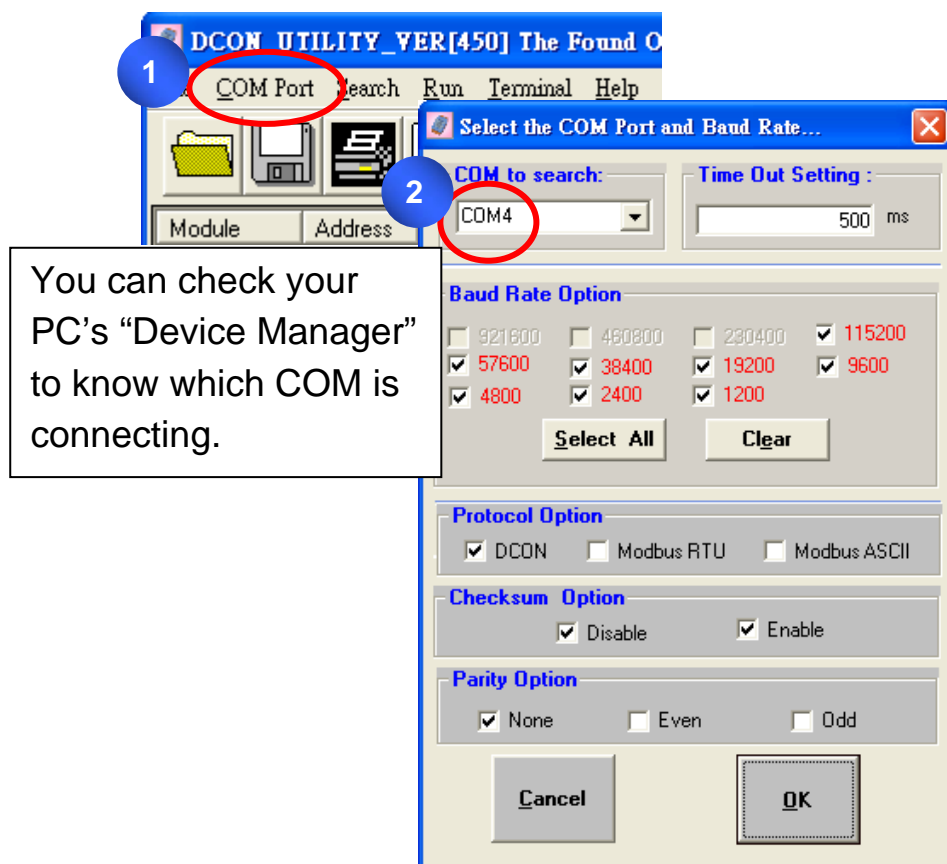
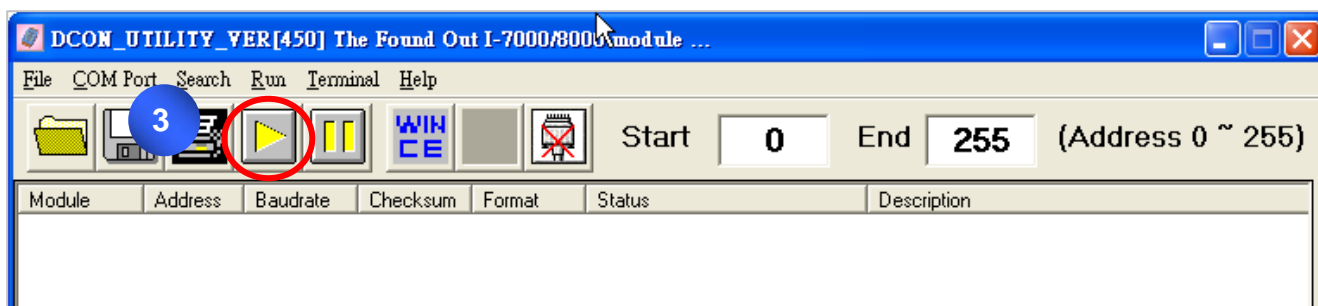


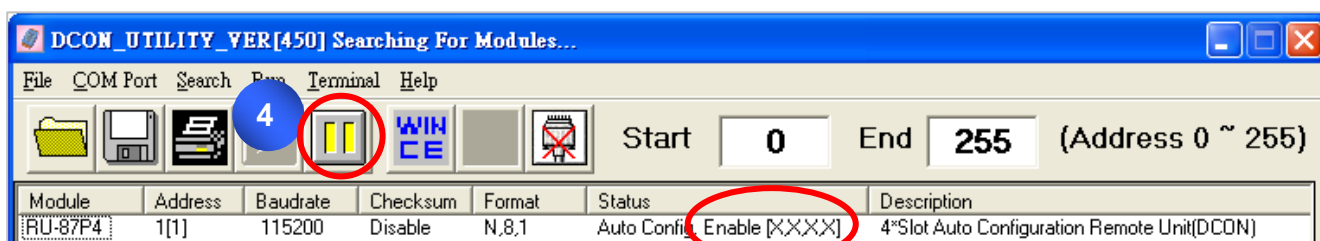
Fig.13 : Run DCON Utility and Module Configuration


Please click “start search” button to search.



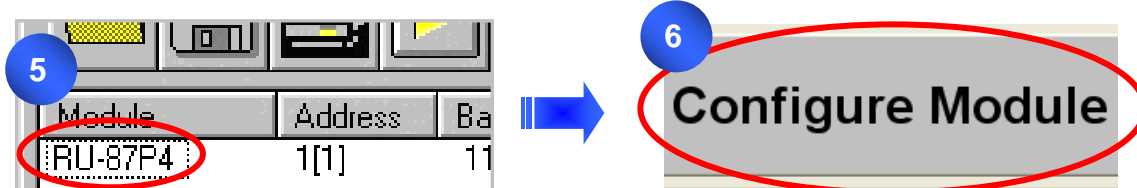
At the first time you can search for “RU-87Pn” only, because the slots of RU-87Pn haven’t completed the configuration. The “[X,X,X,X]” of “Status” means the configuration of that slot is not completed or corrected.

Please click “stop search” to stop the search.



When found RU-87Pn, click  to stop search. “[X,X,X,X]” of “Status” means the configuration of that slot is not completed or corrected.

Click “RU-87Pn” to setup slots.



### 3.1.1 87Pn Auto Config. Enable:

In Fig.12 "Auto Config. ON" expressed that the 87Pn's Auto-Configuration function is "enable", "off" means "disable".

#### Working Distinction:

If I-87K I/O modules didn't pass the 87Pn correct setup, and install into expansion slot under "Auto Config. Enable" mode, it will regard as incorrect module. For guarantee system's normal operation, the 87Pn will forbid this module external communication. You can't search and configure I/O modules directly by DCON Utility.

The "Auto Config. Enable [X,X,X,X]" in Status column means the module configuration of that slot is not completed or corrected. Click "RU-87P4" and select "Configure Module" to enter configure screen and know the detail settings about module.

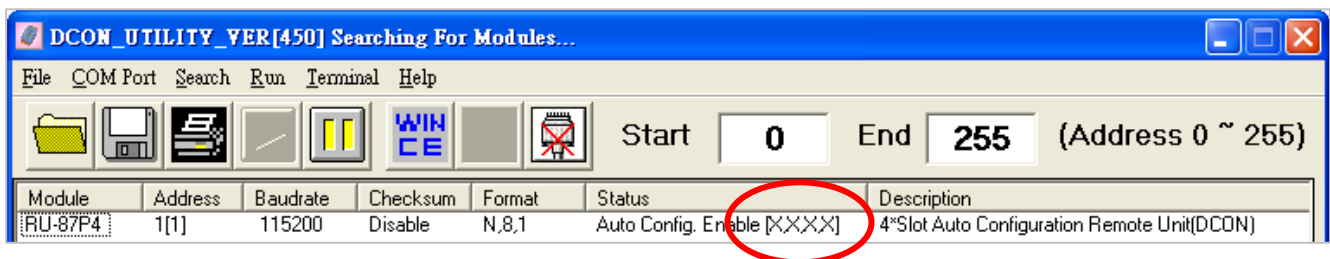


Fig.14 : When Auto Config. Enable, incorrect module can't external communication

In 87Pn configure screen, you can see the scanned module name in "Scanned I/O on Slot" column. Click "Set As Scanned" button to assign module name and click "configure" to setup the I/O module according to the user demand. Finally click "write to 87Pn" for the settings to take effect.

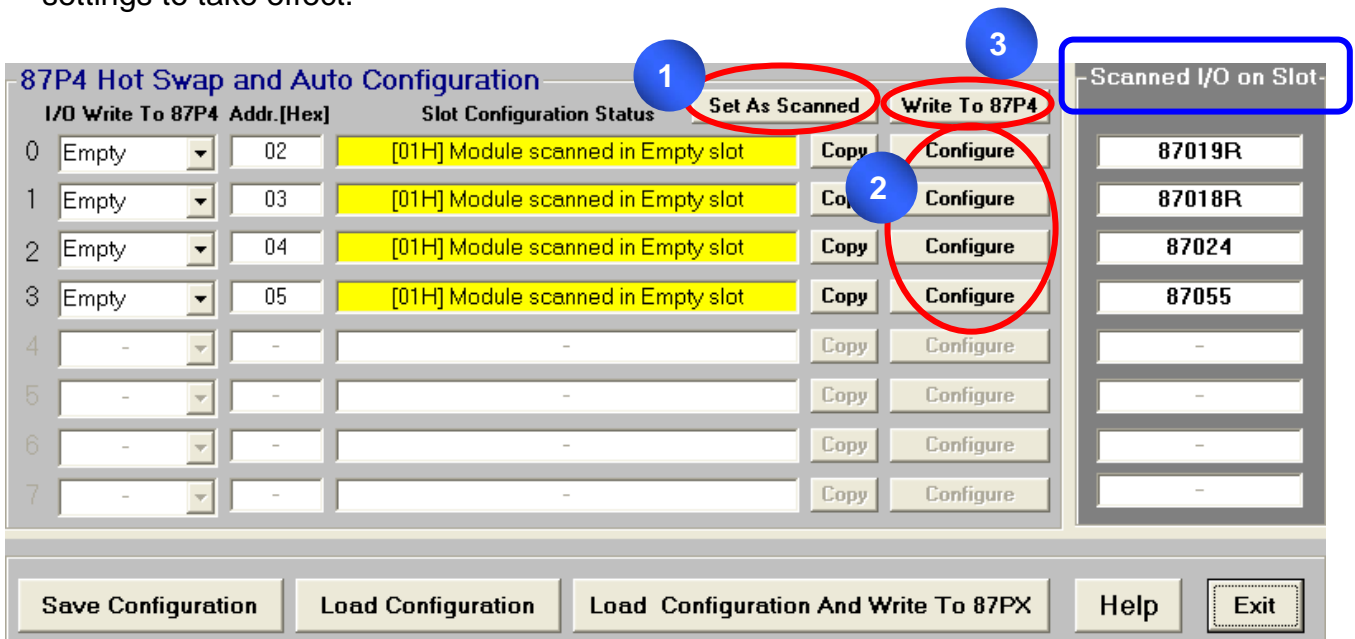


Fig.15 : Click "Write to 87Pn" to complete 87Pn module configuration

**87P4 Hot Swap and Auto Configuration**

I/O Write To 87P4	Addr.[Hex]	Slot Configuration Status	Set As Scanned	Write To 87P4	Scanned I/O on Slot
0 87019R	02	[00H] OK	Copy	Configure	87019R
1 87018R	03	[00H] OK	Copy	Configure	87018R
2 87024	04	[00H] OK	Copy	Configure	87024
3 87055	05	[00H] OK	Copy	Configure	87055
4 -	-	-	Copy	Configure	-
5 -	-	-	Copy	Configure	-
6 -	-	-	Copy	Configure	-
7 -	-	-	Copy	Configure	-

Fig.16 : The status after complete the 87Pn module configuration

As above, the I-87K I/O modules on 87Pn expansion slot has configured correctly by "DCON Utility", and then search the module again, you can see the module appear in the search screen. The "Auto Config. Enable [0,0,0,0]" of "Status", means "The I/O configuration of each slot is correct. Each plugged I/O module will be listed under the RU-87Pn.

**DCON UTILITY VER[450] The I/O Modules Found ...**

File COM Port Search Run Terminal Help

Start **0** End **255** (Address 0 ~ 255)

Module	Address	Baudrate	Checksum	Format	Status	Description
RU-87P4	1[1]	115200	Disable	N,8,1	Auto Config. Enable [0,0,0,0]	4*Slot Auto Configuration Remote Unit(DCON)
--87019R	2[2]	115200	Disable	N,8,1	87P4 Slot[ 0 ]	8*AI (Universal mA,mV,V,Thermocouple)(DCON)
--87018R	3[3]	115200	Disable	N,8,1	87P4 Slot[ 1 ]	8*AI (mA,mV,V,Thermocouple)(DCON)
--87024	4[4]	115200	Disable	N,8,1	87P4 Slot[ 2 ]	4*AO (mA,V)(DCON)
--87055	5[5]	115200	Disable	N,8,1	87P4 Slot[ 3 ]	8*DI + 8*DO(DCON)

Fig.17 : After configuring, you can find out the entire module

If the module passed correct configuration, some day when module damage, you don't need to shutdown the power, just remove the damaged module and install the same model number of new module. You needn't configure it again, 87Pn will write the previous settings to the module automatically.

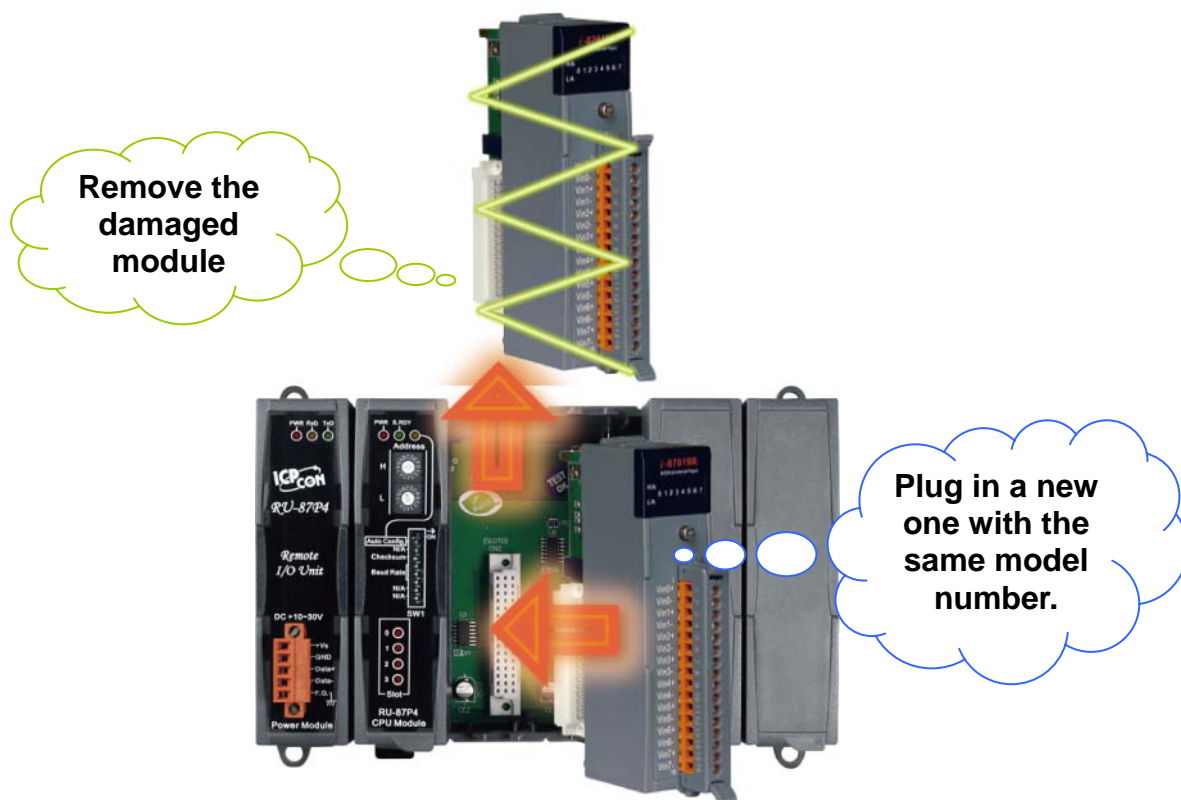


Fig.18 : How to complete Auto-Configuration for 87Pn.

### 3.1.2 87Pn Auto Config. Disable:

#### Working Distinction:

In 87Pn Auto Config. Disable mode, allow the I-87K I/O modules of expansion slot to external communications. Therefore, when you perform searching by DCON Utility, you could find 87Pn CPU module as well as 87K I/O modules on the expansion slot.

DCON UTILITY\_VER[450] The I/O Modules Found ...

File COM Port Search Run Terminal Help

Start 0 End 255 (Address 0 ~ 255)

Module	Address	Baudrate	Checksum	Format	Status	Description
RU-87P4	1[1]	115200	Disable	N,8,1	Auto Config. Disable [0,0,0,0]	4*Slot Auto Configuration Remote Unit(DCON)
--87019R	2[2]	115200	Disable	N,8,1	87P4 Slot[ 0 ]	8*AI (Universal mA,mV,V, Thermocouple)(DCON)
--87018R	3[3]	115200	Disable	N,8,1	87P4 Slot[ 1 ]	8*AI (mA,mV,V, Thermocouple)(DCON)
--87024	4[4]	115200	Disable	N,8,1	87P4 Slot[ 2 ]	4*AO (mA,V)(DCON)
--87055	5[5]	115200	Disable	N,8,1	87P4 Slot[ 3 ]	8*DI + 8*DO(DCON)

Fig.19 : When 87Pn Auto Config.: Disable, all the module can external communication

In 87Pn "Auto Config. Disable", indicate your hardware device is under "disable" mode. You can't make any configuration under this mode. the communication parameters of I-87K I/O module which on expansion slot can't configured by user, it must Auto-Configure by 87Pn, the other usage is the same as the module insert into I-87K4/5/8/9 expansion unit.

In 87Pn “Auto- Config. Disable” mode, doesn't support Auto-Configuration. When module damage, and replace another same model number the module directly, because of their settings (e.g. Type code) may be different, thus can't ensure its normal working. The user must use DCON Utility to re-configure based on the setting value, and replies the normal operation.

**Note** : In DCON Utility search screen, the message in status column of 87Pn

**The meaning of “ Auto Config. Enable [0,X,0,0] “ as following description :**

**0** : Means the module configuration on this slot is successful or have no module.

**X** : Means the module configuration on this slot is uncorrected.

If the status column of 87Pn shows “**Auto Config. Enable [0,0,0,0]**”, means the “Auto Config.” of DIP switch is switching to the “On”, and the I/O configuration of each slot is correct or has no module.

If the status column of 87Pn shows “**Auto Config. Disable [0,0,0,0]**”, means the “Auto Config.” of DIP switch is switching to the “Off”, and the I/O configuration of each slot can initialization success or have no module.

## 3.2 Save & Load 87Pn Configure file

When using 87Pn operation screen of DCON Utility to configure the I-87K I/O module, DCON Utility will automatically save the necessary information under the installing path “config\”, the file recording some information of related module that will be saved in 87pn, when save as new file, it can be use for system recover and system backup. The related format and detail about configure file, please refer to Appendix D. Here, just description how to save the file as oneself needs and how to load from files.

**Note1:** When user open the operation interface of 87Pn, if there is the same file in default path will be deleted.

**Note2:** Using ”Configure” and ”Write To 87Pn” functions in 87Pn operation screen of DCON Utility will automatically save the related data of module of each slot as filename of fixed format and the same path, if user want to use the file as system recover, system backup or remote support, the best way is save the default file as another name to avoid the file been deleted when next time you open the operation interface of 87Pn.

### 3.2.1 Save the module command to file:

When all modules has configured properly according to the requirement, because each time entered the configuration screen will delete the default file and re-build, so suggestion to save the settings as another files, if the settings is carelessly changed or need to duplicate the same content of configure, can load in the configure file and write in 87Pn CPU module through operation screen of DCON Utility.

The operation steps is very easy, using "Configure" to setup each I/O module and write the settings to 87Pn, then click "Save Configuration" button and input the description or notes for this configuration file. Finally, input the file name of this project to complete. Please refer to the description as following diagram.

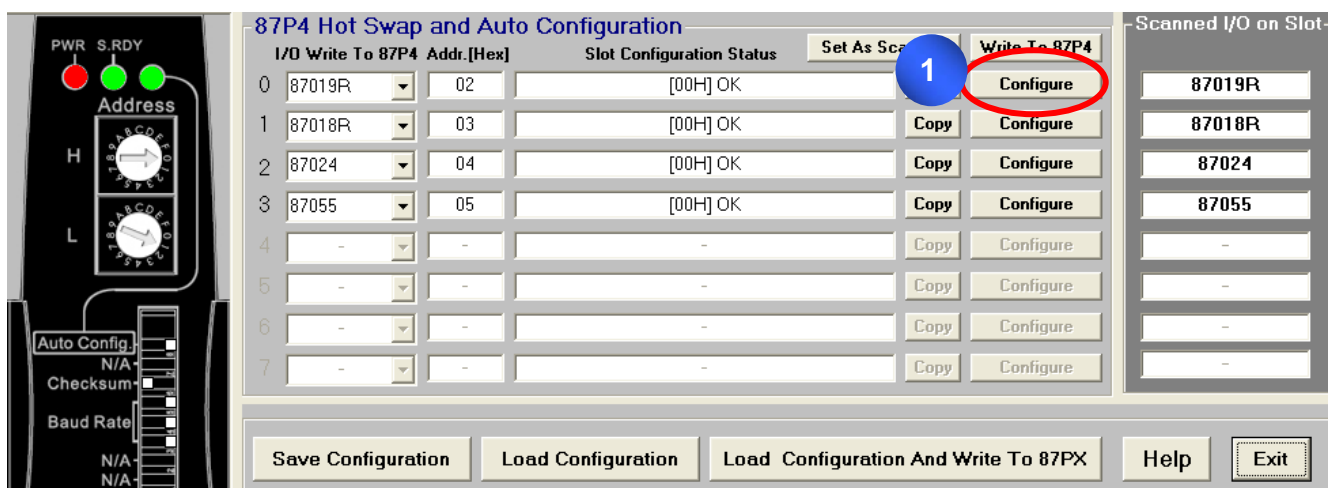


Fig. 20 : Click "Configure" to enter the configure screen

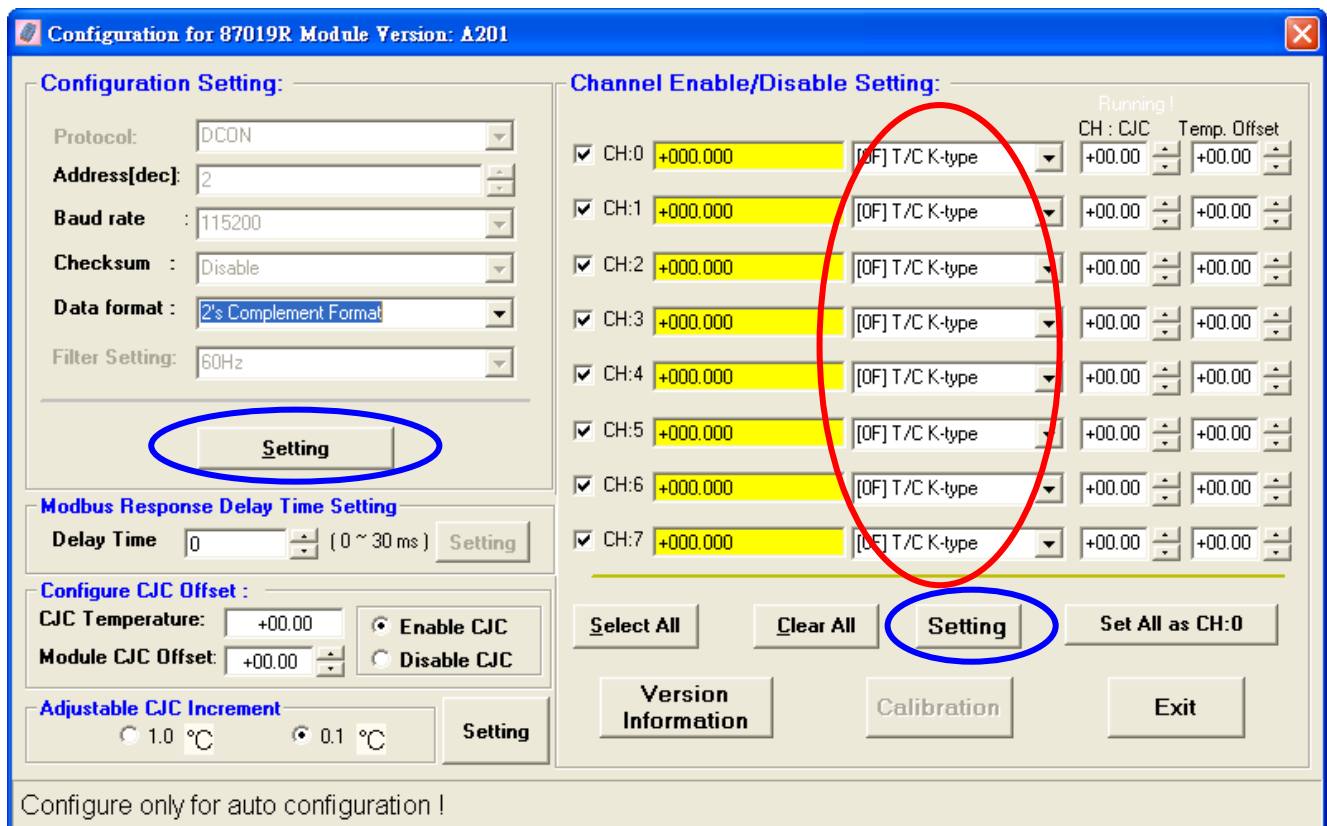


Fig. 21 : Select and setup the measurement range of module



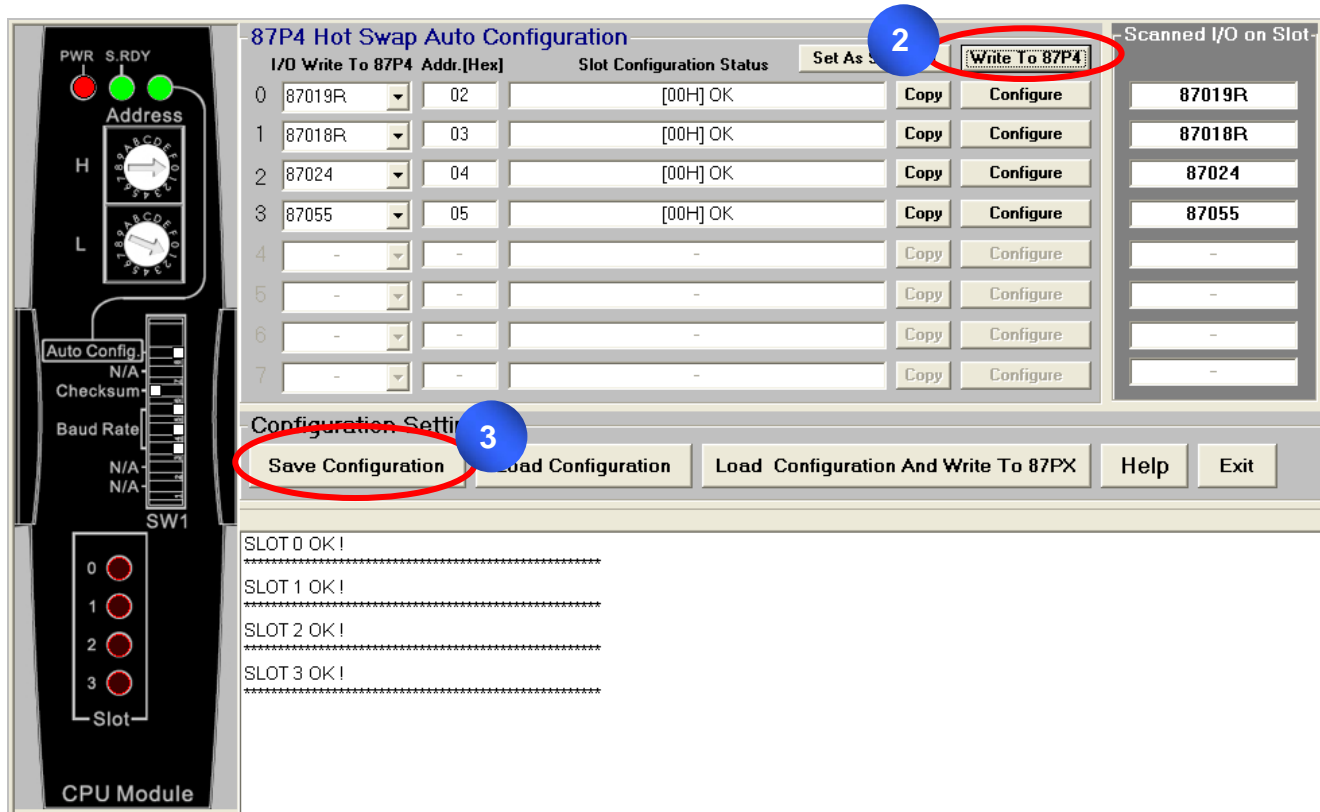


Fig. 22 : Write the settings to RU-87Pn and click “save configuration”

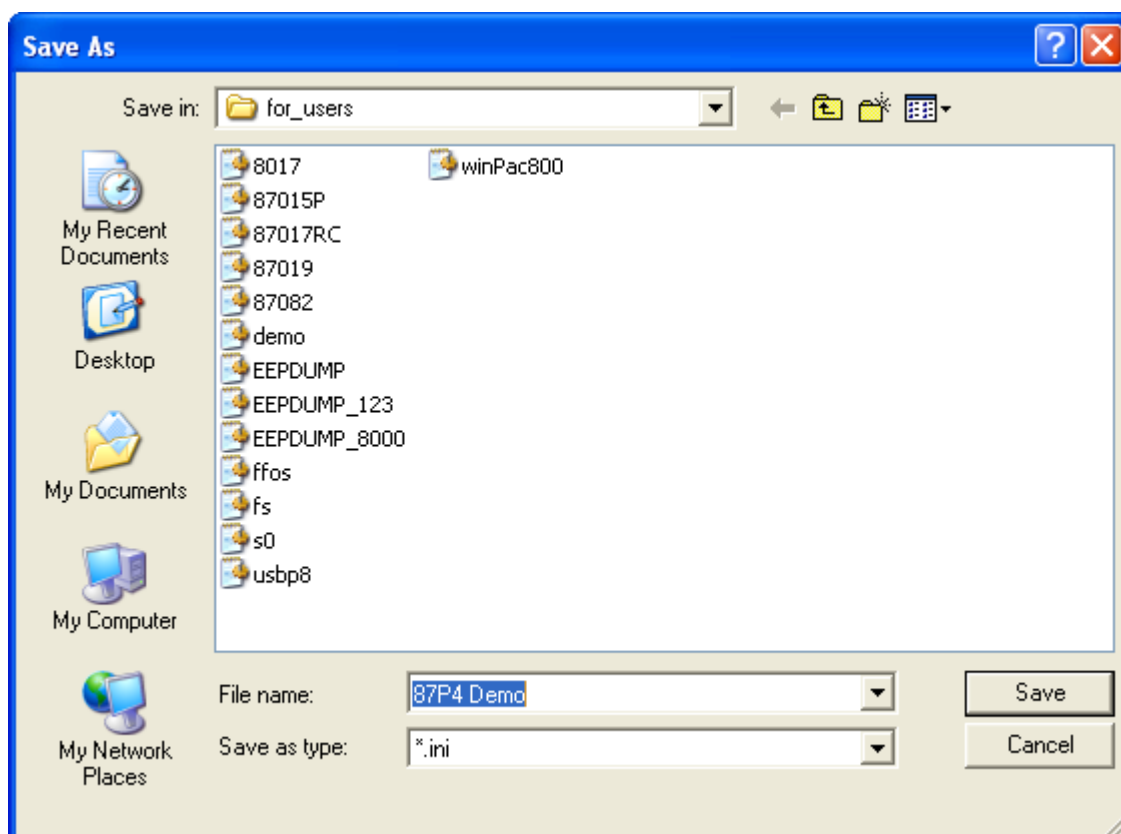


Fig. 23 : Save the configuration file



### 3.2.2 Load the Configure file

When necessary, you can load the prior configuration file through operation interface of 87pn. This function not only load configuration file, but also load the configuration screen of each module through "Configure" command, using familiar operation screen to check whether the settings is correct. please refer to Fig.24 for description of operating process.

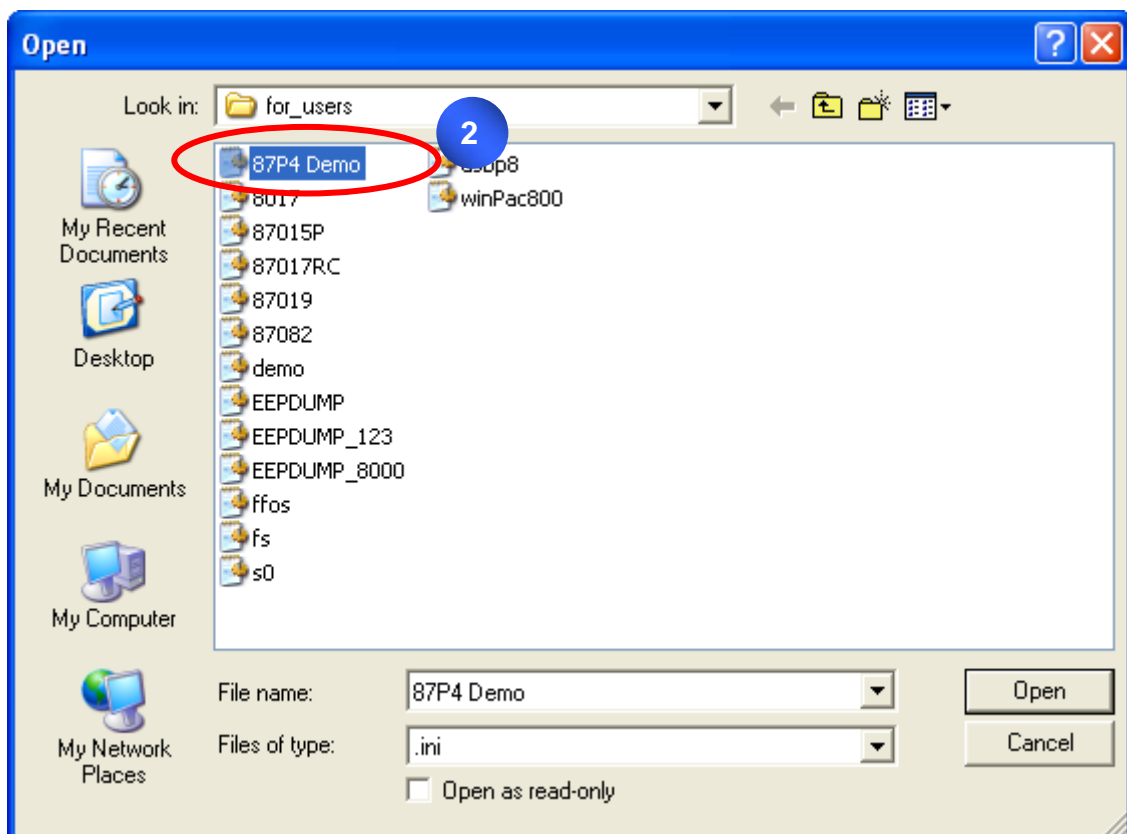
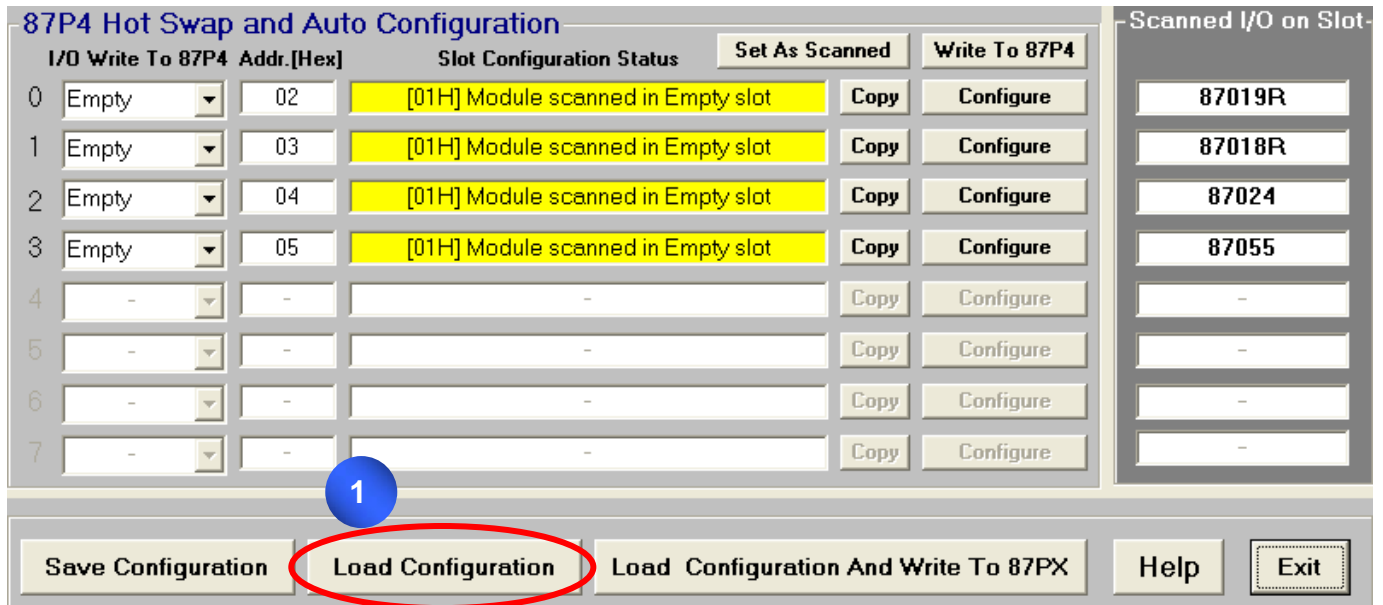
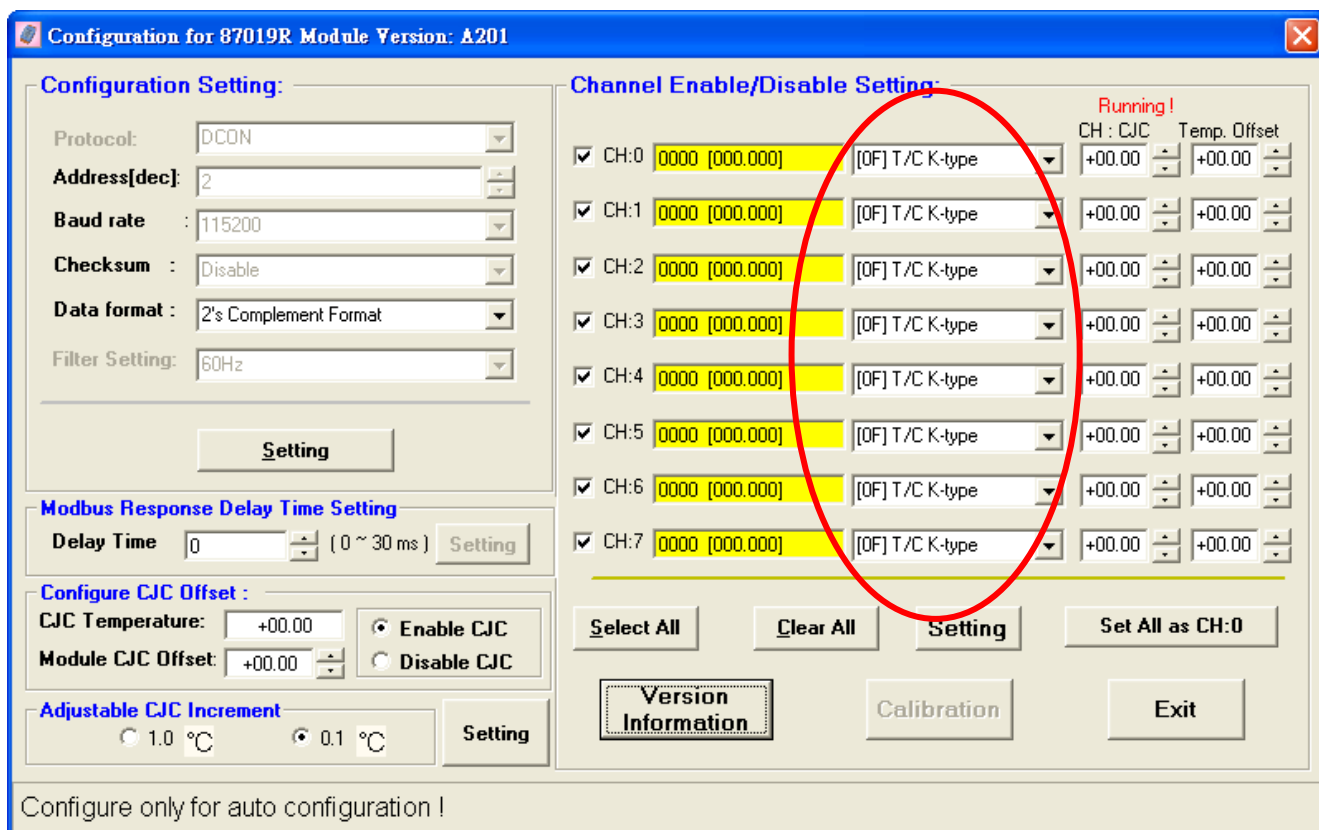
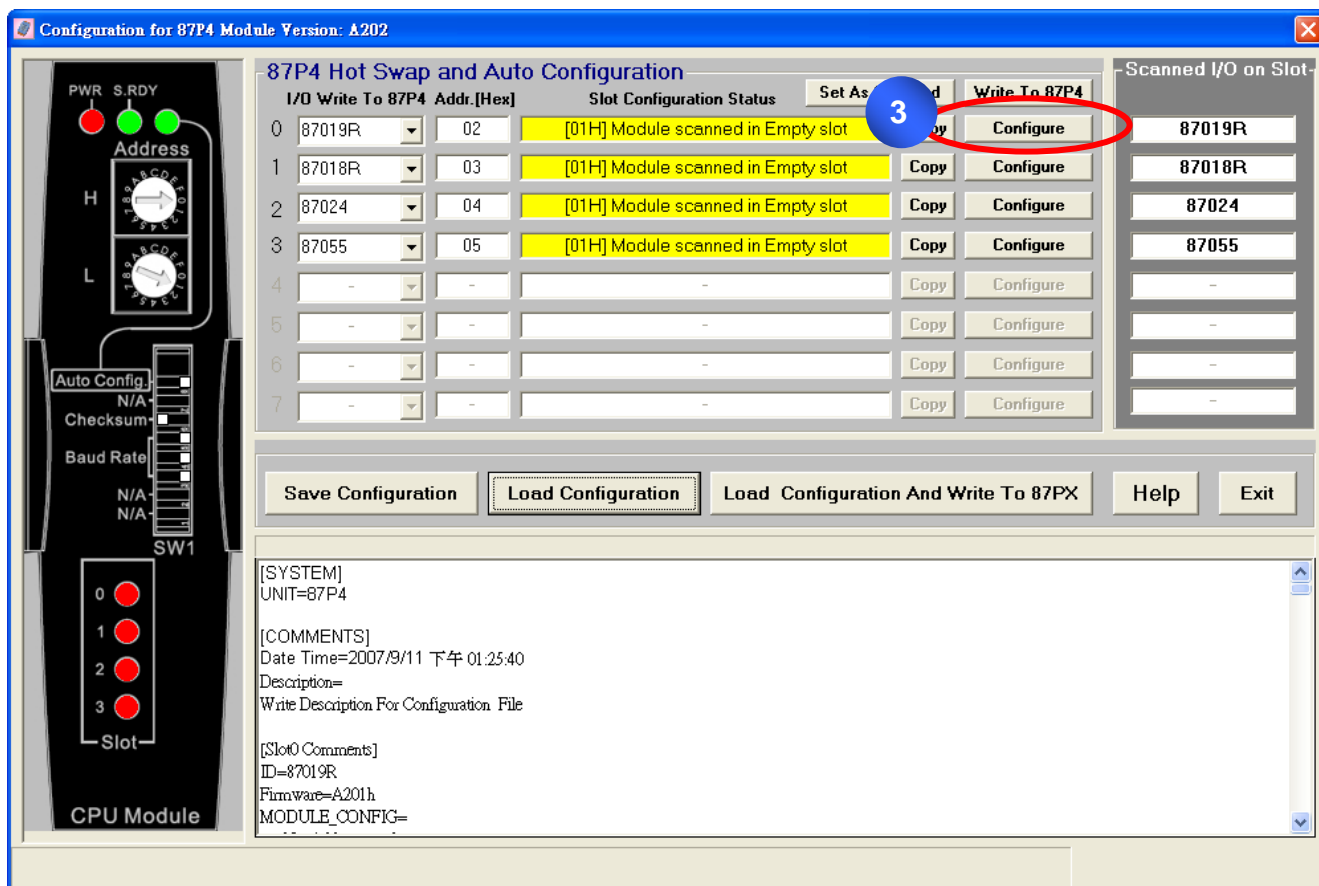


Fig. 24 : Load the settings and check the content of configuration file

Load configuration and confirm the contents of each module, click "Write To 87P4" write the configuration to 87Pn CPU module.



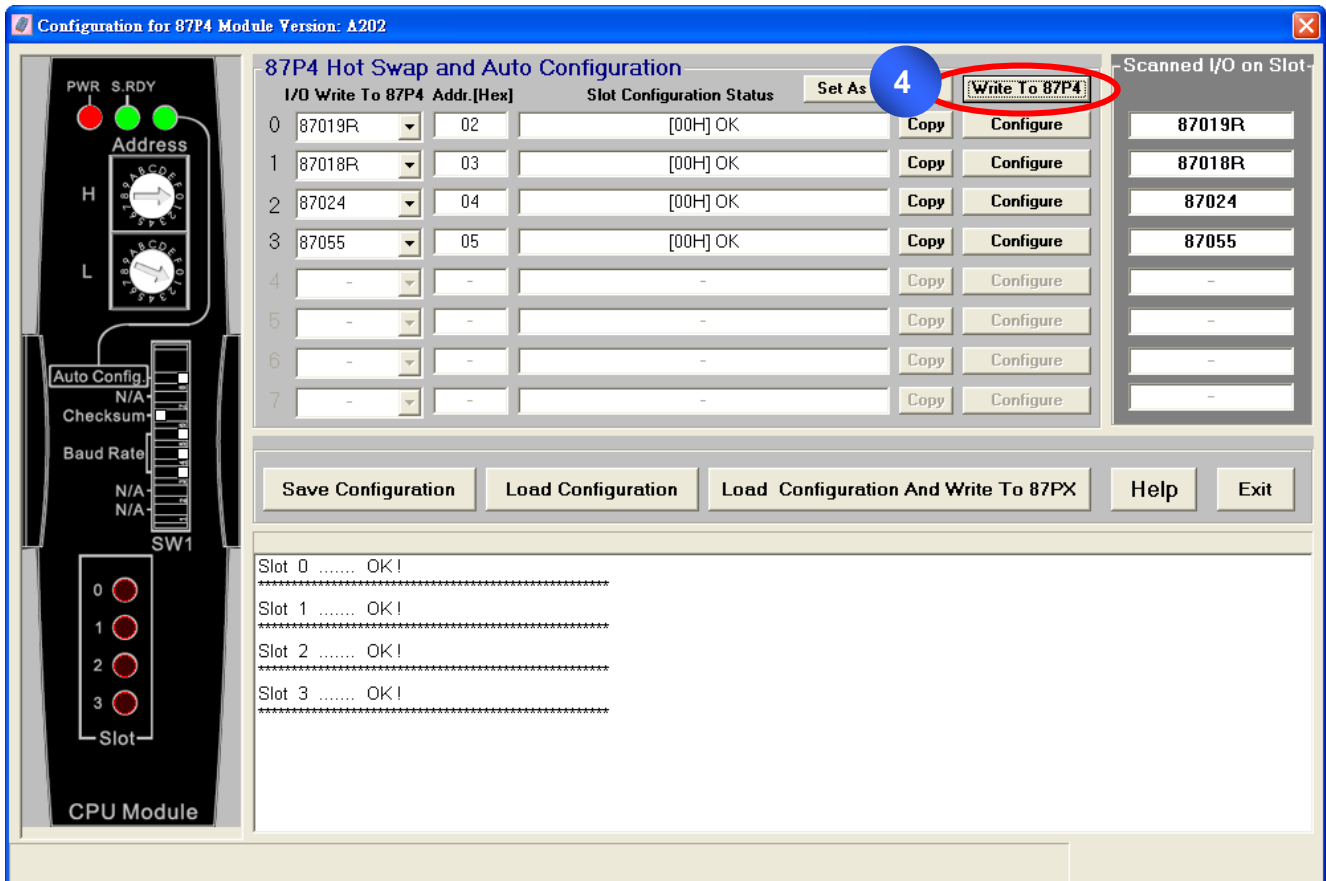
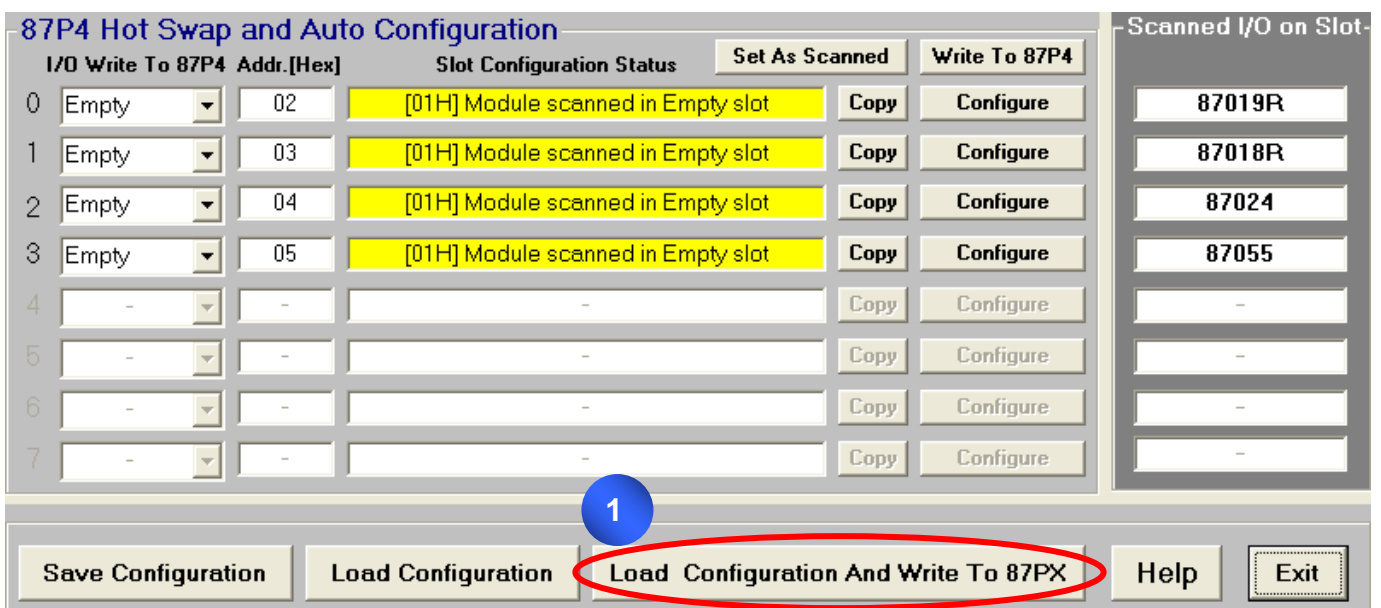


Fig. 25 : Confirmed the settings, then write to 87Pn CPU module

### 3.3 Load & Write configure file

If you sure the contents of configure files is what you need, you can load the configuration and write to 87Pn at the same time. As following diagrams, this function is useful for a lot of copy to other 87Pn (as Fig.26).



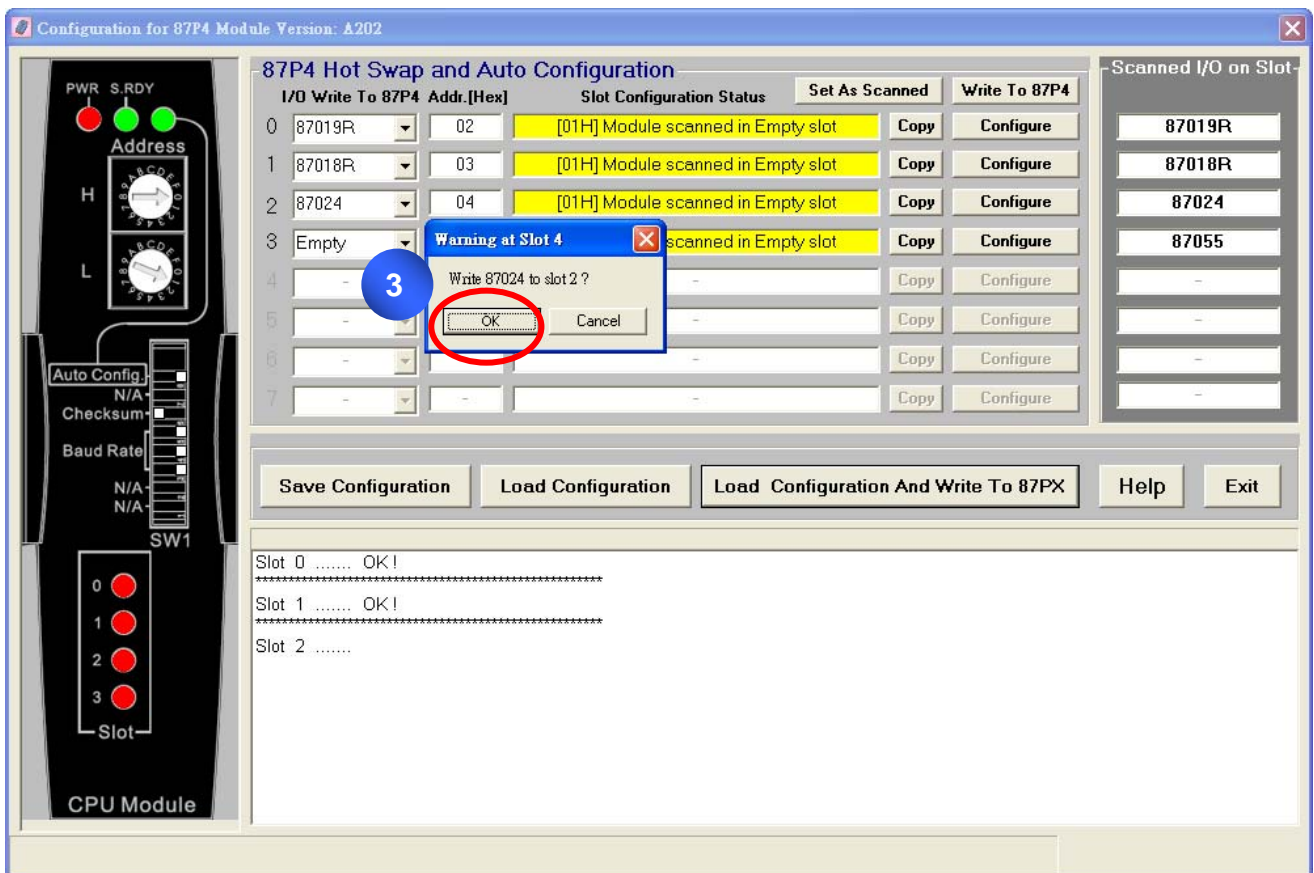
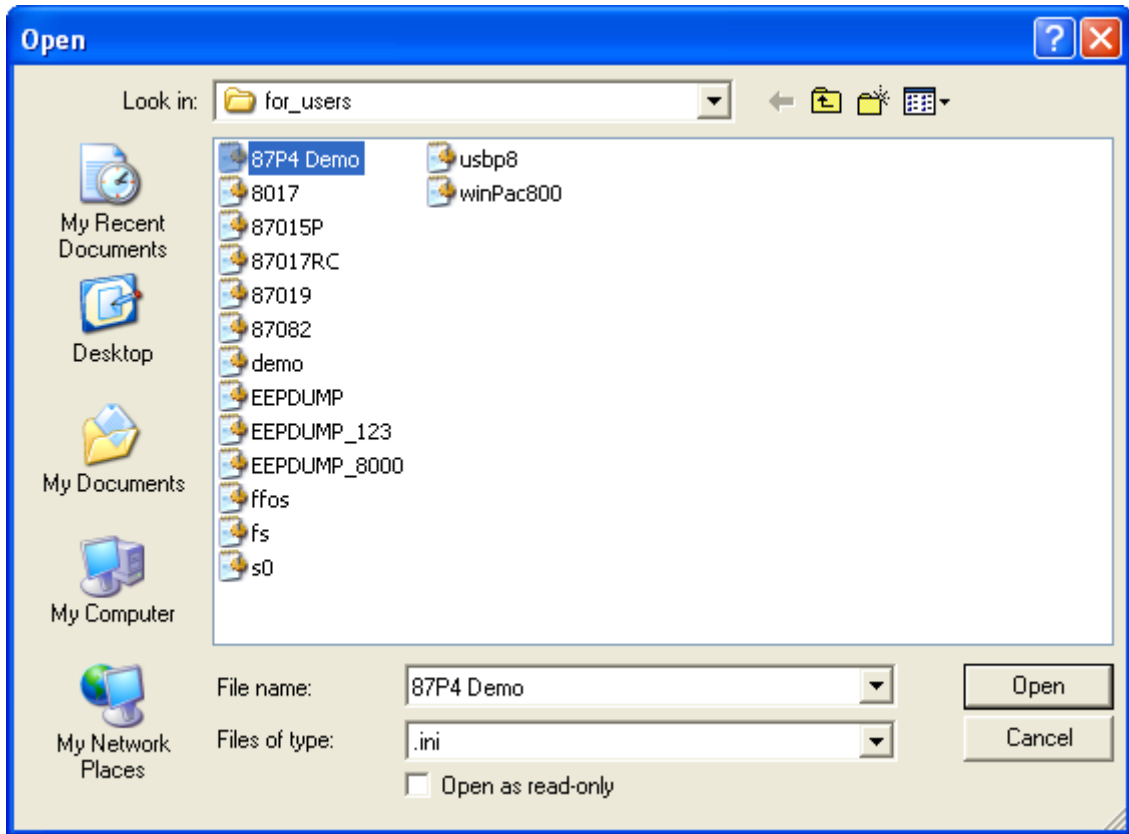


Fig. 26 : Load configuration and write to 87Pn CPU module

### 3.4 Operating in off-line mode:

The operation in off-line mode means the computer which operate DCON Utility without connect any module of 87Pn, Using DCON Utility to generated and edit the module command for 87Pn requirement, and then write the command file to another computer which connected with 87Pn , this usage is convenient for remote support or system backup. The contents as following Fig.27 、 Fig.28.

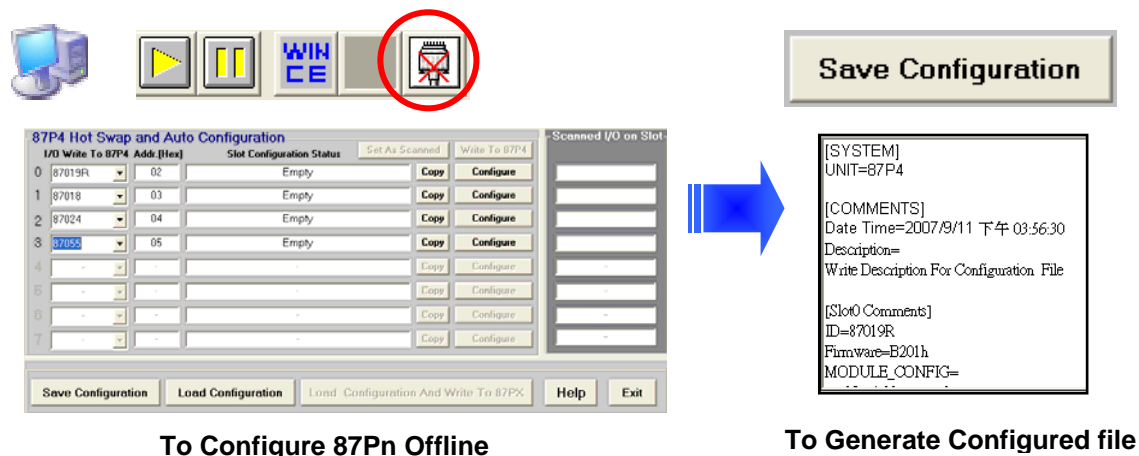


Fig. 27 : Configure and save file in off-line mode

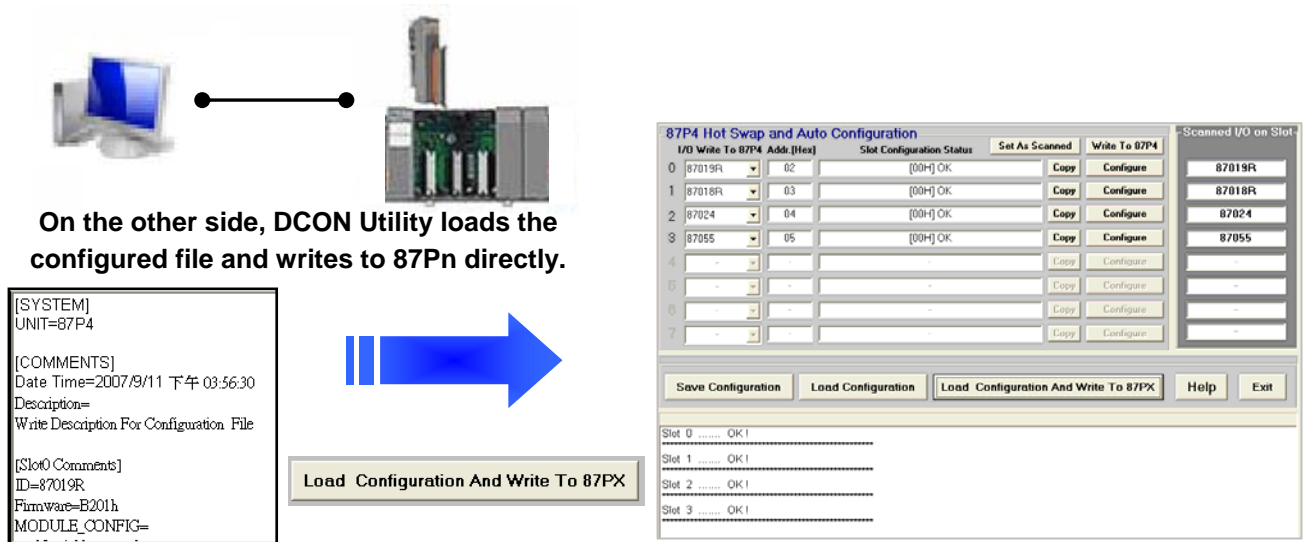
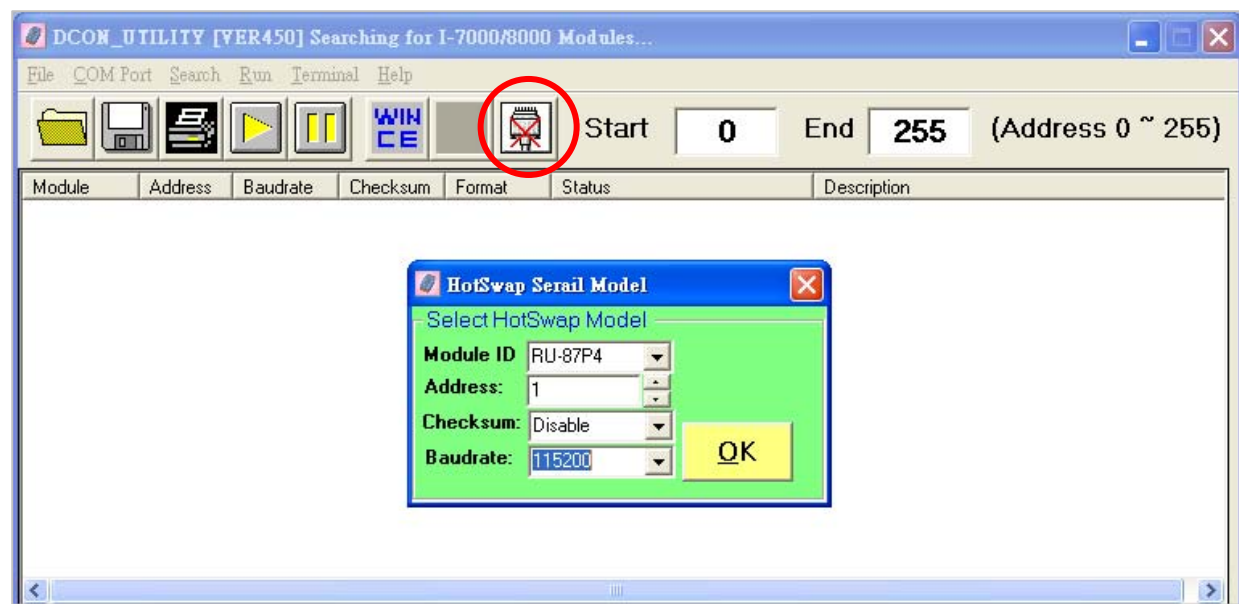


Fig. 28 : Load Configuration and write to 87Pn CPU module in other computer

**Step1 :** Select the Module ID, Address, Baudrate and Checksum.



## Configure Module

For module configuration:

- 1.Can online/offline configure the 87K I/O modules.
- 2.Can save configuration to file.
- 3.Can load configuration from file.

### 87P4 Hot Swap and Auto Configuration

I/O Write To 87P4	Addr.[Hex]	Slot Configuration Status	Set As Scanned	Write To 87P4
0	02	Empty	Copy	Configure
1	03	Empty	Copy	Configure
2	04	Empty	Copy	Configure
3	05	Empty	Copy	Configure
4	-	-	Copy	Configure
5	-	-	Copy	Configure
6	-	-	Copy	Configure
7	-	-	Copy	Configure

Scanned I/O on Slot-

Save Configuration Load Configuration Load Configuration And Write To 87PX Help Exit

Fig. 29 : Off-line operation

**Step2 :** Select and configure the I/O module, then save the settings as another file name, or else next time when you open the 87Pn screen, the previous settings will be deleted.

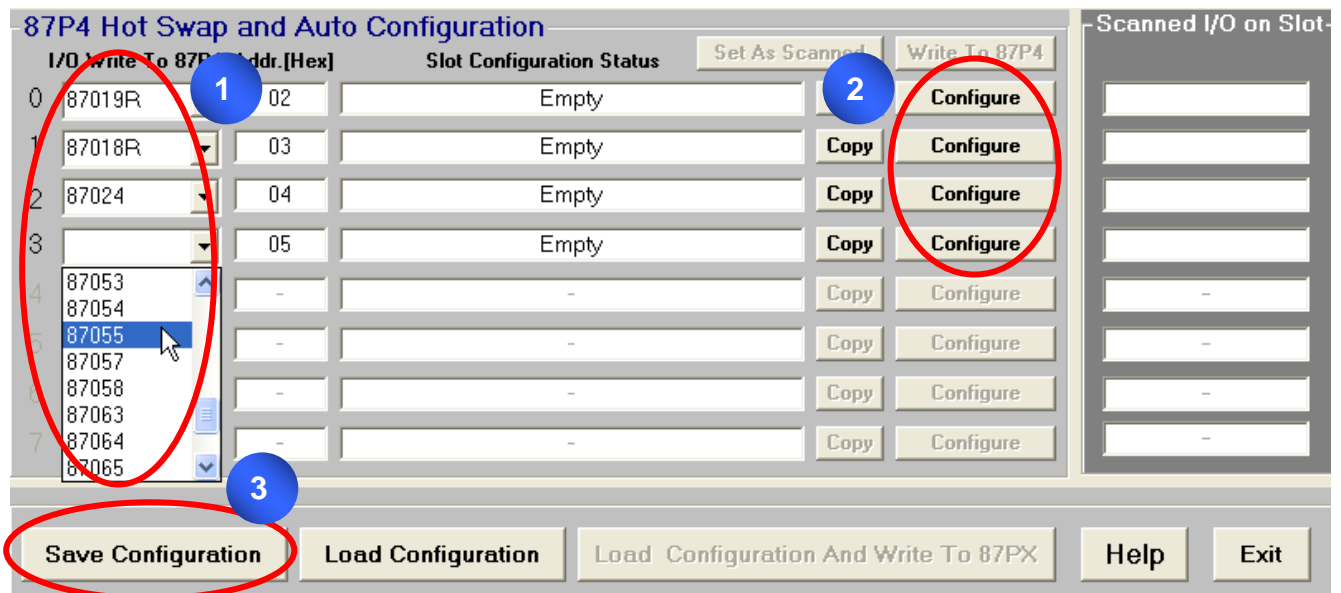
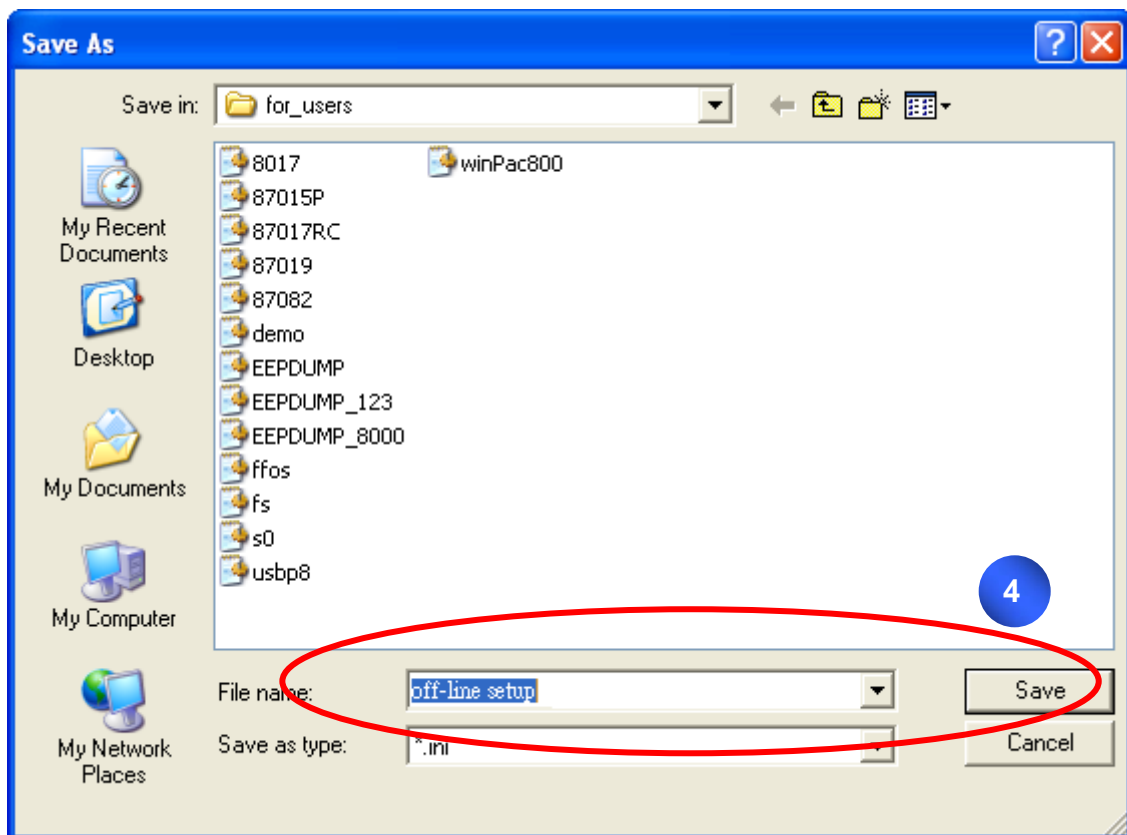


Fig. 30 : Off-line operation – Configure & Save file



**Note:** The configure file will be save to C:\ICPDAS\DCON\_Utility\for\_users



**Step3 :** Run DCON Utility in another computer which has connected with 87Pn, load the settings into DCON Utility and you can press "Configure" button to check the settings has written to 87Pn correctly. Follow the steps, you can complete the function of Auto-Configuration also can write to 87Pn directly after loading configuration. As following diagram:

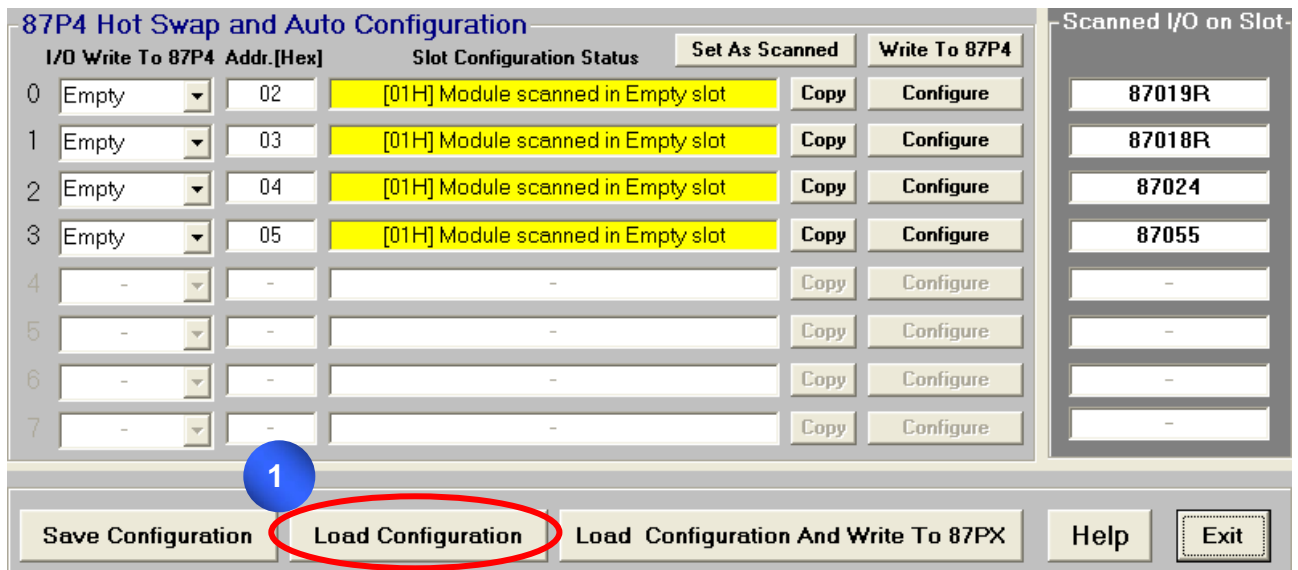
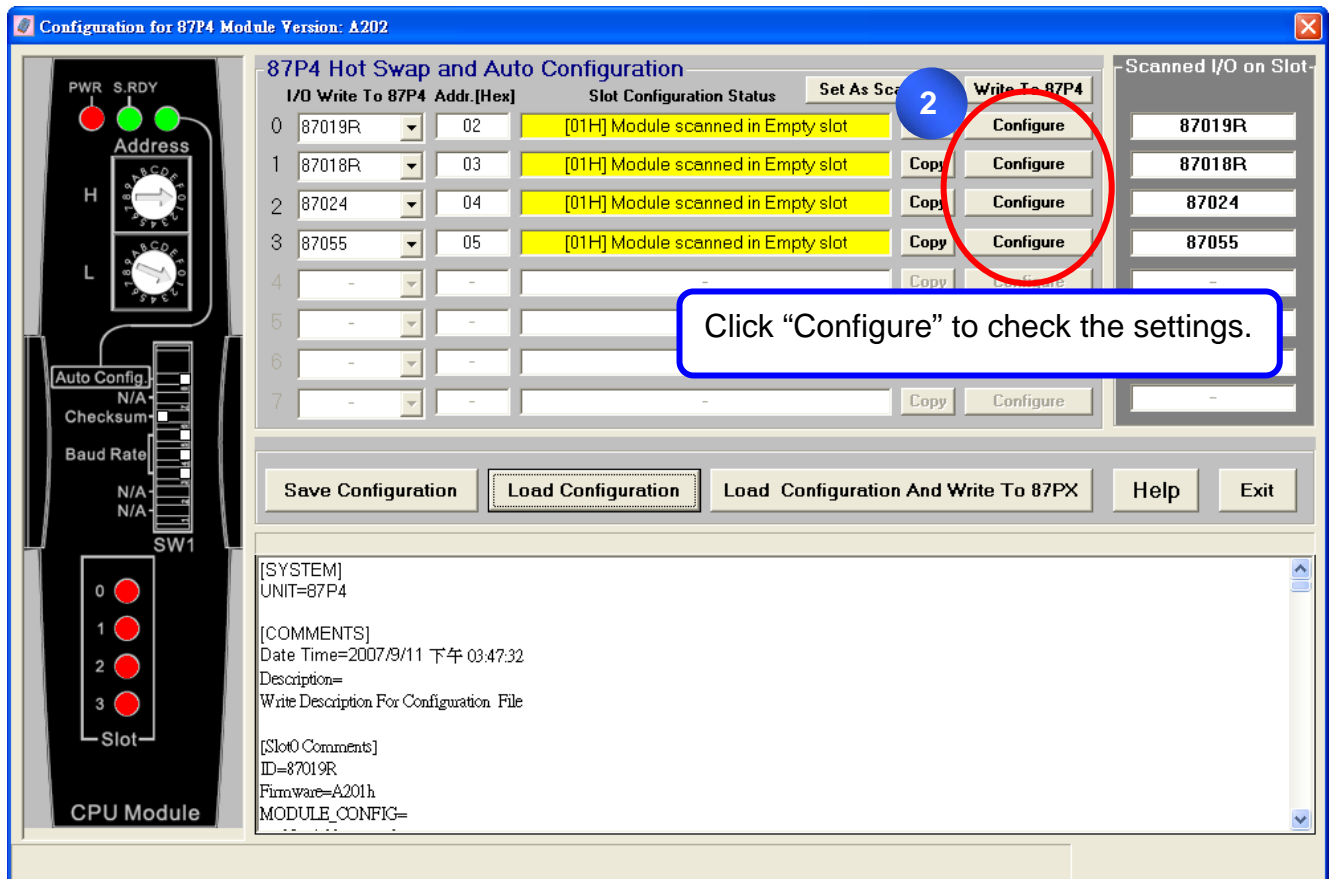


Fig. 31 : Load configure file in another PC





**Configuration for 87019R Module Version: A201**

**Configuration Setting:**

Protocol: DCON

Address[dec]: 2

Baud rate: 115200

Checksum: Disable

Data format: 2's Complement Format

Filter Setting: 60Hz

**Setting**

**Channel Enable/Disable Setting:**

CH	CJC	Temp. Offset
CH:0	+000.000	[0F] T/C K-type
CH:1	+000.000	[0F] T/C K-type
CH:2	+000.000	[0F] T/C K-type
CH:3	+000.000	[0F] T/C K-type
CH:4	+000.000	[0F] T/C K-type
CH:5	+000.000	[0F] T/C K-type
CH:6	+000.000	[0F] T/C K-type
CH:7	+000.000	[0F] T/C K-type

**Select All** **Clear All** **Setting** **Set All as CH:0**

**Version Information** **Calibration** **Exit**

**Modbus Response Delay Time Setting**

Delay Time: 0 (0 ~ 30 ms) **Setting**

**Configure CJC Offset:**

CJC Temperature: +00.00 **Enable CJC**

Module CJC Offset: +00.00 **Disable CJC**

**Adjustable CJC Increment**

1.0 °C 0.1 °C **Setting**

Configure only for auto configuration !



**87P4 Hot Swap Auto Configuration**

PWR S\_RDY

Address

H L

Auto Config

Checksum

Baud Rate

N/A

N/A

SW1

0 1 2 3

Slot

CPU Module

I/O Write To 87P4	Addr.[Hex]	Slot Configuration Status	Set As	Write To 87P4
0	87019R	02	[00H] OK	Copy Configure
1	87018R	03	[00H] OK	Copy Configure
2	87024	04	[00H] OK	Copy Configure
3	87055	05	[00H] OK	Copy Configure
4	-	-	-	Copy Configure
5	-	-	-	Copy Configure
6	-	-	-	Copy Configure
7	-	-	-	Copy Configure

**Configuration Setting**

**Save Configuration** **Load Configuration** **Load Configuration And Write To 87PX** **Help** **Exit**

SLOT 0 OK !

SLOT 1 OK !

SLOT 2 OK !

SLOT 3 OK !

Scanned I/O on Slot

87019R

87018R

87024

87055

-

-

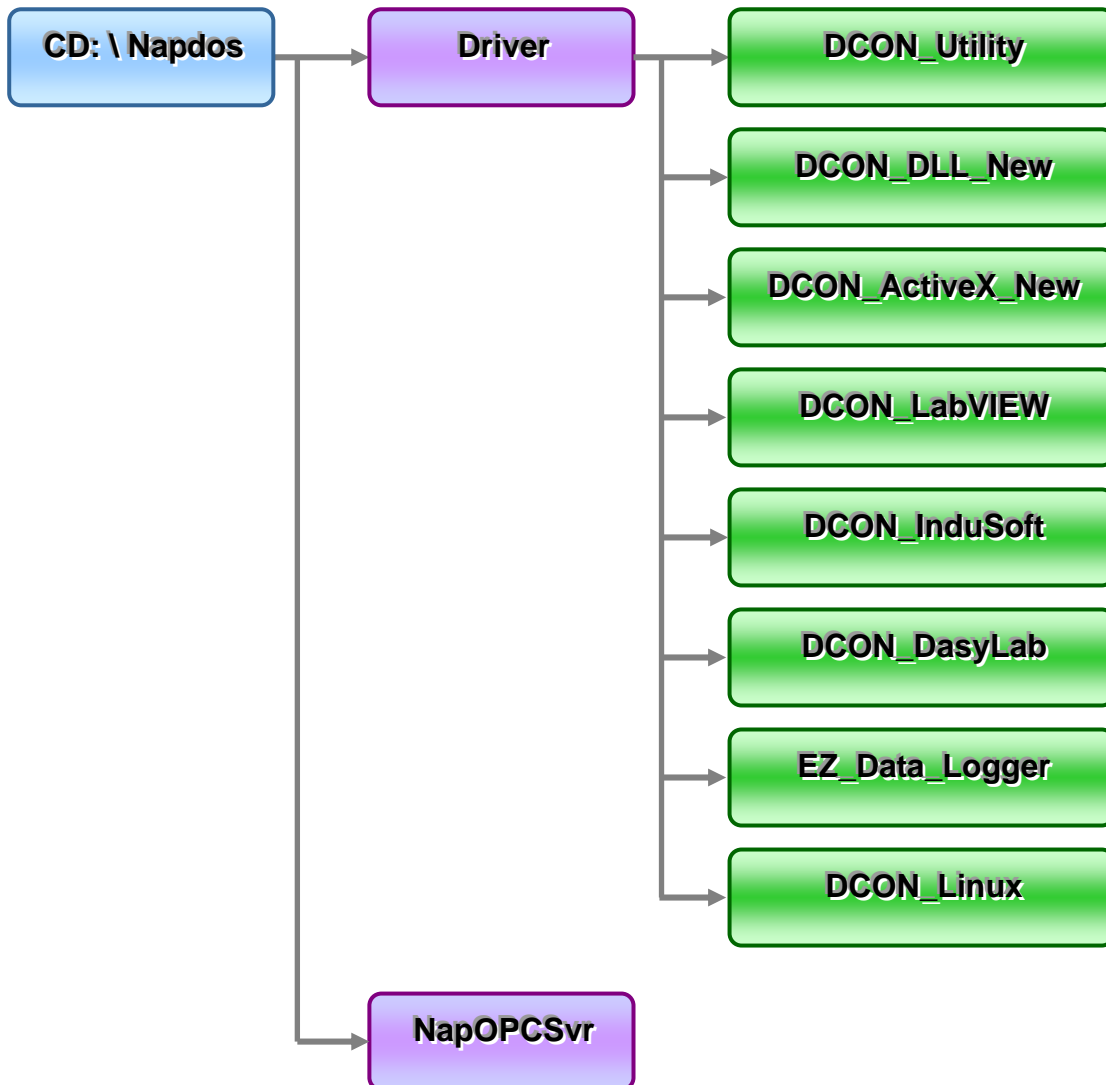
-

-

Fig. 32 : Write the settings to RU-87Pn

## Chapter 4 Software Development Kits (SDK)

The ICP DAS provides a series of free software development kits, enables the customer to be fast and simply completes the system setup. Related software tools are in the CD, please refer to following diagram:



### 4.1 DCON DLL

DCON DLL provide program developers to read the program interface which used on control I/O modules, the position of CD place provides a few basic and simple examples, user can understand how to read the control I/O module through the DLL in following examples:

#### 4.1.1 DLL Use Steps

**Step 1: Read the basic and important documents**

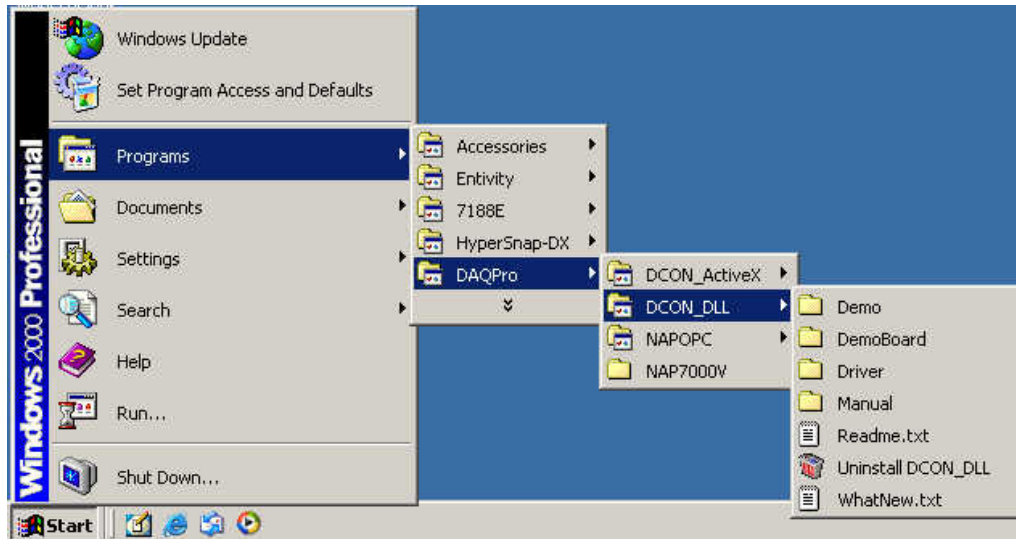
**Readme.txt:** contains most basic and important information, including:

- What is DCON DLL
- What files are installed on the PC
- The directory tree installed on the PC
- Demo list

**Step 2: Install the DCON DLL by executing:**

- CD:\Napdos\Driver\DCON\_DLL\_New\Setup\setup.exe

After installation, all related information can be found below



**Step 3 : Read manuals for how to start**

**QuickStartManual.pdf:**

Explains how to develop your first program using the DLL.

DCON\_DLL.pdf explains the following details

- How to include the DLL in VB/VC/Delphi/BCB
- How to develop a program in VB/VC/Delphi/BCB
- Demo list
- Function descriptions and usage

**FAQ.pdf:**

Gives solutions to frequently asked questions.

**Step 4 : Run the demo programs to test the I/O module and learn the functions**

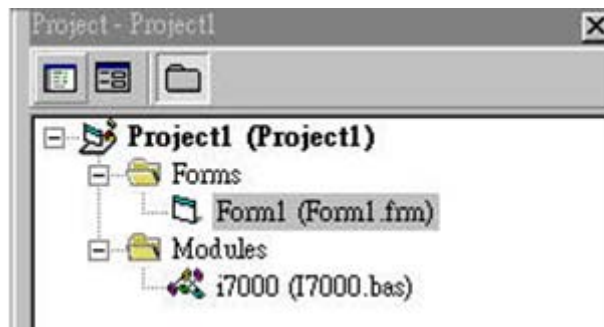
## 4.1.2 VB Example (Reading an analog input value)

The following is an example of reading analog values from an I-87017 inserted in slot 0 of an 8410/8810.

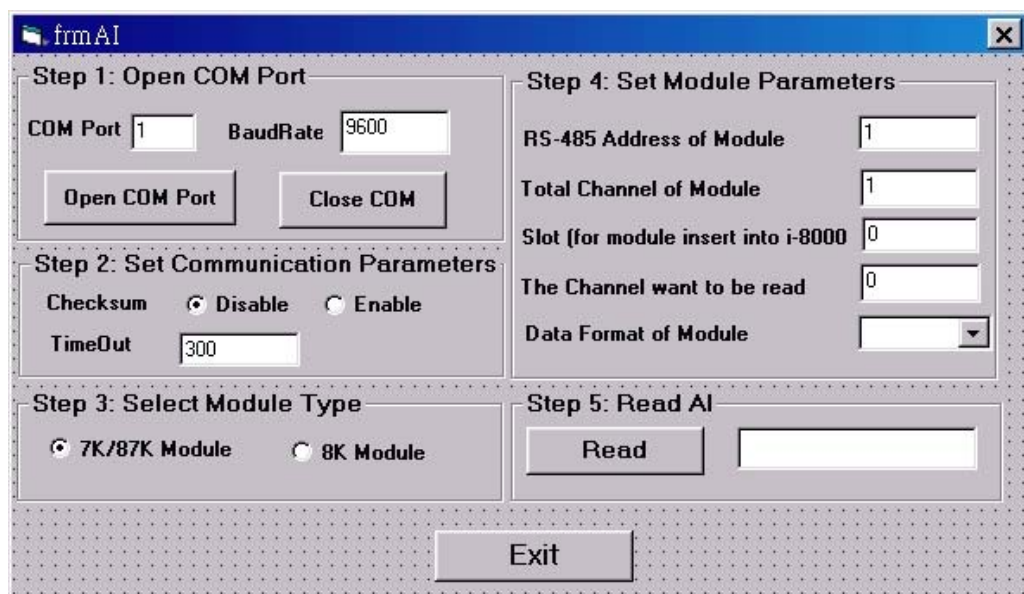
**Step 1:** Run the DCON Utility to configure the I/O modules

**Step 2:** Run VB and create a new project (.exe project)

**Step 3:** Add I7000.bas to the project



**Step4:** Arrange all the components on the form



**Step5:** Write the program code

VB Step 1	{	<pre> Private Sub cmdOpen_Click()      iPort = 5                'Use COM Port = 5     iBaudrate = 115200       'Use Baud Rate = 115200     Open_Com 5, 115200, 8, 0, 0 'To Open COM Port  End Sub </pre>
VB Step 2	{	<pre> Private Sub cmdRead_Click() Dim iRet As Integer Dim iVal As Integer Dim fVal As Single Dim iSlot As Integer Dim iTotal As Integer Dim iCh As Integer Dim iAddress As Integer Dim iFormat As Integer      iAddress = 3                'Module Address = 3     iChecksum = 0               'Checksum Disable     iTimeOut = 300              'Timeout For Response     iSlot = -1                  'Don't Need to Assign Slot For 87K I/O     iCh = 0                    'Read Channel 0 AI Value     iTotal = 8                  'Total Channel Of AI Module     iFormat = 0     iRet = DCON_Read_AI(iPort, iAddress, iSlot, iCh, iTotal, _                         iChecksum, iTimeOut, iFormat, fVal, iVal)      If iRet = 0 Then         txtRead.Text = Str(fVal)    'The Queried AI Value     Else         txtRead.Text = "Error" + Str(iRet)     End If End Sub </pre>
VB Step 3	{	<pre> Private Sub cmdClose_Click()     Close_Com (5)                'To Close COM Port End Sub </pre>

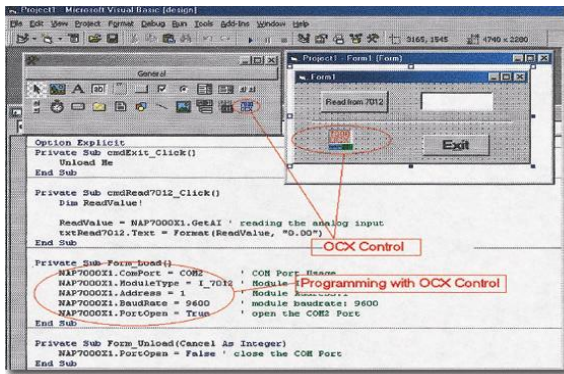
**Step 6: Run the project.**

The screenshot shows a Windows application window titled "frmAI COM 5 Opened !". The window is divided into five main sections, each with a title bar and a set of controls:

- Step 1: Open COM Port**: Contains two text boxes for "COM Port" (value: 5) and "BaudRate" (value: 115200). Below them are two buttons: "Open COM Port" and "Close COM".
- Step 2: Set Communication Parameters**: Contains a "Checksum" section with two radio buttons, "Disable" (selected) and "Enable". Below it is a "TimeOut" text box with the value 300.
- Step 3: Select Module Type**: Contains two radio buttons, "7K/87K Module" (selected) and "8K Module".
- Step 4: Set Module Parameters**: Contains four text boxes: "RS-485 Address of Module" (value: 3), "Total Channel of Module" (value: 8), "Slot (for module insert into i-8000)" (value: -1), and "The Channel want to be read" (value: 0). Below these is a "Data Format of Module" dropdown menu set to "Engineering".
- Step 5: Read AI**: Contains a "Read" button and a text box showing the value 4.83.

At the bottom center of the window is an "Exit" button.

## 4.2 DCON ActiveX



## DCON ActiveX

ActiveX (ocx) component

**Supported module:**

I-7000/8000/87K series  
(with DCON protocol)

**Supported demos:**

VB/VC/BCB/Delphi

**Supported OS:**

Windows 98/NT/2K/XP

**File Location:**

CD:\Napdos\Driver\DCON\_ActiveX

### 4.2.1 Procedure for using the ActiveX

**Step 1: Read the basic and important documents**

**Readme.txt:** contains most basic and important information, including:

- What is DCON ActiveX
- What files are installed on the PC
- The directory tree installed on the PC
- Demo list

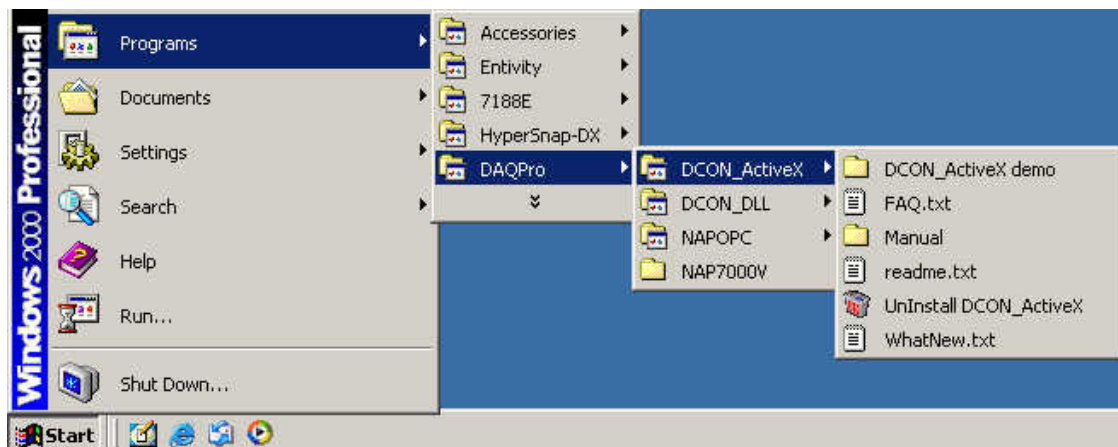
**WhatsNew.txt:** contains most basic and important information, including:

- Bugs fixed
- Demos added or modified
- Updated ActiveX (ocx) details

**Step 2: Install the DCON DLL by executing:**

- CD:\Napdos\Driver\DCON\_ActiveX\_New\Setup\setup.exe

After installation, all related information can be found below





### Step 3: Read manuals for how to start.

#### InstallOCX.pdf:

Explains how to install/uninstall the ActiveX (ocx) component in VB/VC/Delphi/BCB

DCON\_ActiveX.pdf explains the following details:

- How to include the ActiveX(ocx) in VB/VC/Delphi/BCB
- How to develop a program in VB/VC/Delphi/BCB
- Demo list
- Function descriptions and usage

### Step 4: Run the demo programs to test the I/O module and learn the functions

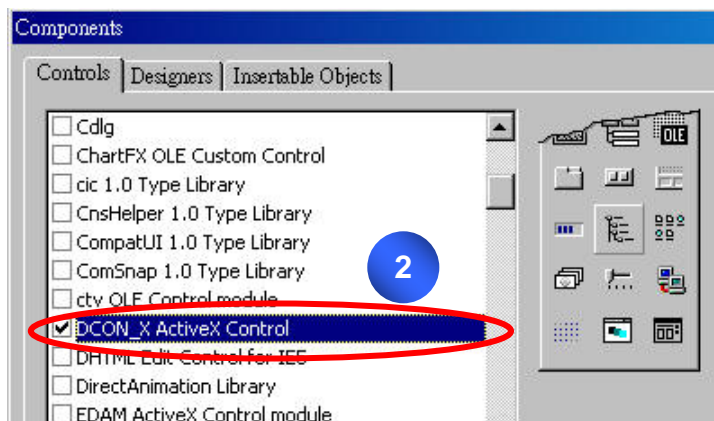
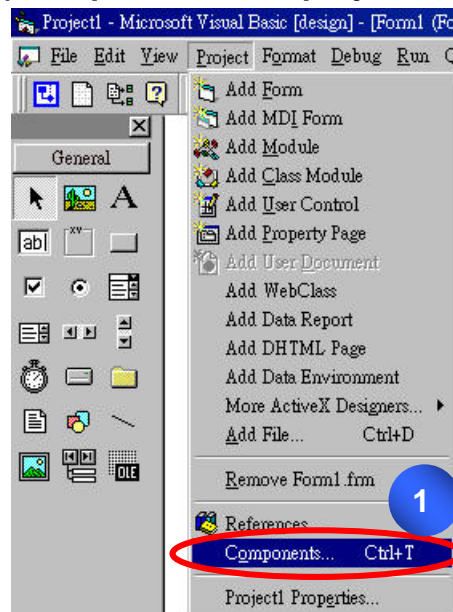
## 4.2.2 VB Example (Reading an analog input value)

The following is an example of reading analog values from an I-87017 inserted in slot 0 of an 8410/8810.

**Step 1: Run the DCON Utility to configure the I/O module**

**Step 2: Run VB and create a new project (.exe project)**

**Step 3: Add the ActiveX (ocx) component to the project**



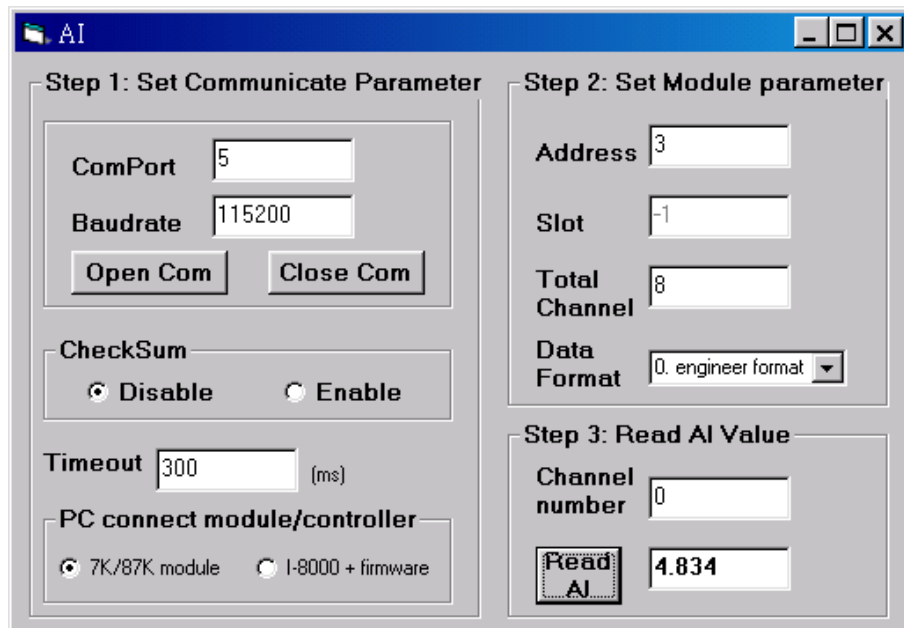
#### Step 4 : Arrange all the components on the form

#### Step 5: Write the program code

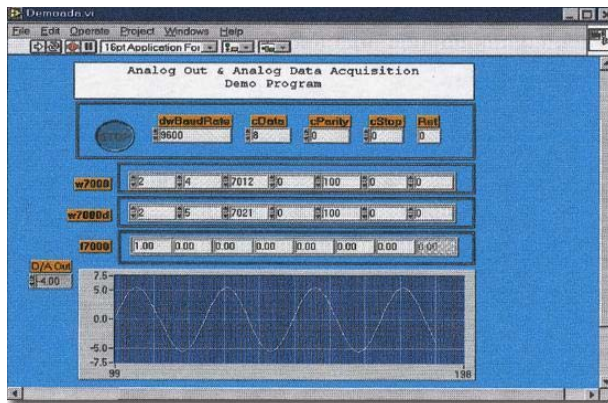
VB Step 2	{	Private Sub CmdOpenCom_Click()	
		DCONPC_X1.ComPort = 5                      'Use COM Port = 5 DCONPC_X1.Baudrate = 115200              'Use Baud Rate = 115200 DCONPC_X1.PortOpen = True              'True To Open COM Port End Sub	
VB Step 3	{	Private Sub Read_AI_Click()	
		Dim AIVal As Single Dim AIVal_Hex As Integer, iDataformat As Integer  DCONPC_X1.ComPort = 5                      'Use COM Port = 5 DCONPC_X1.Address = 1                      'Module Address = 1 DCONPC_X1.SlotNo = -1                      'Don't Need to Assign Slot For 87K I/O DCONPC_X1.AITotalChannel = 8              'Total Channel Of AI Module DCONPC_X1.Checksum = False              'Checksum Disable DCONPC_X1.Timeout = 300                      'Timeout For Response iDataformat = 0                      '0: Use Engineering Format AIVal = DCONPC_X1.AnalogIn(0)              'Read Channel 0 AI Value TextReadAI.Text = AIVal	
VB Step 1	{	If DCONPC_X1.ErrorCode <> 0 Then Exit Sub End If End Sub	
		Private Sub CmdCloseCom_Click() DCONPC_X1.PortOpen = False              'False To Close COM Port End Sub  Private Sub DCONPC_X1_OnError(ByVal IErrorCode As Long) MsgBox "Error Code: " + Str(IErrorCode) + Chr(13) _ + "Error Message: " + DCONPC_X1.ErrorString End Sub	



## Step 6: Run the Project



## 4.3 DCON LabVIEW



### [DCON LabVIEW](#)

Bundled driver for LabVIEW

**Supported module:**

I-7000/8000/87K Series  
(With DCON Protocol)

**Supported OS:**

Windows 98/NT/2K/XP

**File Location:**

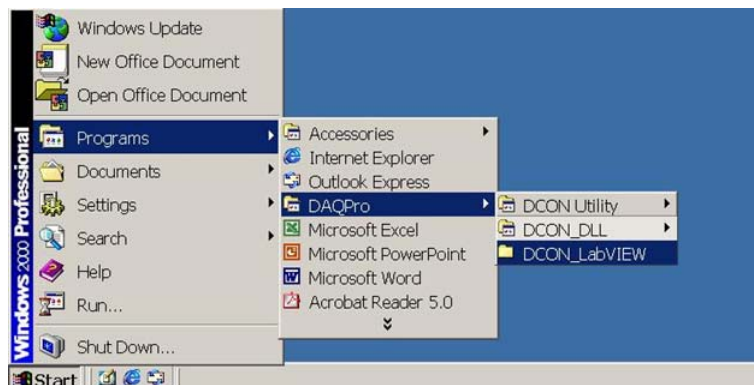
CD: \Napdos\Driver\DCON\_Labview

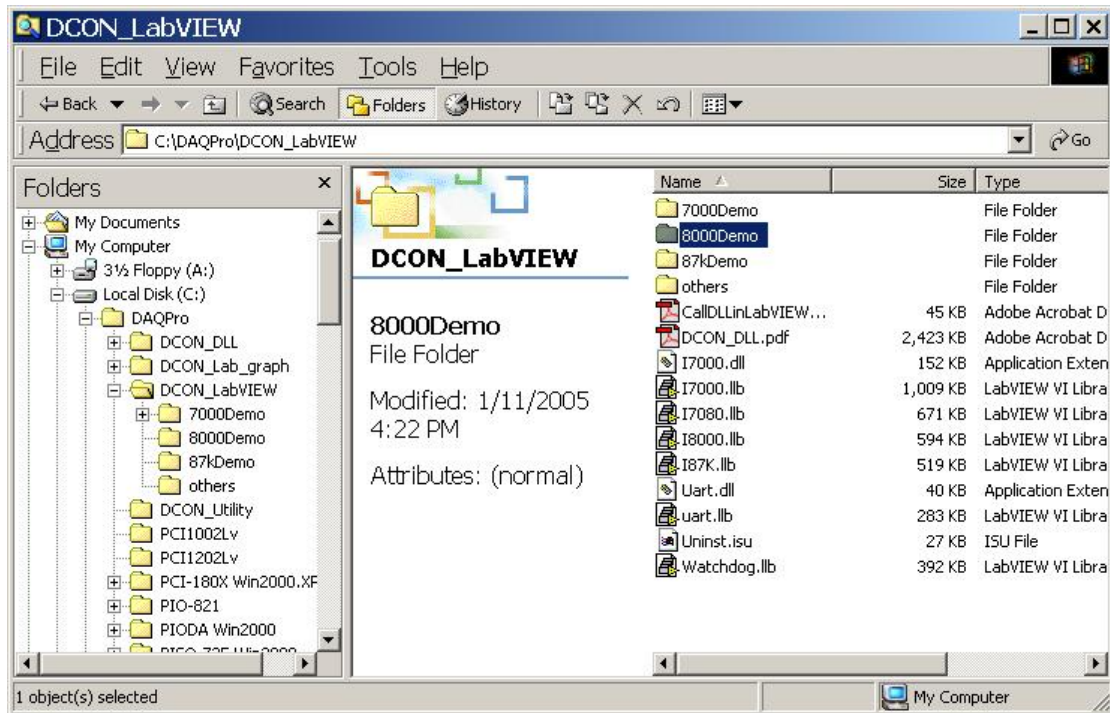
### 4.3.1 Procedure for using DCON\_LabVIEW

**Step 1 :** Install the DCON LabVIEW by executing:

- CD:\Napdos\Driver\ DCON\_Labview\ DCON\_Labview.exe

After installation, the related information can be found as below:





**8000 Demo:** Demo programs for I-8000 I/O modules.

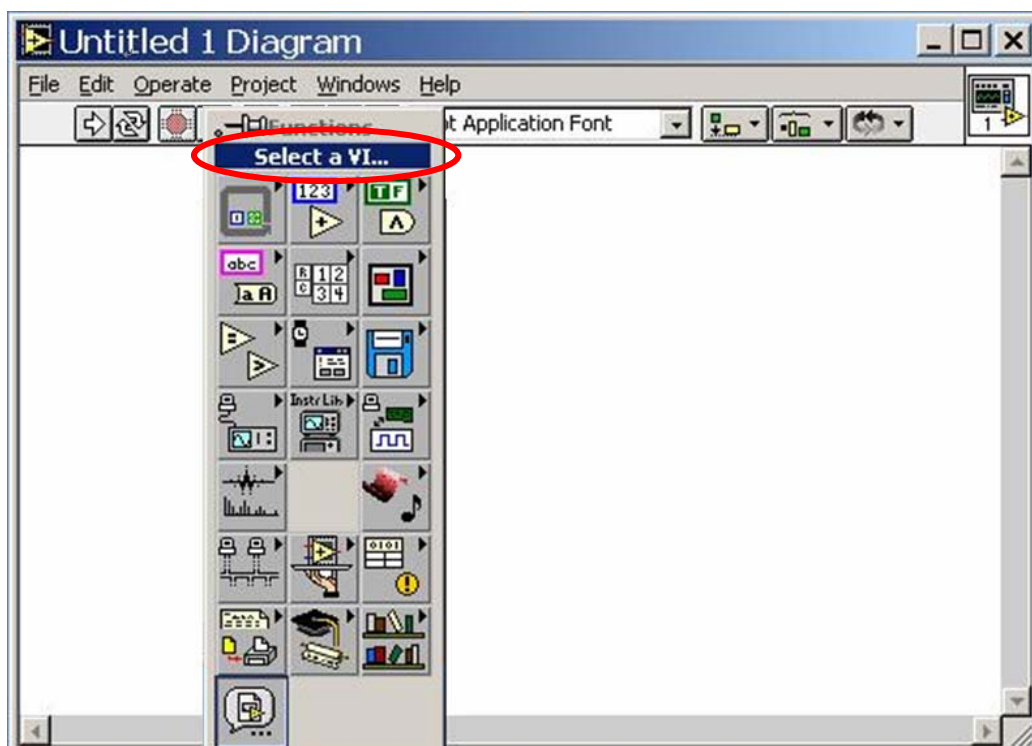
**8000.lib:** LabVIEW library contains all sub-vi for I-8000 I/O modules

**CallDLLinLabVIEW.pdf:** Explains how to call a sub-vi of in LabVIEW.

**DCON\_DLL.pdf:** Descriptions of all sub-function in DCON\_DLL.

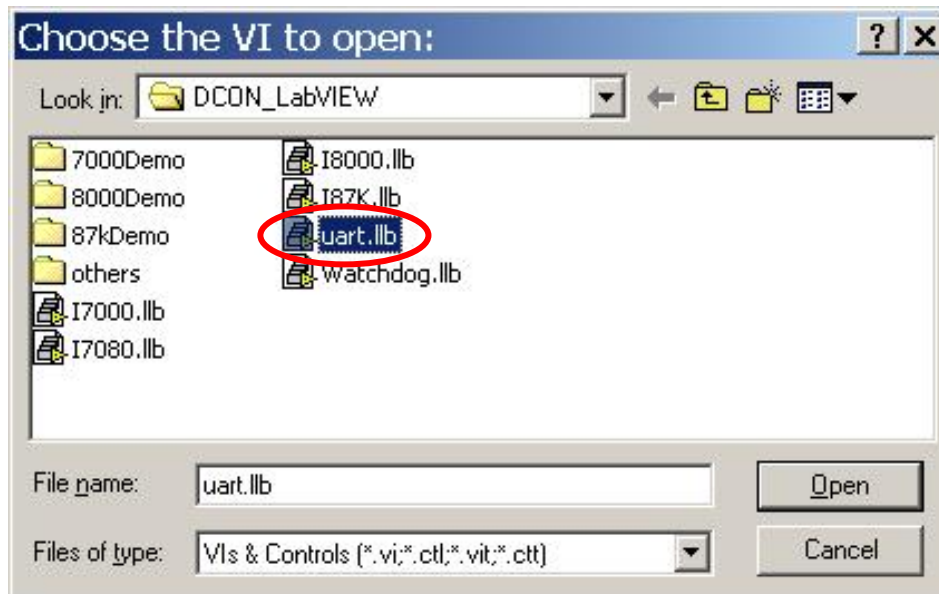
**Step 2: Create a new LabVIEW program.** Refer the DCON\_DLL.pdf about detail description of the sub-vi and where to select the sub-vi in various library of DCON\_LabVIEW.

**Step3: Select the sub-vi form Functions Palette >> Select a VI...**

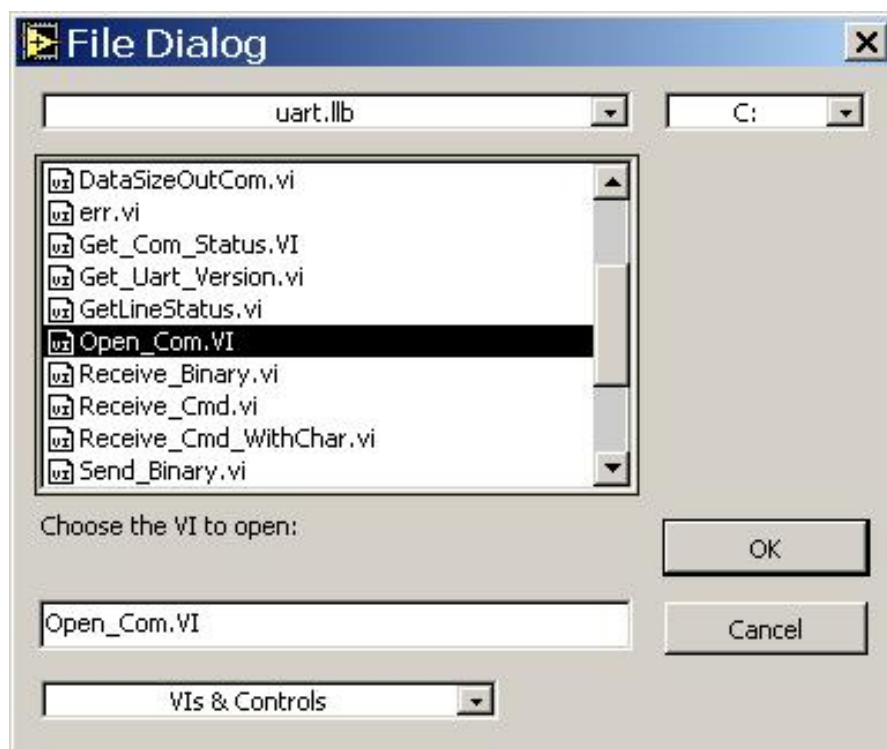


### 4.3.2 LabVIEW Example (Reading multi-channel analog Input value)

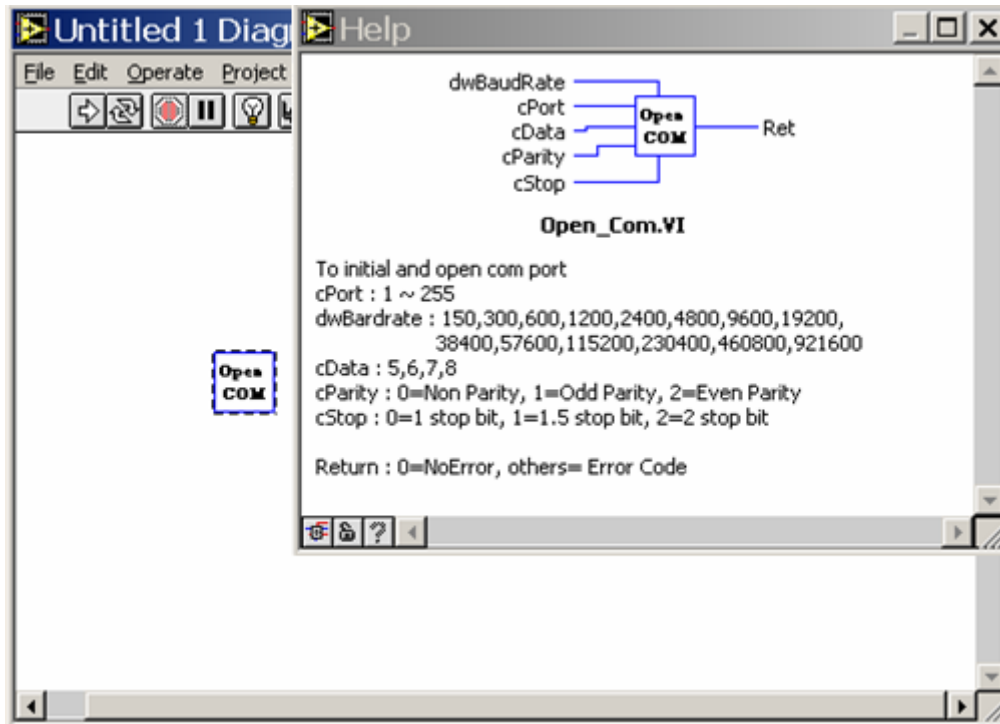
**Step4 : Select the target \*.lib file (LabVIEW library file)**



**Step5 : Select the desired sub-vi**



**Step6 :** Put the icon of selected sub-vi on Block Diagram, refer the “Help” >> “Show Help” or “[DCON\\_DLL.pdf](#)” in step1 for detail.

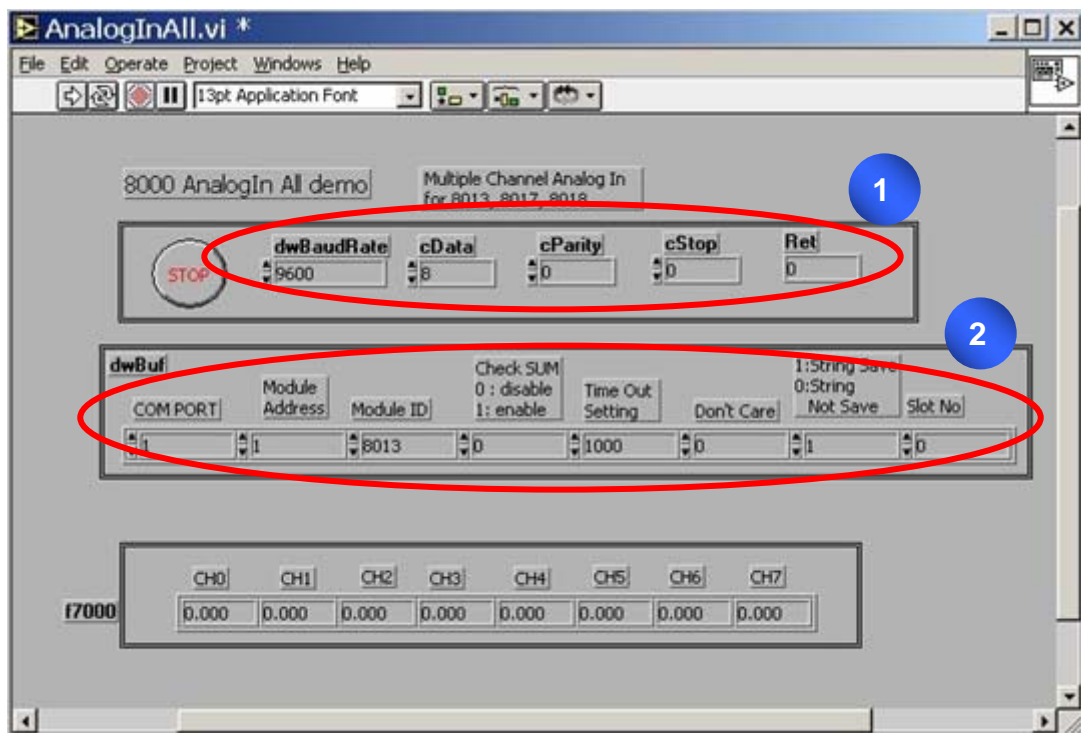


**Step7 :** Draw the data flow of sub-vi.

### 4.3.3 LabVIEW Demo Program (Reading multi-channel analog input value)

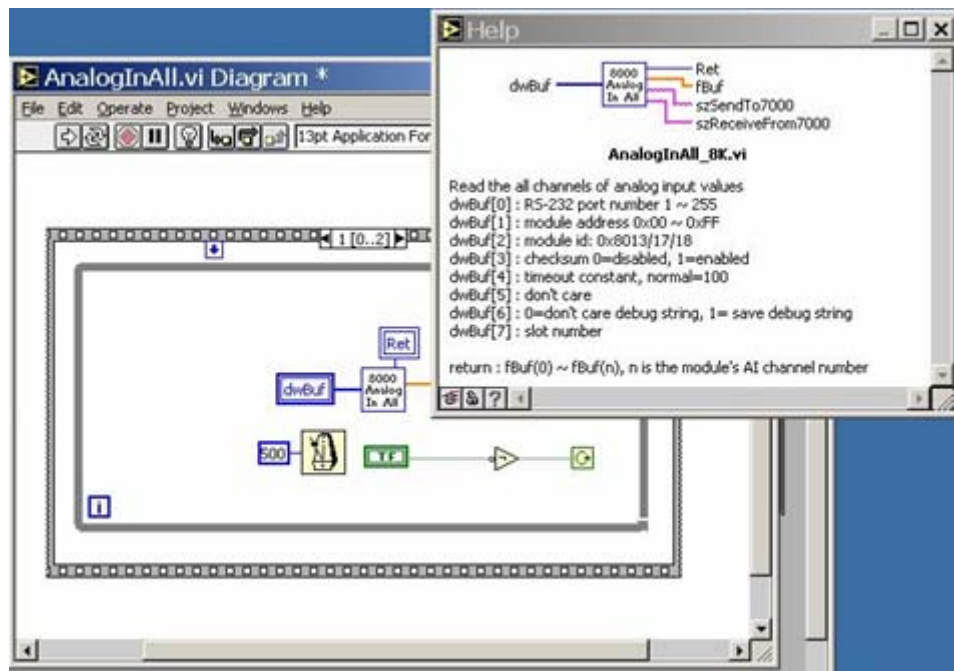
**Step 1:** Select the appropriate demo program (ex. AnalogInAll.vi) by the name according with module's function (ex. I-8017 / AI ).

**Step2:** Set the parameters



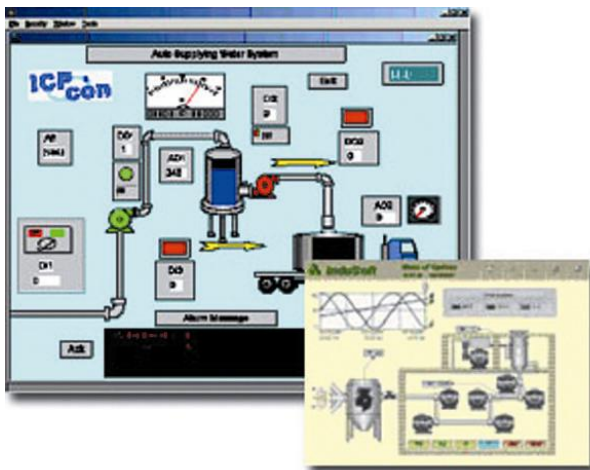


You could also refer the “Help”>>”Show Context Help” for getting the simple description of those parameters.



**Step3 : Run the Demo.**

## 4.4 DCON InduSoft



### **DCON InduSoft**

Bundled driver for InduSoft

**Supported module:**

I-7000/8000/87K Series  
(With DCON Protocol)

**Supported OS:**

Windows 98/NT/2K/XP/CE

**File Location:**

CD: \Napos\Driver\DCON\_InduSoft

### 4.4.1 Procedure for using the InduSoft bundled driver

**Step 1: Read the basic and important documents**

**Readme.txt: contains the basic and important information, including:**

- Files on the shipped CD

**Reversion.txt:** contains the reversion information, including

- Bugs fixed
- New modules supported

**Step 2: Install the InduSoft bundled driver by executing**

- CD:\Napdos\Driver\DCON\_InduSoft\Setup\setup.exe

**Step 3: Read the manuals describing how to start**

- The DCON.pdf user's manual describes how to use the InduSoft bundled driver

**Step 4: Run the demo programs (ICPDriverTest.zip) to test I/O modules and learn the functions**

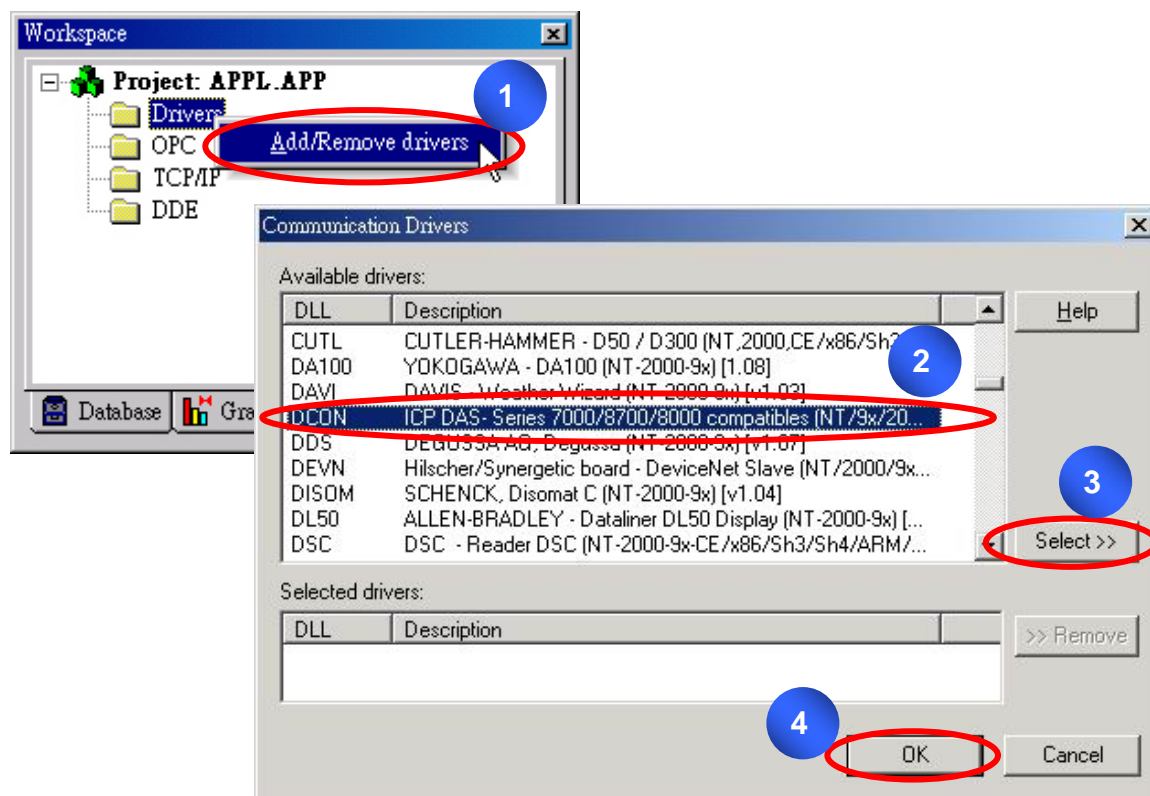
## 4.4.2 InduSoft Example (Reading an analog input value)

The following is an example of reading analog values from an I-87018 inserted in slot 0 of an 8410/8810.

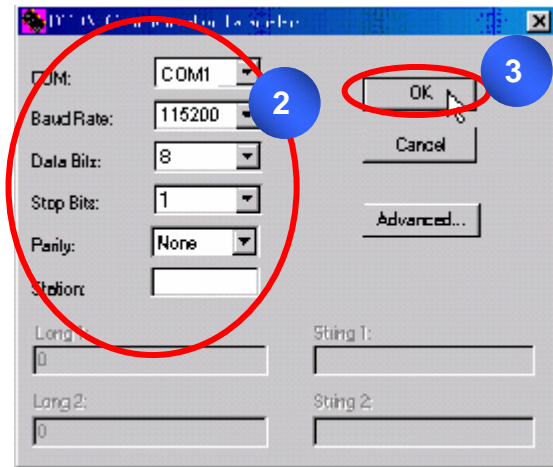
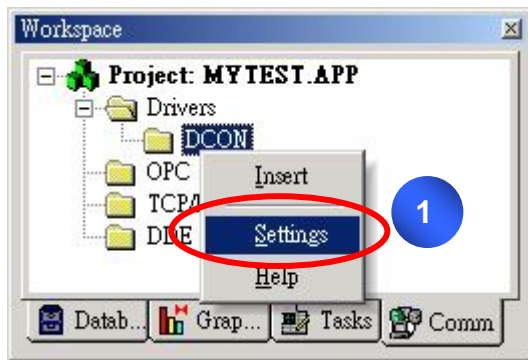
**Step 1: Run the DCON Utility to configure the I/O modules**

**Step 2: Run InduSoft and create a new project**

**Step 3: Include the DCON driver**

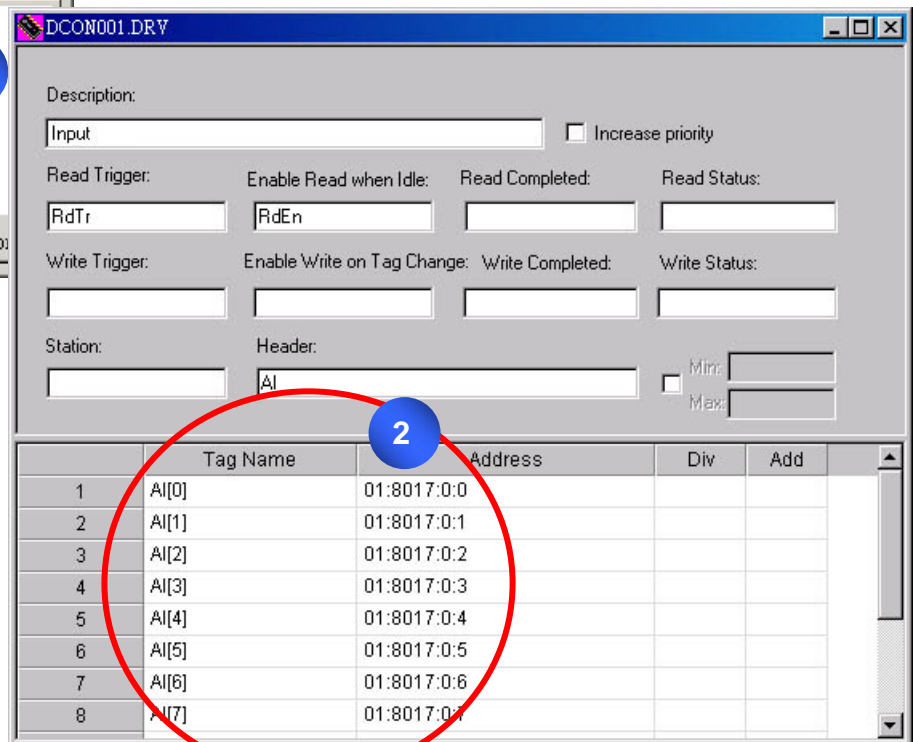
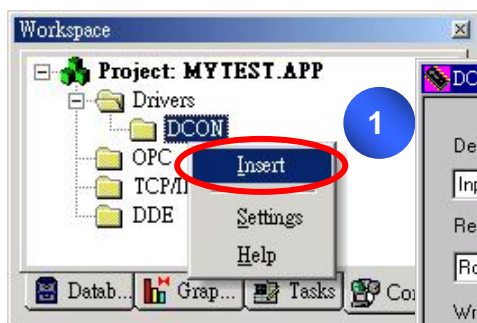


**Step 4: 設定 DCON 驅動程式**

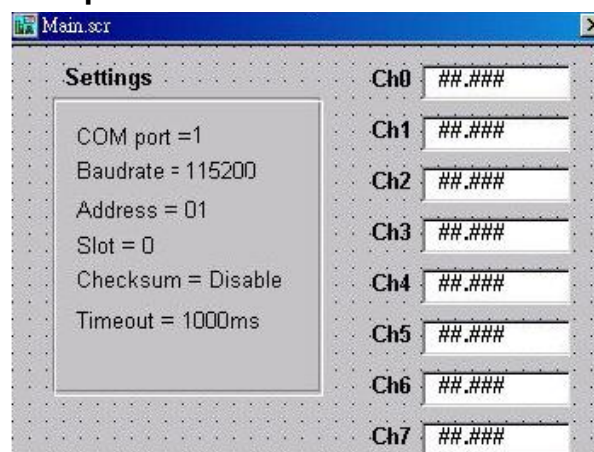


### Step 5 : Insert tags to connect to I/O modules

The address format is [Address : Module ID : Slot : Channel]

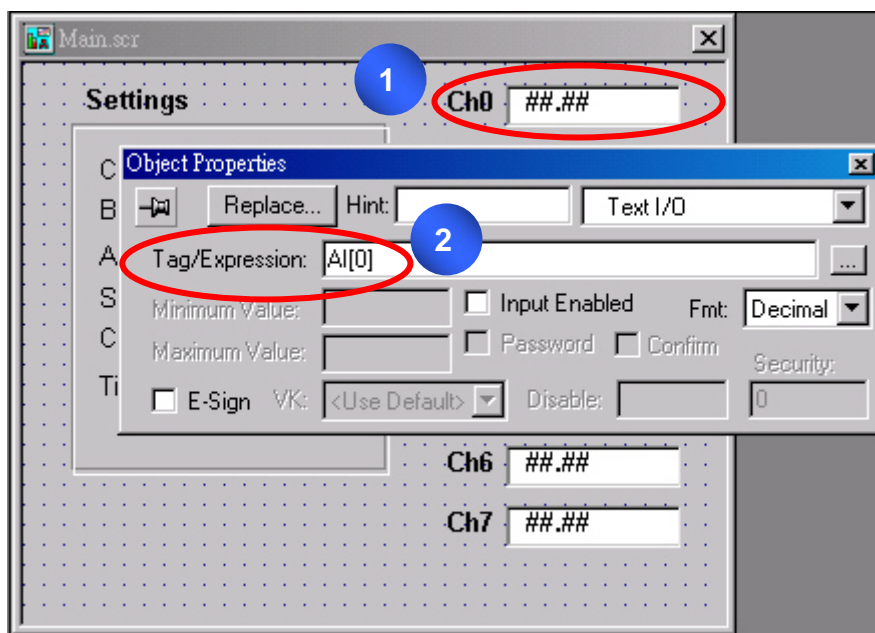


### Step6 : Arrange all the components on the form





**Step7: Double click the text box to assign a tag to it.**



**Step8 : Run the project**



## 4.5 NAP OPC Server



### NAP OPC Server

#### OPC Server

##### Supported Module:

I-7000/8000/87K Series  
(With DCON Protocol)

Modbus embedded controller  
ISaGRAF embedded controller

##### Supported OS:

Windows 98/NT/2K/XP/CE

##### File Location:

CD:\Napdos\NapOPCSvr

OPC (OLE for Process Control) is the first standard resulting from the collaboration of a number of leading worldwide automation suppliers working in cooperation with Microsoft. Originally based on Microsoft's OLE COM (component object model) and DCOM (distributed component object model) technologies, the specification defined a standard set of objects, interfaces and methods for use in process control and manufacturing automation applications to facilitate interoperability. The COM/DCOM technologies provided the framework for software products to be developed. There are now hundreds of OPC Data.

### 4.5.1 Procedure for using the OPC Server

#### Step 1: Read the basic and important documents

**Readme.txt:** contains the basic and important information, including

- Files on the shipped CD

**Reversion.txt:** contains the reversion information, including

- Bugs fixed
- New modules supported

#### Step 2: Install the OPC Server by executing

- CD:\Napdos\NapOPCSvr\NapOPCServer.exe

**Note:** If there is an older version of Nap OPC Server installed on the PC, It must be uninstalled before installing the new version.

#### Step 3: Read the manuals describing how to start

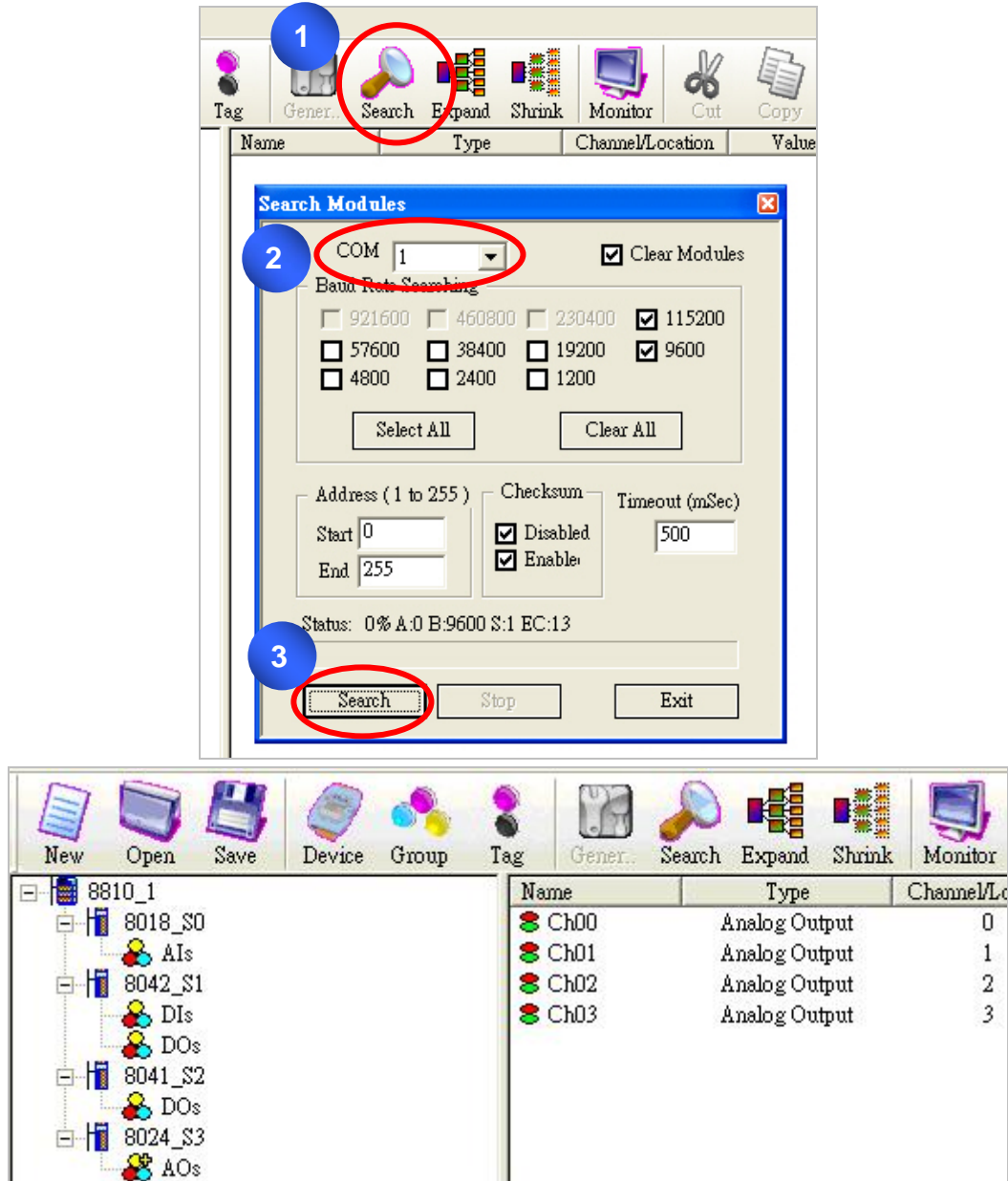
- The [NapOPCSvr.pdf](#) is the user's manual describing how to use the OPC Server

## 4.5.2 OPC Server Example (Reading an analog input value)

The following is an example of reading analog values from an I-87018 inserted in slot 0 of an 8410/8810.

**Step 1: Run the DCON Utility to configure the I/O modules**

**Step 2: Run the OPC Server to search for I/O modules on COM1**



**Step 3: Save the configuration and close the OPC Server**

**Step 4: Run SCADA software to connect to the OPC Server**

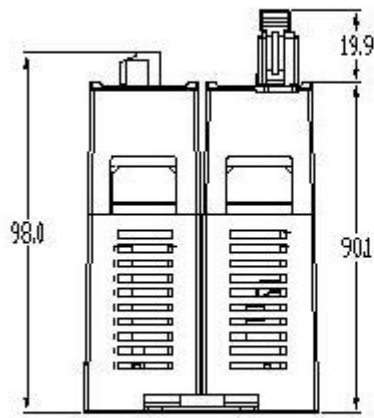
The OPC Server user's manual lists the procedures for the following SCADA software:

■ LabVIEW	■ National	■ WIZCON
■ iFix	■ InduSoft	■ Citect

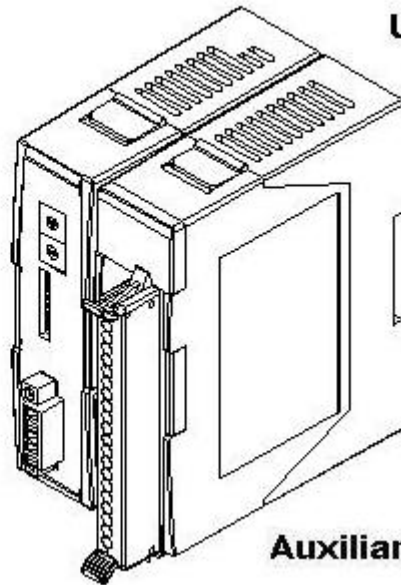
Please refer to "Chapter 4 Connecting to the OPC Server" for more details.

## Appendix A : Dimension

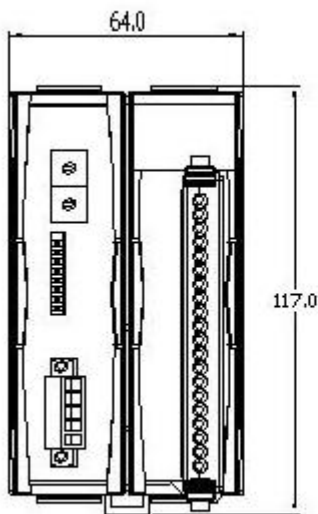
### A.1 – RU-87P1



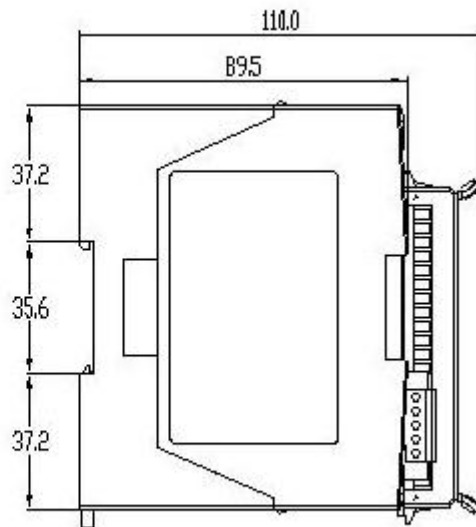
**TOP View**



**Auxiliary View**



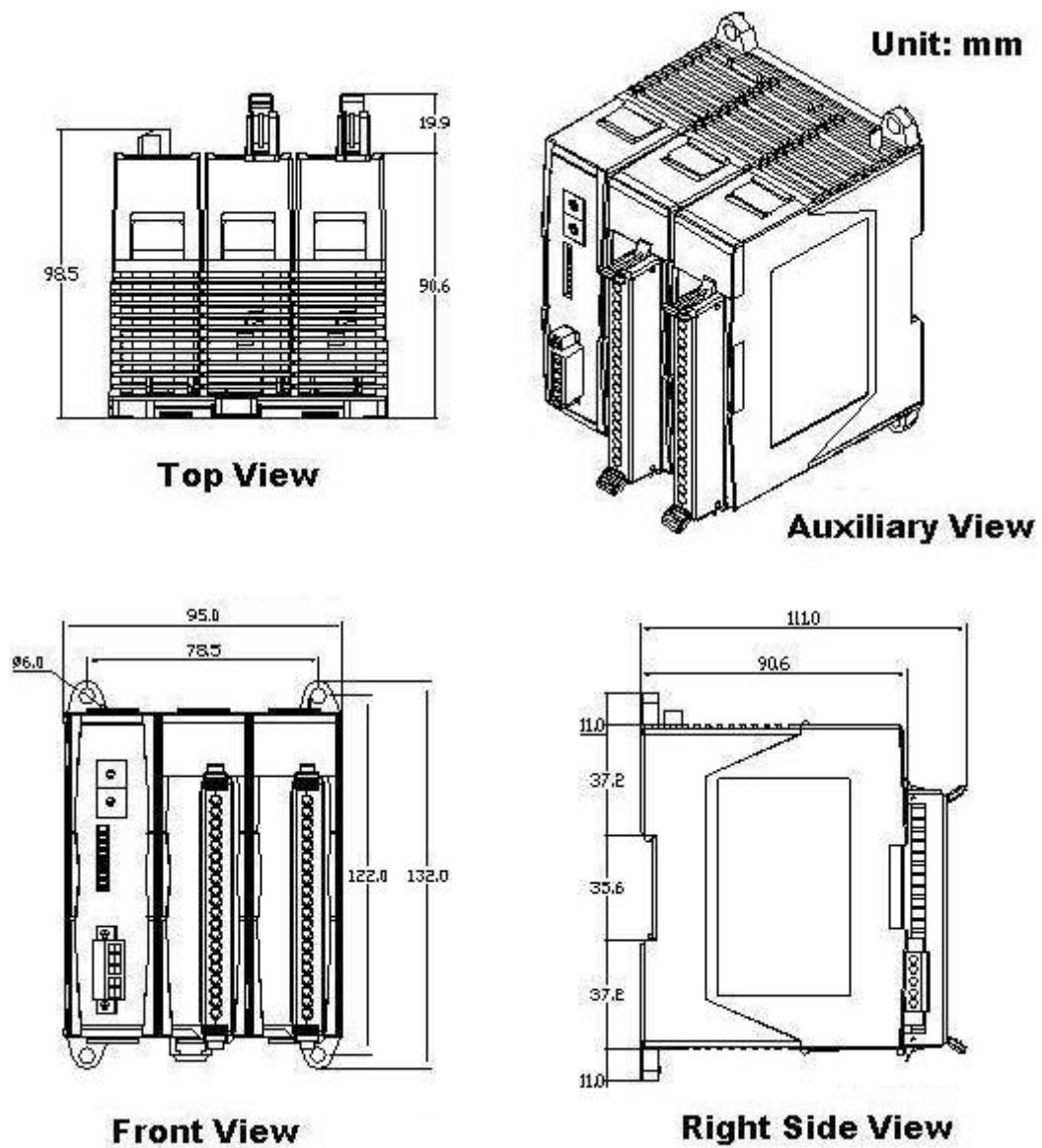
**Front View**



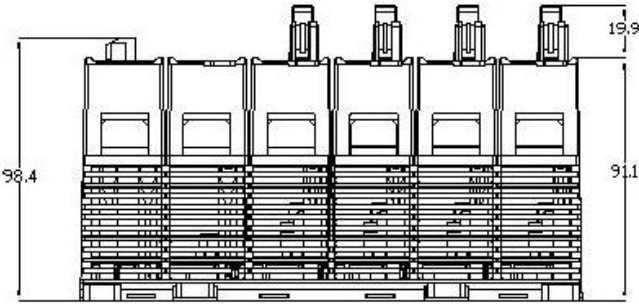
**Right Side View**

**Unit: mm**

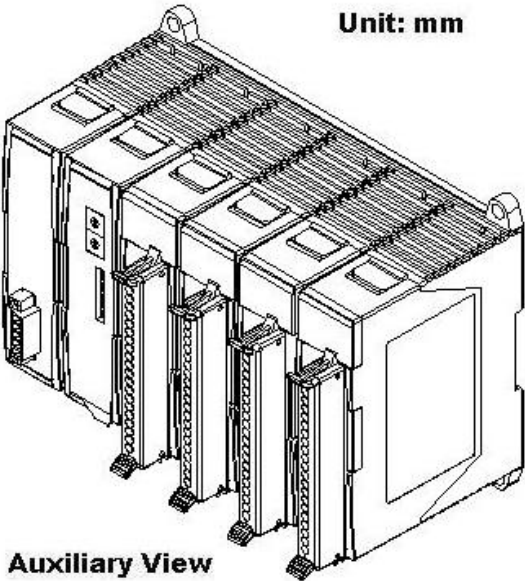
## A.2 – RU-87P2



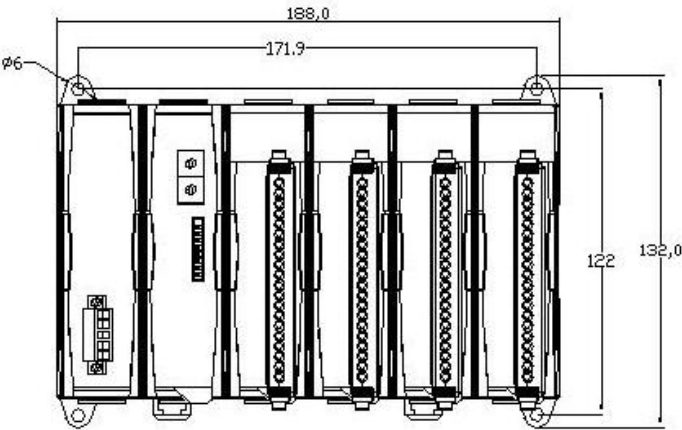
A.3 – RU-87P4



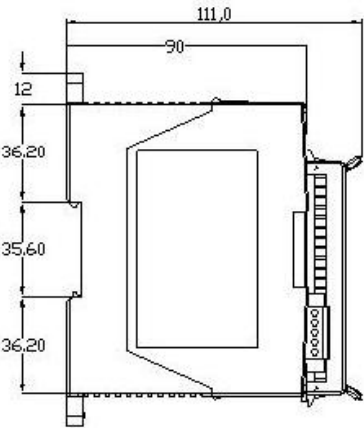
Top View



Auxiliary View

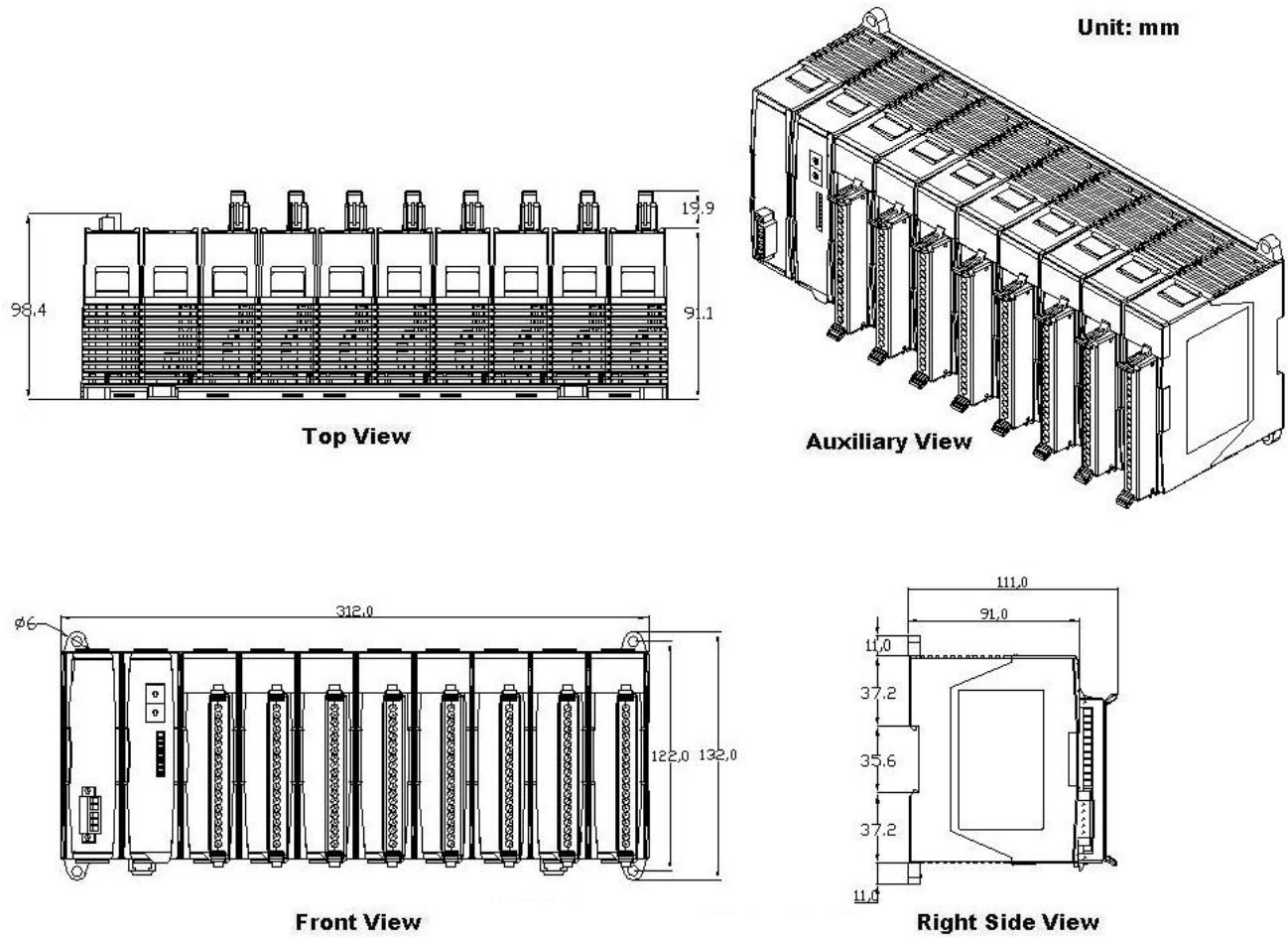


Front View



Right Side View

A.4 – RU-87P8





## Appendix B : Compare RU-87Pn with I-87Kn

**Note:** I-87K I/O module has divides into the high profile (new version) and the low profile (old version) two kinds, only I-87K high profile series I/O modules can support Hot Swap and Auto-Configuration function correctly.

### RU-87Pn & I-87Kn I/O unit comparison

Supported	RU-87Pn with Auto Config. Enable	RU-87Pn with Auto Config. Disable	I-87Kn
I-87K Low Profile module	--	--	☺
I-87K High Profile module	☺	☺	☺
I-87K module Hot Swap	☺	☺	--
Auto- Communication parameter Setup	☺	☺	--
Auto-Configuration	☺	--	--

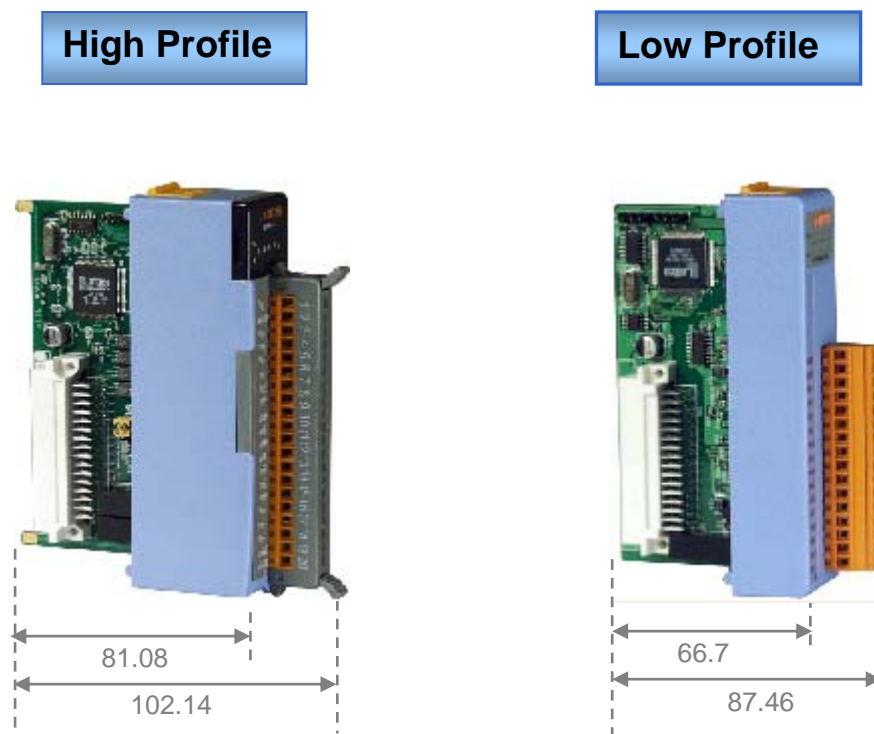


Fig. 33 : I-87K high/low profile series I/O modules

Please refer to web page :

[http://www.icpdas.com/products/PAC/I-8000/8000\\_IO\\_modules.htm](http://www.icpdas.com/products/PAC/I-8000/8000_IO_modules.htm)

## Appendix C : Solution for 87K I/O module on the slot

When insert the module on the expansion slot of 87Pn, the same time 87Pn CPU will detect the module name and respond the status of interacting between 87Pn and module. As following diagram, the search result only find out the RU-87P4 and a 87019R which on slot 0, the Status column shows Auto Config. Enable [0,0,X,X]

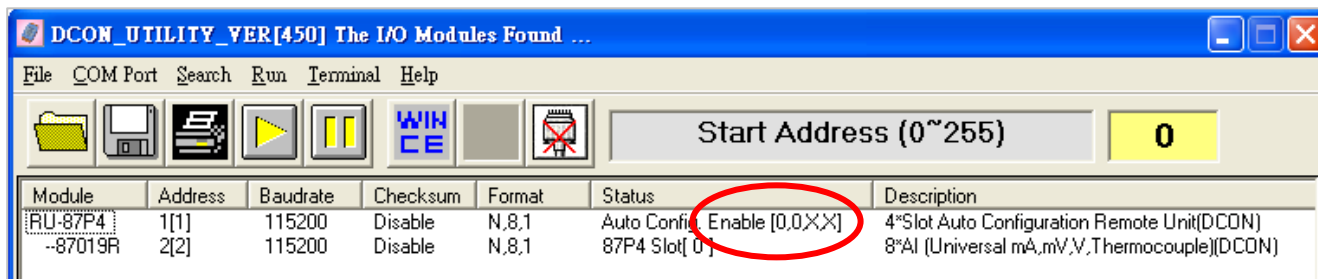


Fig. 34 : The search result between 87Pn and modules

Click the name "RU-87P4" entering the operation screen to know the settings of 87Pn and the status detected by 87Pn CPU, the module status code in "Slot Configuration Slot" column means the different error message.

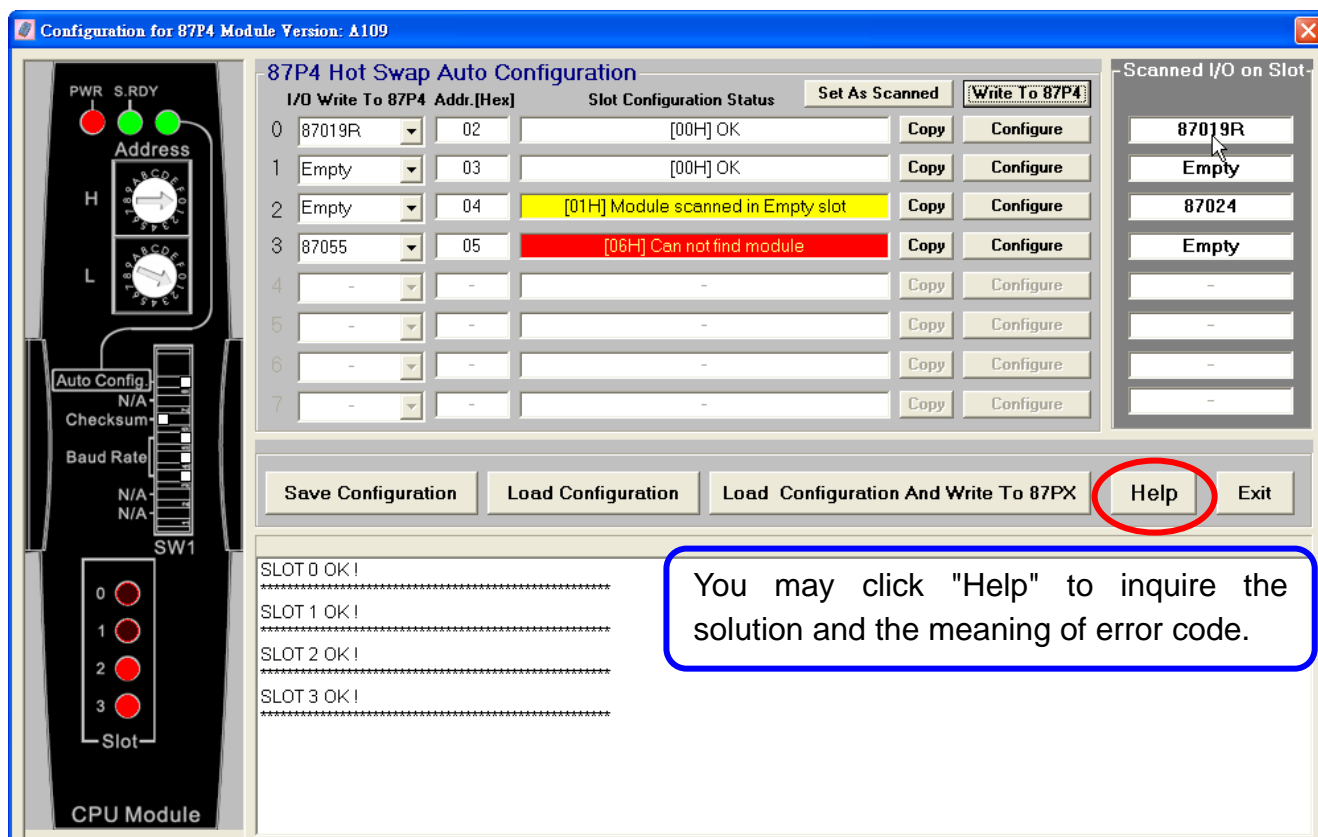


Fig. 35 : DCON Utility shows the status of 87Pn expansion slot

As following table, you can accord the error code and LED lamp status to find out the problem solution.

**Table 1 : The Error Code in Auto Config. Enable mode**

Error Code	Slot LED (Red)	Status	Description	Solution
00H	Dark (ok)	OK	OK	None
01H	Flashing (Warning)	Module scanned in Empty Slot	1. There is a module scanned in this empty setting slot.	1. Remove the module
			2. The first time to setup, no initial value.	Reconfigure it with DCON Utility. 1. Click "Set As Scanned" button and configure module again 2. Click "Write To 87Pn" button to write settings to 87Pn.
02H	Flashing (Warning)	Commands not comparable	<b>Configure failure:</b>	1. Check the I-87K I/O module's firmware.
			This is a 87K I/O module firmware compatibility problem . Some commands at this slot might be too new for this old firmware of 87K I/O module, but it is not serious for system operation.	* Run DCON Utility→Terminal→DCON command Line→ setup Baud Rate→Command: \$AAF (EX. 01F) →Send * You can see the version, Respond=!01A1.9 2. Update the 87K I/O module with a new firmware version.
03H	Bright (Error)	Configuration Failed	<b>Configure failure:</b>	1. Check the 87K I/O module firmware
			Some commands are not supported by this 87K I/O module and this error will be serious for system operation.	2. Update the 87K I/O module with a new firmware version.
04H	Bright (Error)	wrong Configuration format	<b>Configure failure:</b>	1. Run DCON Utility.
			The format of configured commands is wrong for DCON Protocol.	2. Click the "Write To 87Pn" button to write the settings to 87Pn CPU again.
05H	Bright	Read	The memory data is failed:	1. Run DCON Utility.

	(Error)	<b>Configuration failed</b>	The configured commands are wrong for DCON Protocol.	2. Click the "Write To 87Pn" button to write the settings to 87Pn CPU again.
<b>06H</b>	Bright (Error)	<b>Can not find module</b>	The configured module at this slot has been removed. It is empty now.	1. Please insert a correct module as previous configured one. 2. Or configure with DCON Utility as "Empty" and click the "Write To 87Pn" button to write the configuration to 87Pn CPU.
<b>07H</b>	Bright (Error)	<b>Incorrect module name</b>	<b>Configure failure:</b>	The insert & configure module name are different, insert the correct one or run the DCON Utility to modify the settings accord with the module name.
			The module inserted in this slot is not the same as previous configured.	
<b>08H</b>	Bright (Error)	<b>Internal INIT* pin failed</b>	<b>Configure failure:</b>	1. Please restart the power to initialize to I/O module 2. If it still failed to initialize, send it back to factory to check.  Note: RU-87Pn only supports high profile 87K I/O modules.
			The INIT Pin is failed to connect with the GND and module failed to initialize.	
<b>09H</b>	Bright (Error)	<b>Module address over 255 (FFh)</b>	The module address is over 255 (FFh).	The maximum address of 87P1 is 254 (FEh) 87P2 is 253 (FDh) 87P4 is 251 (FBh) 87P8 is 247 (F7h)
<b>0AH</b>	Bright (Error)	<b>The command count saved to 87Pn is not the same as DCON Utility</b>	This error might be caused by following reasons. 1. Command length error. 2. Command checksum error. 3. Communication error during the process of writing commands to 87Pn.	Please configure this 87K I/O module with DCON Utility, and click the "Write To 87Pn" button to write the configuration to 87Pn CPU again.

**Table 2 : The Error Code in Auto Config. Disable mode**

Error Code	Slot LED (Red)	Status	Description	Solution
80H	Dark (ok)	Initialize ok	setup success	None
81H	Bright (Error)	Internal INIT* pin failed	The INIT Pin is failed to connect with the GND and module failed to initialize.	If it still fails after restart the 87Pn many times, please send the 87K I/O module back to factory to check.
82H	Bright (Error)	Module address over 255 (FFh)	The module address is over 255 (FFh).	The maximum address of 87P1 is 254 (FEh) 87P2 is 253 (FDh) 87P4 is 251 (FBh) 87P8 is 247 (F7h)

You can see the LED signals on 87Pn CPU module to know whether the 87Pn is operating properly. Please refer to appendix.

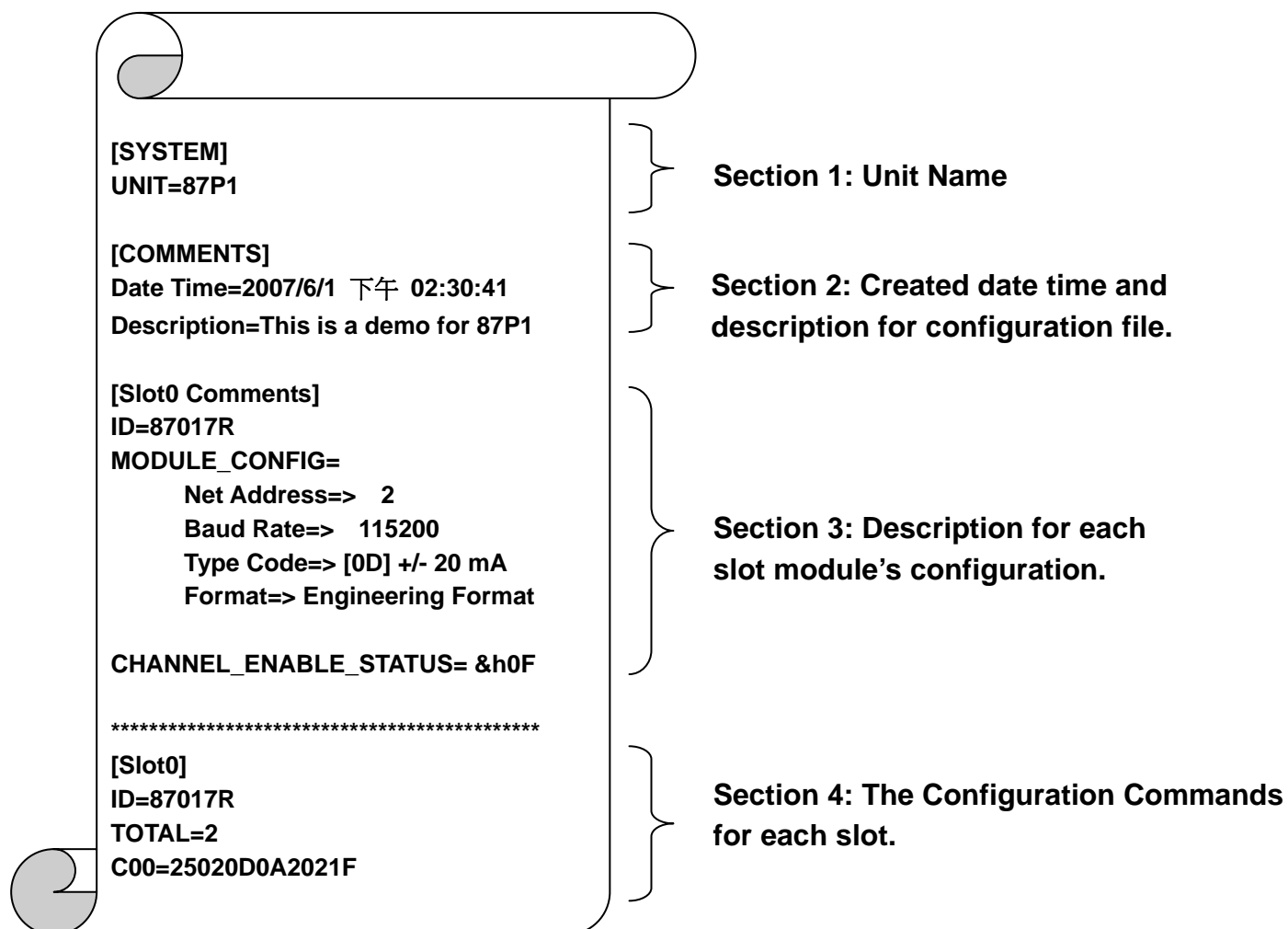
	Auto Config. LED (Green)	S.RDY LED (Green)	Slot Status LED (Red)
Auto Config. Enable			
No Error	Always ON	Always ON	Always OFF
Warning		Always ON	Flash
Failed		Flash	Always ON
Auto Config. Disable			
No Error	Always OFF	Always ON	Always OFF
Failed		Flash	Always ON

## Appendix D : Description For ini Files

While you save the configuration file, the DCON Utility will save as .ini file. The default path of file as below :

C:\ICPDAS\DCON\_Utility\for\_users

The INI file explains as follows:



## Appendix E : Frame Ground

Electronic circuits are constantly vulnerable to Electro-Static Discharge (ESD), which become worse in a continental climate area. Some I-7000, M-7000 and I-8000 series modules feature a new design for the frame ground, which provides a path for bypassing ESD, allowing enhanced static protection (ESD) capability and ensures that the module is more reliable.

### **The following options will provide a better protection for the module:**

The RU-87Pn controller has a metallic board attached to the back of the plastic basket as shown in the Figure 36 below. When mounted to the DIN rail, connect the DIN rail to the earth ground because the DIN rail is in contact with the upper frame ground as shown in the Figure 36 below

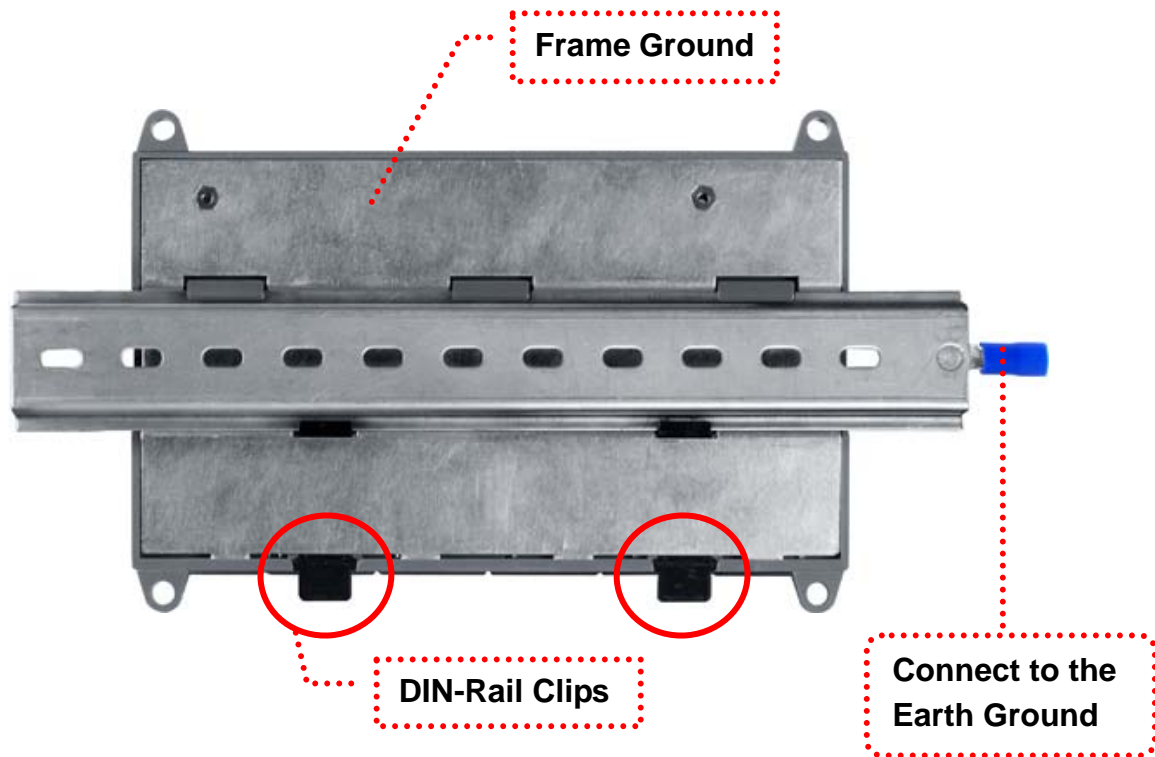


Fig. 36 : Frame Ground & Earth Ground

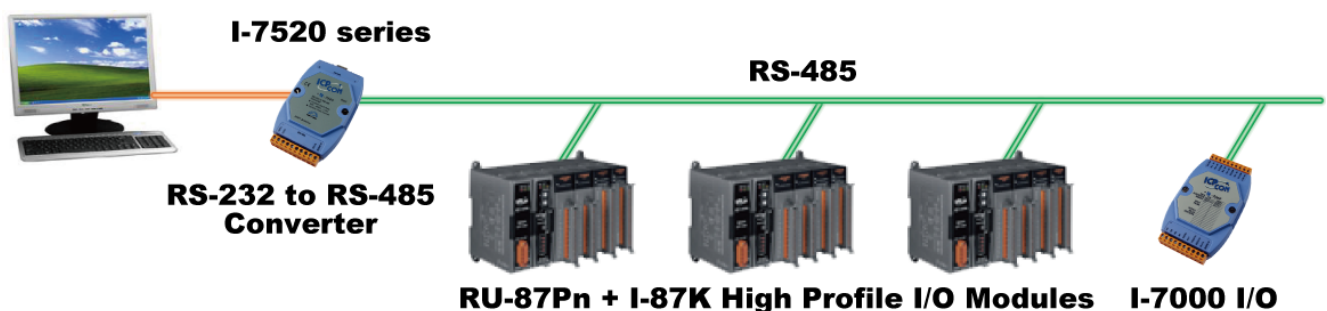


## Appendix F : Application of RS-485 Network

The RS-485 length can be up to 4000 ft or 1.2 km over a single set of twisted –pair cables, if the RS-485 network is over 4000 ft or 1.2Km, the RS-485 repeater must be added to extend the RS-485 network.

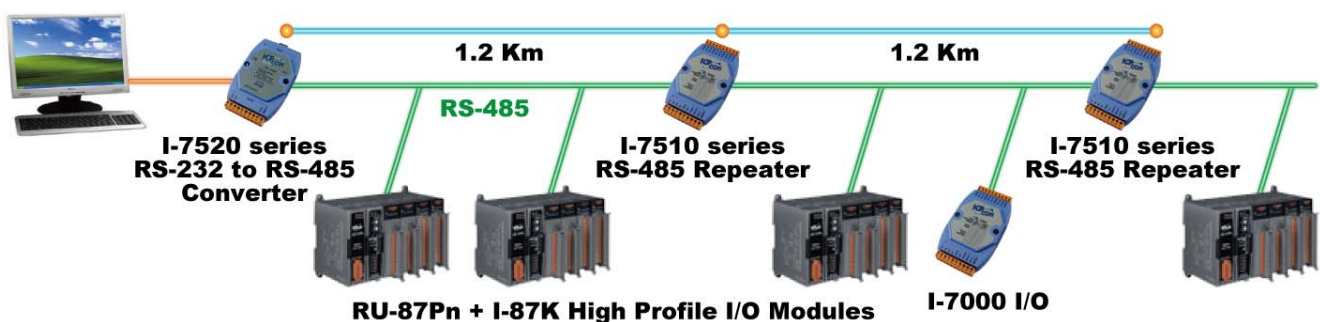
### F.1: Basic RS-485 network

The basic component of the RS-485 network consist of a Master Controller (or using a PC as Host controller), and some RS-485 devices.



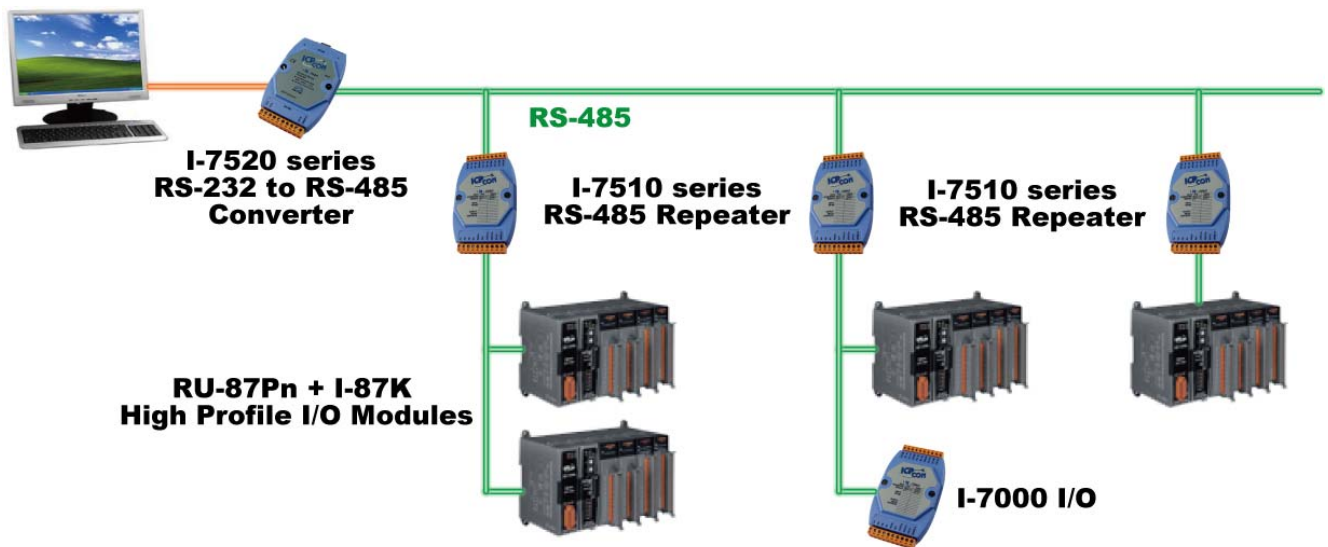
### F.2: Daisy chain RS-485 network

All RS-485 devices are wired directly to the main wire, If the network is up to 1.2 Km, it will need a repeater (I-7510) to extend the network.



### F.3: Star type RS-485 network

There are branches along the main wire. In this case, it is better to have a repeater to isolate or filter the noise that is made by devices



There is a better choice to use 7513 as a RS-485 hub on star type network



#### F.4: Random RS-485 network

