iPAC-8000 User Manual

Version 1.0 beta3, February 2009

Service and usage information for



iP-8441



iP-8841

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Important Notices

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1. Introduction

iPAC 8000 is compact size PAC (Programmable Automation Controller). It equips a 80186 CPU (16bits and 80MHz) running a MiniOS7 operating system, several communication interface (Ethernet, RS-232/485) and 4/8 slots to expand I/O modules.

The operating system, MiniOS7, can boot up in a very short time (0.4~0.8 seconds). It has a built-in hardware diagnostic function, and supports the full range of functions required to access all high profile I-8k and I-87k series I/O modules, such as DI, DO, DIO, AI, AO, Counter/Frequency, motion control modules, etc. And to simplify the TCP/IP software developing process, a software development template, X-Server, is provided. It implements 90% functionalities of Ethernet communication. Software engineer can easily finish the 10% remaining functionalities and greatly shorten the developing time.

The iPAC-8000 is designed for applications to industrial monitoring, measurement and controlling; therefore, we made it with redundant power inputs with 1KV isolation from noise and surges, and a wild range of operating temperature (-25°C~+75°C). It is toughly enough to survive the harsh and rough environment.

1.1. Features

Software Features

MiniOS7 embedded operating system

MiniOS7 was introduced in 1996 as an MS-DOS like operating system for embedded controller developers. The features of MiniOS7 include

- A. Small kernel size (64KB)
- B. Fast boot speed (0.4~0.8 second)
- C. Hardware diagnostic functions
- D. Simple command line operation over RS-232 or Ethernet
- E. Load files via RS-232 or Ethernet

VxComm Technique Supported

VxComm technique is used to create virtual COM ports on PC (for windows 2K/XP) to map remote COM ports of PDS-700, I-7188E, I-8000 and iPAC-8000 over the Ethernet. Using the technique, RS-232/485 software can access devices locally (via the physical RS-232/485 bus) or remotely (via the Ethernet). The RS-232/485 software only needs to change COM port number from the physical COM port to virtual COM port.

• Redundant Ethernet Communication

With the dual LAN features of iPAC-8000, user's software on PCs or other controllers can implement redundant Ethernet communication. With VxComm technique, the redundant Ethernet communication is ready. One virtual COM port on PC can map to one COM port of iPAC-8000 via two IP address. When the communication is failed (or timeout), the VxComm driver can automatically and quickly switch the virtual COM port mapping to another IP address to keep the communication.

• Easy-Use Software Development Template (Xserver) for TCP/IP Application

To simplify the TCP/IP software developing process, we designed a software develop template, called XServer. It is a reliable, opened, expandable, all purposed, and easily to be used library. The Xserver implements 90% functionalities of Ethernet communication. Refer the rich demo programs we provided, software engineer can easily finish the 10% remaining functionalities and greatly shorten the developing time.

• Slave I/O firmware options (for DCON or Modbus/TCP protocol)

In some simple Ethernet I/O applications, users just want to know how to send a command to the I/O to get back a response. They don't want to develop a firmware. That is too difficult to them. Thus, we also provide two firmware for this purpose.

A. DCON firmware

DCON firmware supports an ASCII string based command set, called DCON protocol

B. Modbus firmware

Modbus firmware supports the standard Modbus/TCP protocol. SCADA software can easily access the I/O module plugged in the iPAC-8000.

Hardware Features

• 80186 CPU (16bit and 80MHz) with 512KB Flash and 768KB SRAM

The 512KB flash is for storing files, and the 768KB SRAM is for running programs.

o 64-bit Hardware Serial Number

The 64-bit hardware serial number is unique and individual. Every serial number of iPAC-8000 is different. Users can add a checking mechanism to their AP to prevent software from pirating.

• Dual Battery Backup SRAM (512KB)

To maintain important data while power off, non-volatile memory is the ideal design. The iPAC-8000 equips a 512KB SRAM with two Li-batteries to maintain data while power off. The two Li-batteries can continually supply power to the 512KB SRAM to retain the data for 5 years; and the dual-battery design can avoid data lost while replacing a new battery.

I/O Module Hot Swap Ability



The iPAC-8000 features hot swap which means that there is no need to power off the iPAC-8000 for replacing modules. And the OS provides a function sending plug-in and removing messages to user's applications. Using this feature, users can design its own plug-and-play applications. • Rich I/O Expansion Ability (RS-232/485, Ethernet, FRnet, CAN)



Beside the local I/O slots, iPAC-8000 also equips several RS-232/485 ports, two Ethernet ports to connect serial I/O and Ethernet I/O. And with FRnet and CAN communication module in local slot, FRnet I/O and CAN devices are easy to be integrated.

Dual Ethernet Ports

iPAC-8000 provides two Ethernet ports. The two Ethernet ports can be used to implement redundant Ethernet communication and separate Ethernet communication (one for global Internet, one for private Ethernet).

• Redundant Power Input

To prevent theiPAC-8000 from failing by the power loss, the power module is designed with two inputs. The iPAC-8000 can keep working even one power input fails, and mean while there is a relay output for informing the power failure.

○ Ventilated Housing Design Allows Operation Between -25°C ~ +75°C

Each iPAC-8000 is housed in a plastic-based box with a column-like ventilator that can help to cool the working environment inside the box and allow the iPAC-8000 operating between -25°C and +75°C..

1.2. Specifications

System Software
• OS
MiniOS7 (DOS-like embedded operating system)
 Program download interface
RS-232(COM1) or Ethernet
 Programming language
C language
 Compilers to create .exe files
TC++ 1.01 (Freeware)
TC 2.01 (Freeware)
BC++ 3.1 ~ 5.2x
MSC 6.0
MSVC++ (before version 1.5.2)

CPU Module

o CPU

80186 or compatible (16-bit and 80MHz)

o SRAM

768K bytes

o Flash

512K bytes (100,000 erase/write cycles) with Flash protection switch

Dual battery backup SRAM

512K bytes (for 5 years data retain)

CPU Module (Continue)

• EEPROM

16K bytes (Data retention: 40 years; 1,000,000 erase/write cycles)

o NVRAM

31 bytes (battery backup, data valid up to 5 year)

RTC (Real Time Clock)

Year-2000 compliance; seconds, minutes, hours, date of the month, year,

valid up from 1980 to 2079

o 64-bit Hardware Serial Number

Yes

Watchdog Timer

Yes (0.8 second)

SMMI

○ 5 – Digit LED Display

Yes

o 3 – Programmable LED indicators

Yes

o 4 – Push Buttons

Yes

Communication Interface

Ehternet Port

RJ45 * 2 (Auto-negotiating, auto MDI/MDI-X connection, LED indicator)

10/100 Base - TX Ethernet Controller

Communication Interface (Continue)

o COM0

(Internal RS-485 interface that can communication with I-87k I/O modules)

Non-isolation

Baud Rate: 115200 bps

Data bit: 8

Parity: None, Even, Odd

Stop bit: 1

FIFO: 1 byte

Note: CPU internal uart

o COM1

(RS-232 used to update firmware) Non-isolation

Baud Rate: 115200, 57600, 38400, 19200, 9600, 4800, 2400, 1200 bps

Data bit: 7, 8

Parity: None, Even, Odd Stop bit: 1 FIFO: 1 byte Note: CPU internal uart



o COM2

(RS-485) 3000 V_{DC} isolation; self-tuner ASIC inside Baud Rate: 115200, 57600, 38400, 19200, 9600, 4800, 2400, 1200 bps Data bit: 5, 6, 7, 8 Parity: None, Even, Odd, Mark (Always 1), Space (Always 0) Stop bit: 1, 2 FIFO: 16 byte

Note: 16C550 compatible

Communication Interface

o COM3

(RS-232/RS485)

Baud Rate: 115200, 57600, 38400, 19200, 9600, 4800, 2400, 1200 bps

Data bit: 5, 6, 7, 8

Parity: None, Even, Odd,

Mark (Always 1), Space (Always 0)

Stop bit: 1, 2

FIFO: 16 byte

Note: 16C550 compatible





COM3 can be configured as either RS-232 or RS-485, and the configuration depends on the pin connections as follows:

- RS-232 (RXD, TXD, CTS, RTS and GND)
- RS-485 (Data+ and Data-)

There is no software configuration or hardware jumper needed.

o COM4



I/O Expansion Slots

o iP-8441

4 Slots

o iP-8811

8 Slots

Hot Plug

Yes

Data Bus

8/16 bits

Address Bus Range

2K for each slot

Power Supply

Input Range

+10 ~ +30 V

Isolation

1KV

• Capacity

iP-8441:

0.85A, 5V supply to CPU, 5.51A, 5V supply to I/O expansion slots, total 30W iP-8841:

0.9A, 5V supply to CPU, 5.51A, 5V supply to I/O expansion slots, total 30W

Power Supply

Power consumption

iP-8441: 6.7W (0.28A @ 24V)

iP-8841: 7.2W (0.3A @ 24V)

Dimensions

o iP-8441

230 x 132 x 111 mm

o iP-8811

354 x 132 x 111 mm

Operating Environment

Operating Temperature

-25°C ~ +75°C

• Storage Temperature

-30°C ~ +85°C ,

• Humidity

5 ~ 95%, Non-condensing

1.3.1. iP-8441



1	COM3 RS-232/RS-485		Relay Alarm
2	COM1 RS-232	10	COM2 RS-485
3	5-Digital LEDs	11	Frame Ground
4	Switch	12	LAN2
5	3 Programmable LED indicators	13	LAN1
6	4 Push button	14	Slot 0 ~ 3
7	PWR1	15	COM4 RS-232
8	PWR2	16	Net ID.

1.3.2. iP-8841



1	COM3 RS-232/RS-485		Relay Alarm
2	COM1 RS-232	10	COM2 RS-485
3	5-Digital LEDs	11	Frame Ground
4	Switch	12	LAN2
5	3 Programmable LED indicators	13	LAN1
6	4 Push button	14	Slot 0 ~ 7
7	PWR1	15	COM4 RS-232
8	PWR2	16	Net ID.

1.4. Dimension

1.4.1.iP-8441



Top View



Front View



1.4.2.iP-8841



Front View



Right Side View

1.5. Companion CD





2. Quick Start

This chapter provides users with basic information needed to begin using the iPAC-8000.

2.1. Hardware installation

2.1.1.Installing the iPAC-8000

Step 1: Mounting the iPAC-8000 controller

The controller can be mounted in two different ways:

Method 1: DIN-rail mounting



Method 2: Screw panel mounting



Step 2: Power the iPAC-8000



2.1.2. Operation modes of iPAC-8000

After applying power, the iPAC-8000 includes the following modes of operating for protecting the operation. Each of operation modes will be described in detail later.

	Switch position	Mode of operation
1	Init	Init mode
Lock	Lock	Lock mode
Run	Run	Running mode

Operation Mode Switch			
le it	OS can not execute autoexec.bat		
INI	Flash can be read/write		
ll-	OS can execute autoexec.bat		
LOCK	Flash is read only (lock)		
Dur	OS can execute autoexec.bat		
KUN	Flash can be read/write		

2.1.2.1. Init mode

The Init mode represents there is no program running on the iPAC-8000 and the 5-digits 7-SEG LEDs will count the number as shown below:



2.1.2.2. Lock mode

The lock mode prevents the data from being programmed in the memory unless an unlock sequence precedes the loading of the data that is to be programmed into the memory



2.1.2.3. Running mode

The running mode represents there is the program running on the iPAC-8000 and the 5-digits 7-SEG LEDs will show the message according to the running program, but if during this time there is another program running on iPAC-8000, the 5-digits 7-SEG LEDs isn't managed with this program, it will stop motion at the present state.



2.1.3. Inserting the I/O module



For more information about expansion module that are compatible with the iPAC-8000, please refer to:

http://www.icpdas.com/products/PAC/i-8000/8000_IO_modules.htm



By I-8K and I-87K series expansion modules, support is provided only in High Profile series.

I-8K series I/O modules (High Profile):

i-8K series I/O modules				
The communication interface i High profile: It can be plugged Low profile: It can be plugged	is parallel bus. in WinPAC, LinPAC and iPAC-800 in WinCon, LinCon and i-8000 cor	0 controllers. htrollers.		
Туре	High Profile	Low Profile	Description	
Analog I/O Modules (Selection Guide)	▶ i-8017HW NEW i-8017HS(Note 1) ▶ i-8024W	i-8017H i-8024	Al modules have high sampling rate from 1K to 100Ksps (depends on software)	
	NEW i-8037W	i-8037		
	▶ i-8040W	i-8040		
	NEW i-8040P			
	NEW i-8041W	i-8041		
	▶ i-8041AW			
	▶ i-8042W	i-8042		
	▶ i-8046W			
	▶ i-8048W	i-8048		

I-87K series I/O modules (High Profile):

i-87K series I/O modules The communication interface is serial bus (RS-485) and the protocol is DCON. i-87K series modules are classed as High profile: It can be plugged in WinCon, LinCon, i-8000, WinPAC, LinPAC and iPAC-8000 controllers and RU-87Pn, USB-87Pn, i-87K, RF-87K I/O expansion units. Low profile: It can be plugged in WinCon, LinCon, i-8000 controllers and i-87K, RF-87K I/O expansion units. Туре **High Profile** Low Profile Max. baudrate Description ▶ i-87005W NEW i-87013W i-87013 NEW i-87015 NEW i-87015P 🕨 i-87016W NEW i-87017W i-87017 NEW i-87017W-A5 NEW i-87017R Analog I/O Modules Slew rate of AO channels NEW i-87017RC 115.2 Kbps (Selection Guide) are programmable NEW i-87018W i-87018 i-87018R

Step 1: Read the relevant documentation



• The document for I-8k series I/O modules (High Profile) is located at:

CD:\NAPDOS\DCON\IO_Module\ ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/dcon/io_module

• The document for I-87k series I/O modules (High Profile) is located at:

CD:\NAPDOS\DCON\IO_Module\ ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/dcon/io_module

All documents includes the I/O module specifications, pin assignments and wire connections.

For example, Pin Assignments and Wiring connections for the i-87054 module are as follows:

	Terminal No.	Pin Assignment Name
1-87054	C = (01	DI.COM0
01234587	C = 02	D10
0 1 2 3 4 7	C= 03	DI1
	L= 04	D12
	C. D 05	DI3
	L = 06	D14
	07	D15
Pin assignments	08	D16
g and g	09	DI7
	C= 10	DOO
DI7 — 🚫	C. 11	D01
	Le 12	DO2
D02 — 🚫	C= 13	DO3
003 — 🛛 🔗	C. 🔍 14	D04
	L · 15	DO5
D06 — 🚫	C. 🔍 16	DO6
007 — 🛛 🔗 📗	C • 17	D07
DO.GND	L 🔍 18	DO.GND
DO PWR	C.= (19	DO.GND
	C = 20	DO.PWR



Step 2: Connect the wires



Step 3: Insert the I/O module



2.2. Software installation

All software resources are included on the companion CD, the following steps will help you to install the resources and software from the companion CD.

Step 1: Copy the "Demo" folder from the companion CD to the Host PC

The folder is an essential resource for users developing custom programs which contains libraries, header files, demo programs and more information as shown below:



Step 2: Install the MiniOS7 Utility

The MiniOS7 Utility is a tool that can be used to configure and upload files to the controller and is located at:

CD:\Napdos\minios7\utility\minios7_utility\

ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/minios7/utility/minios7_utility/

2.3. MiniOS7 Utility for downloading programs

Before you begin using the MiniOS7 Utility to download programs, ensure that the controller is connected to the Host PC.

The download process has the following main steps: .

- 1. Establishing a connection
- 2. Download and executing programs on the controller
- 3. Making programs start automatically

All of these main steps will be described in detail later.

2.3.1. Establishing a connection between the PC and the iPAC-8000

Connect the PC to the iPAC-8000 with the following connection types:



If PC or Laptop do not have a native COM port can be used making a connection, There is a simple way to use one I-7560, a USB to RS-232 converter, to convert any standard USB port into a RS-232 port.

For more detailed description on how to add a <u>I-7560 converter</u> to establish a USB connection, please refer to section "2.3.1.3. Steps to establish a USB connection using a <u>I-7560 converter</u>"



iPAC-8000 User Manual, Version 1.0 beta3, February 2009
Step 1: Connect the iPAC-8000 to the host PC using a COM1 connection



Step 2: Reboot the iPAC-8000 at Init mode



Step 3: Run the MiniOS7 Utility



Step 4: Click the "New connection" from the "Connection" menu

🖄 MiniOS7 Utility Verion 3.1.7						
🔉 File	🕨 Connection 🔻 🚸 Command 🛐 Configu	ration				
·	New connection F2					
Look in: Last Connection Alt+F2						
	Disconnect Ctrl+F2					
Name		N				
🚞 bin	Search F12 jer					
EIRM	WARE File Folder					
🛅 05_II	MAGE File Folder					
A .	1KB Internet Shortcut					
	Application Extern					

Step 5: On the "Connection" dialog box, select "COM1" from the drop down list

🖄 Connection	
Connection History	
COM1 COM2 TCP UDP Baue mate: 115200 Data Bit: 8 Parity: 0(None)	TCP/UDP IP: 192.168.255.1 Port: 10000
OK Cancel	Help

Step 6: The connection has already established





Step 1: Connect iPAC-8000 to the host PC using a LAN1 connection

Step 2: Reboot the iPAC-8000 at Init mode



Step 3: Run the MiniOS7 Utility





If you have a DHCP server to automatically configure IP address, then you don't have to manually configure IP address, you can skip directly skip to step 8.

Step 4: Click the "Search" from the "Connection" menu



Step 5: On the "MiniOS7 Scan" dialog box, select "192.168.255.1" from the list

🖄 Minit	OS7 Sca	n						
Search	Section Sectio	Connect	Dear Clear	Kang IP setting	2 Help	Eyt		,
Туре			IP/Port		Name		Alias	
UDP B	roadCast		192.168	255.1	C837_	V2.2_UDP		

Step 5: Select "IP setting" button from the toolbar



Step 6: On the "IP Setting" dialog, set the "IP" settings and then click the "Set" button

×	IP Setting					
	Recommend	Settings				
	IP:	10.0.9.52				
	Mask:	×				
	Gateway:	×				
	Alias:	×				
	DHCP					
💿 Disable 🛛 Enable						
Set Cancel						

Step 7: On the "Confirm" dialog, click the "Yes" button to exit



Step 8: Click the "New connection" from the "Connection" menu



Step 9: On the "Connection" dialog box, select "TCP" from the drop down list and enter the "IP" which just assigns

🖄 Connection	
Connection History	
TCP	
Serial Port	TCP/UDP
Baud Rate: 115200	IP: 10.0.9.52
Data Bit: 8 💌	Port: 10000
Parity: 0(None)	
Stop Bit: 1	
OK Cancel	Help





2.3.1.3. Steps to establish a USB connection using a I-7560 converter

Step 1: Connect iPAC-8000 to the PC or Laptop using a I-7560 converter

For more information about I-7560 converter, please refer to:

http://www.icpdas.com/products/Remote_IO/i-7000/i-7560.htm



Step 2: Install the I-7560 driver

The I-7560 driver can be obtain from:

CD:\ NAPDOS\7000\756x\

http://ftp.icpdas.com/pub/cd/8000cd/napdos/7000/756x/

Step 3: Check the port number that is assigned to the I-7560 converter



Step 4: Run the MiniOS7 Utility



Step 5: Click the "New connection" from the "Connection" menu



Step 6: On the "Connection" dialog box, in the drop down list, select the COM port number that is assigned to I-7560 converter

🖄 Connectio	n		
Connection H	istory		
СОМЗ		~	
COM3 TCP		TCP.	/UDP
Baud Rate:	115200	IP:	192.168.255.1
Data Bit:	8	Port:	10000
Parity:	0(None)	~	
Stop Bit	1	~	
ОК	Cancel		Help





2.3.1.4. Steps to configure dual Ethernet using a COM1 connection

Step 1: Establish a connection using the COM1 connection

For more detailed description on how to establish a connection using the COM1 connection, please refer to section "2.3.1.1. Steps to use a COM1 connection"



Step 2: Run the MiniOS7 Utility



Step 4: Click the "IP Address" from the "Configuration" menu



Step 5: On the "MiniOS7 IP Address" dialog box, select "Ethernet1" tab to configure LAN1, select "Ethernet2" tab to configure LAN2

Mini0"	AN1		
Ethernet1 Ethernet2			
IP:	10.0.8.188		
Mask:	255.255.255.0	LAN2	
Gateway:	🚵 MiniOS7 IP Addy		
Alias:	Ethernet1 Ethernet2		
	IP: Mask: Gateway:	10.0.8.189 255.255.255.0 255.255.255.255[check sum	
		Reset MiniOS	
		incel	<u>H</u> elp

2.3.2. Uploading and executing programs on iPAC-8000

Step 1: On the host pc file list, Right click on the file name that you wish to upload and then select the "Upload" option

🚵 MiniO	S7 Utility Verion 3.1.7			
🔯 File	🕨 Connection 👻 🚸 Command 🛐	Config	guration 📑 Tools 🧼 Help 🔻	
Look jn:	🛅 Hello	~	Lock in: Disk A	
Name	Size Type		No Name	Size Modified
Hello	187KB Application Upload F5 Upload & Execute [RAM] Update MiniOS7 Image DOS F11			
	Host PC file list		Controller	file list

Step 2: On the controller file list, Right click on the file name that you wish to execute and then select the "Run" option

	Look in: 🛅 Hello				Lock in: Disk A		~	đ
	Name	Size	Ту		Name	Si	ze	Modified
	🛅 Hello	187KB	Αŗ	ti-a 🛍 🛛	hello.exe	191,962	20	08/6/12
ev 7188X₩ 1	.31 [COM1:115200,N,8,1],FC=0,CTS	5=1, DIR=C:\Docume	nts	gs\User\Hello 🗆 🗙	Run			
7188x for V [Begin Key	/IN32 version 1.31 <2006/03 ThreadlCurrent set: Use	/14)[By ICPDAS COM1 115200.N	. Tim	Tsai.l 🔺	Run	with paramete	ers	
AutoRun: Autodownloa	ad files: None				Rese	t MiniOS	F4	
Current wor original ba now baudrat	rk directory="C:\Documents audrate = 115200! te = 115200!	and Settings∖U	ser\H	ello\Hello_C++"	Eras	e Disk		
C837_V2.2_L Hello 80009	JDP>run #0 ? (Flash memory is 512 K)							
C837_V2.2_L	JDP>_						_	
				•				

2.3.3. Making programs start automatically

After upload programs on the iPAC-8000, if you need programs to start automatically after the iPAC-8000 start-up, it is easy to achieve it, to create a batch file called autoexec.bat and then upload it on the iPAC-8000, the program will start automatically in the next start-up.

For example, to make the program "hello" run on start-up.





2.4. MiniOS7 Utility for updating OS image

ICP DAS will continue to add additional features to MiniOS7 in the future, we advise you periodically check the ICP DAS web site for the latest update to MiniOS7.

Step 1: Get the latest version of the MiniOS7 OS image

The latest version of the MiniOS7 OS image can be obtain from:

CD:\NAPDOS\iPAC8000\OS_Image http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/os_image/



Step 2: Establish a connection

For more detailed information about this process, please refer to section

"2.3.1. Establishing a connection".

Step 3: Click on the "Update MiniOS7 Image ..." from the "File" menu

🖄 MiniOS7 Utility Verion 3.1.7								
🔯 File 🌔 Conn	ection 👻 🚸 C	iommand 🛐 C	onfigu	uration	📑 Tools 🤞	Help 🔻		
Update MiniOS	7 Image		~		Lock in Dick	0		<u>_</u>
Hot List	Ctrl+D					m	`	U
- Exit	Alt+X	Size	∣ T.	No	Name		Size	Modifie
 0		1	Fil					
🚞 FIRMWARE			Fil					- 1
🗀 OS_IMAGE			Fil					
🙆 icpdas		1KB	Int					· · · ·
🔊 load232.dll		88KB	Αp					
			Cd					_

Step 4: Select the latest version of the MiniOS7 OS image

Select MiniOS7	Image file	? 🗙
Savejn:	🗀 OS_Image 🛛 🕑 🤔 📂 🖽 -	
My Recent Documents	C837_2M_UDP-20080530	
Desktop		
My Documents		
My Computer		
	File <u>n</u> ame:	Open
My Network	Save as type: OS Image	Cancel

Step 5: Click on the "Update MiniOS7 Image ..." from the "File" menu



Step 6: Click on the "Info" buttion to check OS image version

3. Your First Program on iPAC-8000

Before writing your first program, ensure that you have the necessary C/C++ compiler and the corresponding functions library on your system.

3.1. Setting up the compiler

The following compilers are available for iPAC-8000.

- Turbo C++ Version 1.01 (Freeware)
- Turbo C Version 2.01 (Freeware)
- Borland C++ Versions 3.1 5.2.x
- o MSC
- MSVC ++



ICP DAS suggests that the Borland C++ version compiler is used as the libraries provided on the companion CD have been created using this compiler.

Special attention should be paid to the following items before using the compiler to develop custom applications:

- o Generate a standard DOS executable program
- Set the CPU option to 80188/80186
- Set the floating point option to EMULATION if floating point computation is required. (Be sure not to choose 8087)
- Cancel the Debug Information function as this helps to reduce program size. (MiniOS7 supports this feature.).

3.1.1.Installing the Compiler

If there is no compiler currently installed on your system, installation of the compiler should be the first step. The following section guides you to install Turbo C++ Version 1.01 on your system.

Step 1: Go to the Borland web site and download Turbo C++ version 1.01





Free versions of the Turbo C++ version 1.01 and Turbo version 2.01 Compilers can be downloaded from the Borland web site.

- Turbo C++ version 1.01
 <u>http://dn.codegear.com/article/21751</u>
- Turbo C version 2.01
 <u>http://dn.codegear.com/article/20841</u>

Step 2: Unzip the downloaded zip file to the temporary folder



Step 3: Double click the executable file to start setup wizard



Step 4: Press "Enter" to continue







Step 6: Enter the path to the directory you wish to install files to

ex C:\DOCUME~1\User\桌面\tcpp101\INSTALL.EXE	_ 🗆 🗙
Turbo C++ 2nd Edition Installat:	ion Utility
Enter the SOURCE Path	
Enter the path to the directory	<pre>>bo C++ files.</pre>
you wish to install files to	





Step 8: Press any key to continue



Step 9: Press any key to continue



Step 10: Installation is complete

3.1.2. Setting up the environment variables

After installing the compiler, several compilers will be available from the Windows Command line. You can set the path environment variable so that you can execute This compiler on the command line by entering simple names, rather than by using Their full path names.

Step 1: Right click on the "My Computer" icon on your desktop and select the "Properties" menu option

My Computer- Open Explore Search Manage	Right-click and then se	Right-click "My Computer" nd then select "Properties"				
Map Net Disconne Create S	work Drive ect Network Drive					
Delete Rename	System Pro	operties		?×		
Propertie	System General	n Restore Au Computer Name	Itomatic Updates Hardware System: Microsoft Window Professional Version 2002 Registered to: pfhuang icp 55274-640-00003 Computer: AMD-K6(tm) 3D p 451 MHz 192 MB of RAM	Remote Advanced		
			OK Cancel			

Step 2: On the "System Properties" dialog box, click the "Environment Variables" button located under the "Advanced" sheet

Step 3: On the "Environment Variables" dialog box, click the "Edit" button located in the "System variables" option

System Bestore Automatic Lloda	tes Bernot			
General Computer Name Har	dware Advance	ed		
You must be logged on as an Administrator to mai Performance Visual effects, processor scheduling, memory us	ke most of these change age, and virtual memory <u>S</u> ettings	s.		
Liser Profiles				
Desktop settings related to your logon				
	S <u>e</u> ttings			
Startup and Recovery				
System startup, system faily , and debuy	Environment Varia	bles		?
	<u>User variables for Ac</u>	dministrator		
Environm of Variables	User variables for Ac	dministrator Value		
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2 OK	User variables for Ad Variable TEMP TMP	Ministrator Value C:\Documents C:\Documents <u>N</u> ew Value	and Settings\Ac	dministrat dministrat
2 OK	User variables for Ac Variable TEMP TMP System variables Variable ComSpec NUMBER_OF_P	dministrator Value C:\Documents C:\Documents <u>N</u> ew Value C:\WINDOWS 1	s and Settings\Ac s and Settings\Ac <u>E</u> dit	dministrat dministrat) <u>D</u> elete exe
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2 OK	User variables for Ac Variable TEMP TMP System variables Variable ComSpec NUMBER_OF_P OS Path PATHEXT	Ministrator Value C:\Documents C:\Documents (<u>N</u> ew Value C:\WINDOWS 1 Windows_NT C:\WINDOWS .COM;.EXE;.E	and Settings\Ac and Settings\Ac <u>E</u> dit (system32\cmd.e (system32;C:\W (AT;.CMD;.VBS;.)	dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat dministrat
2 OK 3	User variables for Ac Variable TEMP TMP System variables Variable ComSpec NUMBER_OF_P OS Path PATHEXT	Iministrator Value C:\Documents C:\Documents Mew Value C:\WINDOWS_1 Windows_NT C:\WINDOWS .COM;.EXE;.E New	s and Settings\Ac s and Settings\Ac s and Settings\Ac <u>Edit</u> (system32\cmd.e (system32\cmd.e (system32)C:\W (AT;.CMD;.VBS;.)	dministrat dministrat dministrat dministrat d <u>Delete</u>

Step 4: Add the target directory to the end of the variable value field

A semi-colon is used as the separator between variable values.

For example, ";c:\TC\BIN\;c:\TC\INCLUDE\"

Edit System Variable 🛛 💽 🔀				
Variable <u>n</u> ame:	Path			
Variable <u>v</u> alue:	stem32\Wbem; <mark>C:\TC\BIN;C:\TC\INCLUDE\</mark>			
	OK Cancel			

Step 5: Restart the computer to allow your changes to take effect

3.2. API for iPAC-8000

To develop a custom program, ensure that the files below are installed the Host PC. If they are not installed, refer to "section **2.2. Software Installation**".

• Functions Library – 8000a.lib

This file contains the MiniOS7 API (Application Programming Interface) and has hundreds of pre-defined functions related to your controller.

• Header File – 8000a.h

This file contains the forward declarations of subroutines, variables, and other identifiers used for the MiniOS7 API.



For full usage information regarding the description, prototype and the arguments of the functions, please refer to the "MiniOS7 API Functions User Manual" located at:

CD:\Napdos\MiniOS7\Document

http://ftp.icpdas.com/pub/cd/8000cd/napdos/minios7/document/



• System Structure



3.3. Build and run your first program

If you don't using the TC++ (Turbo C++) to write a program, please take the following steps.

Step 1: Open a MS-DOS command prompt

- i. Select "Run" from the "Start" menu
- ii. On the "Run" dialog box, type "cmd"
- iii. click the "OK" button



Step 2: At the command prompt, type "TC" and then press "Enter"



Step 3: Select "New" from the "File" menu to create a new source file



Step 4: Type the following code. Note that the code is case-sensitive

```
#include "8000A.h"
/* Include the header file that allows 8000a.lib functions to be used */
void main(void)
{
    InitLib(); /* Initiate the 8000a library */
    Print("Hello world!\r\n"); /* Print the message on the screen */
```

Step 5: Save the source file

- i. Select "Save" from the "File" menu
- ii. Type the file name "Hello"
- iii. Select "OK"

}

C: \	C:\\	WINDOWS\System32\cmd.exe - tc	×
	F	Tile Edit Search Project Options Window Help	
#1		New P2	H
vo		Save F2	
¢		Save as	
In		E Rile Edit Search Run Compile Debug Project Options Window Helm	
pr		NONAME01.CPP 1=[1]	
5		void main(void)	
		Save File As C:\TC\HELLO.CPP	
		InitLib(); iles	Ľ
		printf("Hello BIN TOUR	2
		CLASSLIBNN DISR1N	
		DISK2N DISK3N	
		La Iliz Examples	
F1	He		
		LIB Directory Oct 1,2007 9:19am	
		F1 Help Enter directory path and file-name mask	



If there is a text editor you are familiar with or prefer to use such as Notepad or edit, you may use it to write the code shown above. It should be noted that a word processor application cannot be used for this purpose, as the application must save the file as plain text. C language program files should always have a ".C" extension name.

Step 6: Create a project (*prj)

- i. Select "Open project..." from the "Project" menu
- ii. Type the project name "Hello"
- iii. Select "OK"



Step 7: Add the necessary source files to the project (*.CPP)

- i. Select "Add item..." from the "Project" menu
- ii. Type "*.CPP " to display a list of all available source files
- iii. Choose the source files you require
- iv. Select "Add"
- v. Select "Done" to exit

CN C	ommand	Prompt	- tc							-	– ×
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					(\sum	Open Close Add i Delet	project project tem e item			
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	Cox Cox	nmand Pro	mpt - tc							- 🗆 ×	
	= F	'ile Ed	it <mark>S</mark> earc	h Run	Compile	De bug	Project	O ptions	Window	Help	
F1	F ^{IJ}	Le name	L I I I I I I I I I I I I I I I I I I I	ENO*.C	= Add to	Project	List	dd one lelp 10:49am	ode	Data	
	F1 He	lp En	ter direc	tory pat	th and f	ile-name	mask				
Step 8: Add the necessary function libraries to the project (*.lib)

- i. Select "Add item..." from the "Project" menu
- ii. Type "*.LIB " to display a list of all available function libraries
- iii. Choose the function libraries you require
- iv. Select "Add"
- v. Select "Done" to exit

C: \	Comman	d Prompt	- tc								- 🗆 🗙
Ξ	File	Edit	Search	Run	Compile	Debug	Proje	ct Optio	ons k	lindow	Help
						$\sum_{i=1}^{n}$	Open Clos Add Dele	project, e project item te item	;		
	ev Com	mand Prom	pt - tc		\sim					- 🗆 י	K
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F1	Fi Hel	p Enta	ane D:NI iles 3001 8017 8017 8017 8017 8017 8017 8017 8	DEMONI SON LIB WHL.LI WHL.LI HL.LIB IS.LIB IS.LIB IONLIB LIB	= Add to IB\8000A. B B LIB *.LIB 161 th and fi	Project LIB 503 Ap 1e-name	List	dd Oone lelp 10:19am	ode 1/2a	1=[1]= Data n/a	

Step 9: Set the memory model to large

- i. Select "Compiler" from the "Options" menu and then select "Code generation..."
- ii. On "Model" option, select "Large"
- iii. Select "OK"



Step 10: Set the "Floating Point" to "Emulation" and "Instruction Set" to "80186"

- i. Select "Compiler" from the "Options" menu and then select"Advanced code generation..."
- ii. On "Floating Point" option, select "Emulation"
- iii. On "Instruction Set" option, select "80186"
- iv. Select "OK"

File Edit Search Run Compile Debug Proj Command Prompt - tc File Edit Search Run Compile Debug Proj Manced Code Generati Ploating Point Options Image: Search Run Compile Debug Proj Ploating Point Options Image: Search Run Compile Debug Proj	ect Options Window Application Compiler de generation yanced code generation try/Exit Code + options	Help Help
Command Prompt - to File Edit Search Run Compile Debug Projetions Floating Point None Sourced Code Generation Ploating Point Sourced Code Generation Ploating Ploating Plo	de generation vanced code generation try/Exit Code • options - inizations	
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File name HELLO.CPP 8000A.LIB	derbars s debug info in OBJs ng point ointers DEFs ar data	ر ۲

Step 11: Set the TC++1.01 include and library directories

- i. Select "Directories..." from the "Options" menu
- ii. On "Include Directories" option, specify the header file
- iii. On "Library Directories" option, specify the function library file
- iv. Select "OK"





Step 12: Select "Build all" from the "Compile" menu to build the project

Step 13: Use the MiniOS7 Utility to connect the iPAC-8000

For more detailed information about this process, please refer to section

"2.3.1. Establishing a connection".



iPAC-8000 User Manual, Version 1.0 beta3, February 2009

Step 14: Upload and execute files

For more detailed information about this process, please refer to section

"2.3.2. UPloading and executing programs on iPAC-8000

🚵 MiniOS7 Utility Ver	erion 3.1.7 📃 🗆 🔀
🔯 File 🌔 Connection	🔹 🧆 Command 😰 Configuration 📑 Tools 🧼 Help 👻
Look jn: 🛅 Hello	Lock in: Disk A
Name	Size + Name Size Modified
	187KB Jation 0 hello.exe 191,962 2008/6/12
7188x for WIN32 version 1.31 (2006/03/14)IBy I IBegin Key ThreadlCurrent set: Use COM1 1153 AutoRun: AutoRun: AutoRun: Current work directory="C:\Documents and Setting original baudrate = 1152001 now baudrate = 1152001 C837_U2.2_UDP>run #0 Hello 80001 (Flash memory is 512 K) C837_U2.2_UDP>_	ICPDAS. Tim Tsai.] 15200,N,8,1 Run with parameters Reset MiniOS F4 Erase Disk
MiniOS7 Utility Verion 3.1.7	Making programs start automatically
Look jn: 🛅 MiniOS7_Utility 💌	Lock in: Disk A
Name Size Type	No Name Size Modified
□ bin File Folder □ FIRMWARE File Folder □ OS_IMAGE File Fold @ icpdas	0 hello.exe 138,928 2008/6/9 1 autoexec 25 2005/8/9
One is the "Hello"	
application file,	5200,N,8,1],FC=0,CTS=1, DIR=C:\Documents and Settings\User\Hello
and the other is the	on 1.31 (2006/03/14)[By ICPDAS. Tim Tsai.] Current set: Use COM1 115200,N.8,1
"autoexec.bat" batch f	file rectory="C: Documents and Settings User Hello Hello_C++" rate = 115200!
C837 Hell C837	37_U2.2_UDP>run #0 110 8000! (Flash memory is 512 K) 37_U2.2_UDP> <mark>_</mark>

4. API and Demo Program Reference

There are several demo programs that have been designed for iPAC-8000. You can examine the demo source code, which includes numerous comments, to familiarize yourself with the MiniOS7 API, This will allow to quickly develop your own applications quickly by modifying these demo programs.

o Basic

Folder	Demo	Explanation		
File	Config_1_Basic	Reads information from a text file (basic).		
	Config_2_Advanced	Reads a config file (text file)(advanced).		
Hello	Hello_C	Reads the library version and flash memory size.		
	Hello_C++			
Misc	Reset	Resets the software.		
	Runprog	Illustrates how to select an item and run it.		
	Serial	Illustrates how to retrieve 64-bit hardware unique		
		serial number.		
	Watchdog	Enables the WDT or bypasses the enable		
		WatchDog function.		
Smmi	SystemKey	Shows how to operate the systemkey function		
		simply and easily.		
	Led	Shows how to control the red LED and 7-segment		
		display.		

Folder	Demo	Explanation
Memory	S256	Shows how to read or write to the 256K/512K byte battery backup.
DateTime	DateTime	Shows how to read and write the date and time from the RTC.
Com port	C_Style_IO	 (1) Shows how to write a function to input data. (2) Shows how to receive a string. (3) Shows how to use a C function: sscanf or just use Scanf()
	Receive	Receives data from COM port. Slv_COM.c is in non-blocked mode Receive.c is in blocked mode.
	Slv_COM	A slave COM Port demo for (request/reply) or (command/response) applications.
	ToCom_In_Out	Illustrates how to Read/Write byte data via COM Port.
For more inform CD:\ NAPDO http://ftp.icpo	mation about these demo p DS\iPAC8000\ Demo\Basic\ das.com/pub/cd/8000cd/nar	rograms, please refer to: odos/ipac8000/demo/basic/

 I-8k and I- 	87k I/O serie	Image: Sector life Image: Sector life Image: Sector
Folder	Demo	Explanation
Folder	Demo 8K_DI	ExplanationThis demo program is used by 8K series DI modules, such as 8040, 8051., etc.
Folder	Demo 8K_DI 8073	ExplanationThis demo program is used by 8K series DI modules, such as 8040, 8051., etc.This demo program is used for 8073 General Functions.
Folder	Demo 8K_DI 8073 87K_DI	ExplanationThis demo program is used by 8K series DI modules, such as 8040, 8051., etc.This demo program is used for 8073 General Functions.This demo program is used by 87K series DI modules in Com0, such as 87040, 87051, etc.

▶ I-7K and I-87k series modules for RS-485 Network Applications

Folder	Demo	Explanation			
	7K87K_DI_for_Com	"COM Port" can be used to connect and			
	7K87K_DO_for_Com	control I-7k or I-87k series modules.			
7K 87K for Com	7K87K_AI_for_Com	 For iPAC-8000 module and can use, COM2, COM3. For iPAC-8000 module and (CPU 40 and 80M) can use, COM3, COM4. 			
	AO 22 26 for Com				
	AO_024_for_Com				

For more information about these demo programs, please refer to:

CD:\ NAPDOS\iPAC8000\ Demo\Basic\

http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/

4.1. API for COM port

• The iPAC-8000 includes five COM ports



4.1.1.Types of COM port functions

- There are two types of functions below for using COM port.
 - 1. MiniOS7 COM port functions
 - 2. (C style) Standard COM port functions



You have the alternative of MiniOS7 COM ports functions or (C style) Standard COM port functions. If you choose the ones, then the another can not be used.

• Summarize the results of the comparison between MiniOS7 COM port

Kinds of	COM Port	Buffer		Functions			
Functions		RX	ТХ	Check data	Send data	Read data	Show data
MiniOS7 COM port	0, 1, 2, etc.	1 KB	1 KB	lsCom()	ToCom()	ReadCom()	printCom()
(C style) Standard COM port	1 (Note)	512 Bytes	256 Bytes	Kbhit()	Puts() Putch()	Getch()	Print()

functions and (C style) Standard COM port functions:

4.1.2. API for MiniOS7 COM port

API for using COM ports

1. InstallCom()

Before any COM Port can be used, the driver must be installed by calling InstallCom().

2. RestoreCom()

If the program calls InstallCom(), the RestoreCom()must be called to restore the COM Port driver.

API for checking if there is any data in the COM port input buffer

4. IsCom()

Before reading data from COM port, the IsCom() must be called to check whether there is any data currently in the COM port input buffer.

API for reading data from COM ports

5. ReadCom()

After IsCom() confirms that the input buffer contains data, the ReadCom() must be called to read the data from the COM port input buffer.

6. ToCom()

Before sending data to COM ports, the ToCom() must be called to send data to COM ports.

For example, read and receive data through the COM1:

```
#include <stdio.h>
#include "8000A.h"
void main(void)
{
 int quit=0, data;
 InitLib(); /* Initiate the 8000a library */
 InstallCom(1, 115200, 8, 0, 1); /* Install the COM1 driver */
 while(!quit)
 {
  if(IsCom(1)) /* Check if there is any data in the COM port input buffer */
  {
   data=ReadCom(1); /* Read data from COM1 port */
   ToCom(1, data); /* Send data via COM1 port */
   if(data=='q') quit=1; /* If 'q' is received, exit the program */
  }
 }
  RestoreCom(1); /* Uninstall the COM1 driver */
}
```

7. printCom()

Functions such as printfCom() in the C library allow data to be output from COM ports.

For example, show data from the COM1 port:

```
#include <stdio.h>
#include "8000A.h"
void main(void)
{
    int i;
    /* Initiate the 8000a library */
    InitLib();
    InstallCom(1, 115200, 8, 0, 1); /* Install the COM1 driver */
    for (i=0;i<10;i++)
    {
        printCom(1,"Test %d\n\r", i);
    }
    Delay(10); /* Wait for all data are transmitted to COM port */
    RestoreCom(1);
}</pre>
```

► For more demo program about the COM port, please refer to:

CD:\NAPDOS\iPAC8000\Demo\Basic\com_port http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/com_port

4.1.3. API for standard COM port

• The standard COM port is used to upload program from PC to the iPAC-8000.



The following configurations of the standard COM port are fixed: Baudrate=115200 bps, Data format=8 bits Parity check=none, Start bit=1, Stop bit=1

API for checking if there is any data in the input buffer

1. Kbhit()

Before reading data from standard I/O port, the kbhit() must be called to check whether there is any data currently in the input buffer.

API for reading data from standard I/O port

2. Getch()

After kbhit() confirms that the input buffer contains data, the Getch() must be called to read data from the input buffer.

API for sending data to standard I/O port

3. Puts() – For sending a string

Before sending data to standard I/O port, the Puts() must be called to send data to COM Port.

4. Putch() – For sending one character

Before sending data to standard I/O port, the Putch() must be called to send data to COM Port.

API for showing data from standard I/O port

5. Print()

Functions such as Print() in the C library allow data to be output from the COM Port.

For example, read and receive data through COM1:

```
#include<stdio.h>
#include"8000E.h"
```

```
void main(void)
{
  int quit=0, data;
```

```
InitLib(); /* Initiate the 8000a library */
```

```
while(!quit)
{
    if(Kbhit()) /* Check if any data is in the input buffer */
    {
        data=Getch(); /* Read data from COM1 */
        Putch(data); /* Send data to COM1 */
        if(data=='q') quit=1; /* If 'q' is received, exit the program */
    }
}
```

For example, show data through COM1:

```
#include <stdio.h>
#include "8000A.h"
void main(void)
{
    int i;
    /* Initiate the 8000a library */
    InitLib();
    for(i=0;i<10;i++)
    {
        Print("Test %d\n\r",i);
    }
}</pre>
```

4.1.4. Comparing with MiniOS7 COM port function and Standard COM port function

For example, learn to show the ASCII code:

MiniOS7 COM port functions	Standard COM port functions
#include <stdio.h></stdio.h>	#include <stdio.h></stdio.h>
#include"8000a.h"	#include"8000a.h"
void main(void)	void main(void)
{	{
unsigned char item;	unsigned char item;
InitLib();	InitLib();
<pre>InstallCom(1, 115200, 8, 0, 1); printCom(1,"Hits any key.\n"); printCom(1,"Hit the ESC to exit!\n"); for(;;) { for(;;) { if(IsCom(1)) { item=ReadCom(1); if(item=='q') { return; } else { printCom(1,"\n\r"); printCom(1,"char:"); ToCom(1,item); printCom(1,"\n\rASCII(%c)\n\r",item); ; printCom(1,"Hex(%02X)\n\r",item); } }</pre>	<pre>Print("Hits any key.\n"); Print("Hits the ESC to exit !\n"); for(;;) { if(kbhit()) { item=Getch(); if(item=='q') { return; } else { Print("\n\r"); Print("char:"); Putch(item); Print("char:"); Print("\n\rASCII(%c)\n\r",item); Print("Hex(%02X)\n\r",item); } }</pre>

4.1.5. Request/Response protocol define on COM port

Request/Response communication is very typical protocol architecture, if you want to design a command set of communication protocol as table below, you can refer to "slave_com" demo.



Request	Response
GetCounter	>1234
SetDO1	>OK
ResetDO2	>OK
GetVersion	>V1.0.0

For more demo program about the COM port, please refer to:

CD:\NAPDOS\iPAC8000\Demo\Basic\com_port

http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/com_port

4.2. API for I/O modules

- The iPAC-8000 is equipped with 4/8 I/O slots to access the I-8k and I-87k series I/O modules (High profile) as shown the point 1 and point 2 in the figure below.
- The iPAC-8000 is equipped with multi-serial ports to access the I-7K series I/O modules for a wide range of RS-485 network application, as shown the point 3 in the figure below.

The iPAC-8000 can connect to RU-87P2/4/8 to access the I-87k I/O series modules through RS-485, as shown the point 4 in the figure below.



The demo programs used for I-7K, I-8k and I-87k can be divided into the following:

► For I-8k and I-87k I/O modules in slots, please refer to:

CD:\NAPDOS\iPAC8000\Demo\Basic\IO_in_Slot

http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/io_in_slot

► For I-7K and I-87k I/O modules is connected to the COM ports, please refer to:

CD:\ NAPDOS\iPAC8000\ Demo\Basic\7K87K_for_COM

http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/7k87k_for_com

4.2.1. Steps to use I-8k series I/O modules in slots

API for reading DI modules

DI_8(), DI_16(), DI_32()

The DI_8(), DI_16(), DI32() must be called to read input value of DI modules.

Sending commands to i-8K series I/O modules



For example, read the input value of slot 3 DI modules:

```
#include <stdio.h>
#include "8000A.h"

void main(void)
{
    int Dl_data, iSlot=3;
    InitLib(); /* Initiate the 8000a library */
    for(;;)
    {
        /* Read the input value of Slot 3 DI module */
        Dl_data=Dl_8(iSlot);
        Print("DI Status==%x\n\r", Dl_data);
     }
}
```

4.2.2. Steps to use I-87k series I/O modules in slots

You must perform the following steps:

- Step 1: Use Installcom() to install the COM port driver.
- Step 2: Use ChangeToSlot() to assign the slot which the I-87k I/O module plugged in
- Step 3: Use SendCmdTo7000(0,...) to send commands
- Step 4: Use ReceiveResponseFrom7000_ms() to get the response.
- Step 5: Use RestoreCom() to restore the COM port driver





The following settings of the COM0 are fixed:

Baudrate = 115200 bps Data bit = 8 bits Parity check = None Stop bit = 1

The following settings of I-87k series I/O modules that plugged in

slots are fixed:

Address = 0 Check sum = Disable

Besides, the ChangeToSlot() function must be called.

For example, send a command, '\$00M', to the I-87k I/O module that pluged on the slot 7 of the iPAC-8000 for getting the module name:

```
#include <stdio.h>
#include "8000A.h"
 void main(void)
 {
   unsigned char InBuf0[60];
   InitLib(); /* Initiate the 8000a library */
   InstallCom(0,115200,8,0,1); /* Install the COM0 driver */
   InstallCom(1,115200,8,0,1); /* Install the COM1 driver */
   ChangeToSlot(7);
   SendCmdTo7000(0,"$00M",0); /* Send a command to COM0 */
   /* Timeout = 50ms, check sum disabled */
   ReceiveResponseFrom7000_ms(0,InBuf0,50,0);
   printCom(1,"Module Name = %s", InBuf0);
   Delay(10); /* Wait for all data are transmitted to COM port */
   RestoreCom(0); /* Uninstall the COM0 driver */
   RestoreCom(1); /* Uninstall the COM1 driver */
  }
```

4.2.3. Steps to use I-7K and I-87k series I/O modules that are connected to COM port

You must perform the following steps:

- Step 1: Use Installcom() to install the COM port driver.
- Step 2: Use SendCmdTo7000(0,...) to send commands
- Step 3: Use ReceiveResponseFrom7000_ms() to get the response.
- Step 4: Use RestoreCom() to restore the COM port driver



For example, send a command, '\$00M', to the I-7K or I-87k I/O module that connected on the COM2 of the iPAC-8000 for getting the module name:

```
#include <stdio.h>
#include "8000A.h"
 void main(void)
 {
   unsigned char InBuf0[60];
   InitLib(); /* Initiate the 8000a library */
   InstallCom(1,115200,8,0,1); /* Install the COM1 driver */
   InstallCom(2,115200,8,0,1); /* Install the COM2 driver */
   SendCmdTo7000(2,"$00M",0); /* Send a command to COM2 */
   /* Timeout = 50ms, check sum disabled */
   ReceiveResponseFrom7000_ms(2,InBuf0,50,0);
   printCom(1,"Module Name = %s", InBuf0);
   Delay(10); /* Wait for all data are transmitted to COM port */
   RestoreCom(1); /* Uninstall the COM1 driver */
   RestoreCom(2); /* Uninstall the COM2 driver */
```

}

4.3. API for EEPROM

- The EEPROM contains 64 blocks (block 0 ~ 63), and each block has 256 bytes (address 0 ~ 255), with a total size of 16,384 bytes (16K) capacity.
- The default mode for EEPROM is write-protected mode.
- The system program and OS are stored in EEPROM that are allocated as shown below.



API for reading data from the EEPROM

4. EE_MultiRead()

The EE_WriteEnable() must be called to read data from the EEPROM no matter what the current mode is.

For example, to write data to block1, address 10 of the EEPROM:

```
#include <stdio.h>
#include "8000A.h"
void main(void)
{
    int data=0x55, data2;
    InitLib(); /* Initiate the 8000a library */
    EE_WriteEnable();
    EE_MultiWrite(1,10,1,&data);
    EE_WriteProtect();
    EE_MultiRead(1,10,1,&data2); /* Now data2=data=0x55 */
}
```



To write an integer to the EEPROM, the EE_WriteEnable() function must be called twice, in the same manner as writing data to the NVRAM

► For more demo program about the EEPROM, please refer to:

CD:\ NAPDOS\iPAC8000\ Demo\Basic\misc

http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/misc

Free: 448 K bytes

MiniOS7: 64 K bytes

Total Size: 512 K bytes



• The iPAC-8000 module contains 512K

MiniOS7 uses the last 64K bytes, the other

bytes of Flash memory.

data to the Flash Memory.

API for reading data from the Flash Memory

2. FlashRead()

The FlashRead() must be called to read data from the Flash Memory.

For example, to write an integer to segment 0xD000, offset 0x1234 of the Flash memory:

```
#include <stdio.h>
#include "8000A.h"
 void main(void)
 {
   int data=0xAA55, data2;
   char *dataptr;
   int *dataptr2;
 InitLib(); /* Initiate the 8000a library */
   dataptr=(char *)&data;
   FlashWrite(0xd000,0x1234, *dataptr++);
   FlashWrite(0xd000,0x1235, *dataptr);
   /* Read data from the Flash Memory (method 1) */
   dataprt=(char *)&data2;
   *dataptr=FlashRead(0xd000,0x1234);
   *(dataptr+1)=FlashRead(0xd000,0x1235);
   /* Read data from the Flash Memory (method 2) */
   dataptr2=(int far *)_MK_FP(0xd000,0x1234);
   data=*data;
  }
```

► For more demo program about the Flash memory, please refer to:

CD:\ NAPDOS\iPAC8000\ Demo\Basic\misc

http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/misc

4.5. API for NVRAM and RTC

- The iPAC-8000 is equipped with an RTC (Real Time Clock), and 31 bytes of NVRAM memory can be used to store data.
- NVRAM is the same as SRAM, but it uses a battery to retain the data, so the data.
 store in the NVRAM is not lost when the module is powered off and can be used for 10 years.
- NVRAM has no limit on the number of times the data can be written.
 (Both Flash and EEPROM both have a limit on the numbers of data can be re-written.)

API for writing data to the NVRAM

1. WriteNVRAM()

The WriteNVRAM() must be called in order to write data to the NVRAM.

API for reading data from the NVRAM

2. ReadNVRAM()

The ReadNVRAM() must be called in order to write data to the NVRAM.

For example, use the following code to write data to the NVRAM address 0:

```
#include <stdio.h>
#include "8000A.h"
void main(void)
{
    int data=0x55, data2;
    InitLib(); /* Initiate the 8000a library */
    WriteNVRAM(0,data);
    data2=ReadNVRAM(0); /* Now data2=data=0x55 */
}
```

For example, the following can be used to write an integer (two bytes) to NVRAM:

```
#include <stdio.h>
#include "8000A.h"
void main(void)
{
    int data=0xAA55, data2;
    char *dataptr=(char *)&data;
    InitLib(); /* Initiate the 8000a library */
    WriteNVRAM(0, *dataptr); /* Write the low byte */
    WriteNVRAM(1, *dataptr+1); /* Write the high byte */
    dataptr=(char *) &data2;
    *dataptr=ReadNVRAM(0); /* Read the low byte */
    (*dataptr+1)=ReadNVRAM(1); /* Read the high byte */
}
```

▶ For more demo program about the NVRAM and RTC, please refer to:

CD:\ NAPDOS\iPAC8000\Demo\Basic\misc

http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/misc

4.6. API for 5-Digit LED

The iPAC-8000 contains a 5-Digit 7-SEG LED with a decimal point on the left-hand.
 side of each digit, which be used to display numbers, IP addresses, time, and so on.



API for controlling the 5-Digit 7-SEG LED

1. Init5DigitLed()

Before using any LED functions, the Init5DigitLed() must be called to initialize the 5-Digit 7-SEG LED.

API for displaying a message on the 5-Digit 7-SEG LED

2. Show5DigitLed()

After the Init5DigitLed() is used to initialize the 5-Digit 7-SEG LED, the Show5DigitLed() must be called to display information on the 5-Digits 7-SEG LED.

For example, use the following code to display "8000E" on the 5-Digit 7-SEG LED:

```
#include <stdio.h>
#include "8000A.h"

void main(void)
{
InitLib(); /* Initiate the 8000a library */
Init5DigitLed();
Show5DigitLed(1,8);
Show5DigitLed(2,0);
Show5DigitLed(3,0);
Show5DigitLed(4,0);
Show5DigitLed(5,14); /* The ASCII code for the letter 'E' is 14 */
```

}

▶ For more demo program about the 5-digit 7-SEG LEDs, please refer to:

CD:\NAPDOS\iPAC8000\Demo\Basic\smmi http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/smmi

4.7. API for Timer and WatchDogTimer

- The iPAC-8000 can support a single main time tick, 8 stop watch timers and 8 count down timers.
- The iPAC-8000 uses a single 16-bit timer to perform these timer functions, with a timer accuracy of 1 ms..

API that can be used to control the Timer

1. TimerOpen()

Before using the Timer functions, the TimerOpen() must be called at the beginning of the program.

API for reading the Timer

2. TimerResetValue()

Before reading the Timer, the TimerResetValue() must be called to reset the main time ticks to 0.

3. TimerReadValue()

After the TimerResetValue() has reset the main time ticks to 0, the TimerReadValue() must be called to read the main time tick.

API for stopping the Timer

4. TimerClose()

Before ending the program, the TimerClose() must be called to stop the Timer.
For example, the following code can be used to read the main time ticks from 0:

```
#include <stdio.h>
#include "8000A.h"

void main(void)
{
Unsigned long time iTime;
InitLib(); /* Initiate the 8000a library */
TimerOpen();
While(!quit)
{
If(Kbhit())
TimerResetValue(); /* Reset the main time ticks to 0 */
iTime=TimerReadValue(); /* Read the main time ticks from 0 */
}
TimerClose(); /* Stop using the 8000e timer function */
}
```

► For more demo program about the timer, please refer to:

CD:\NAPDOS\iPAC8000\Demo\Basic\timer http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/timer

4.8. API for WatchDog Timer (WDT)

- The default WatchDog timer (WDT) value for the iPAC-8000 module is fixed at 0.8 seconds for MiniOS7 version 2.0.
- When the iPAC-8000 is first powered on, the WatchDog Timer will always be enabled.
- The MiniOS7 for the iPAC-8000 will automatically refresh the WatchDog Timer after being powered on. The software driver can be called by a user program to prevent the MinOS7 from refreshing the WatchDog Timer.

API for refreshing WDT

1. EnableWDT()

The WDT is always enabled, before user's programming to refresh it, the EnableWDT() must be called to stop refreshing WDT.

2. RefreshWDT()

After EnableWDT() stop refreshing WDT, the RefreshWDT() must be called to refresh the WDT.

3. DisableWDT()

After user's programming to refresh WDT, the DisableWDT() should be called to automatically refresh the WDT.

For example, to refresh the Watchdog Timer:

```
#include <stdio.h>
#include "8000A.h"

void main(void)
{
Unsigned long time iTime;
InitLib(); /* Initiate the 8000a library */
Enable WDT();
While(!quit)
{
    RefreshWDT();
    User_function();
    }
DisableWDT();
}
```

► For more demo program about the WatchDog Timer, please refer to:

CD:\NAPDOS\iPAC8000\Demo\Basic\Misc http://ftp.icpdas.com/pub/cd/8000cd/napdos/ipac8000/demo/basic/misc

Appendix A. Frame Ground

Electronic circuits are constantly vulnerable to Electro-Static Discharge (ESD), which become worse in a continental climate area. Some I-7000 ,M-7000 and I-8000 series modules feature a new design for the frame ground, which provides a path for bypassing ESD, allowing enhanced static protection (ESD) capability and ensures that the module is more reliable.

The following options will provide a better protection for the module:

The iPAC-8000 controller has a metallic board attached to the back of the plastic basket as shown in the Figure 2-1 below. When mounted to the DIN rail, connect the DIN rail to the earth ground because the DIN rail is in contact with the upper frame ground as shown in the Figure 2-2 below.



Figure B-2

Appendix B. Redundant Power

The WinPAC-8000 provides two power inputs that can be connected simultaneously to live DC power sources. If one of the power inputs fails, the other live source acts as a backup to automatically support the the WinPAC-8000's power needs.

The WinPAC-8000 provides relay contact outputs to warn technicians on the shop floor when the power fails.



+24 VDC Power Supply

Appendix C. I-8k and I-87k serial modules

There are 1/4/8 slot options to expand local I/O. And the I/O modules can be parallel bus type (high profile I-8k series) and serial bus type (high profile I-87k series).

The difference between them is

Item	I-8k Series	I-87k Series
Microprocessor	No	Yes (8051)
Communication interface	Parallel bus	Serial bus
Communication speed	Fast	Slow
DI latched function	No	Yes
Counter input (for digital input module)	No	Yes (100 Hz)
Power on value	No	Yes
Safe value	No	Yes
Programmable slew-rate for AO module	No	Yes

Appendix D. What is MiniOS7

MiniOS7 is an embedded ROM-DOS operating system design by ICP DAS. It is functionally equivalent to other brands of DOS, and can run programs that are executable under a standard DOS. Photo Shop + office 2007yji4

DOS (whether PC-DOS, MS-DOS or ROMDOS) is a set of commands or code that tells the computer how to process information. DOS runs programs, manages files, controls information processing, directs input and output, and performs many other related functions.

The following table compares the features between MiniOS7 and ROM-DOS :

Feature	MiniOS7	ROM-DOS
Power-up time	0.1 sec	4 ~ 5 sec
More compact size	< 64 K bytes	64 K bytes
Support for I/O expansion bus	Yes	No
Support for ASIC key	Yes	No
Flash ROM management	Yes	No
O.S. update (Download)	Yes	No
Built-in hardware diagnostic functions	Yes	No
Direct control of 7000 series modules	Yes	No
Customer ODM functions	Yes	No
Free of charge	Yes	No

Appendix E. What is MiniOS7 Utility



MiniOS7 Utility is a tool for configuring, uploading files to all products embedded with ICPDAS MiniOS7 with easiness and quickness.

Note : Since version 3.1.1, the Utility can allow users remotely access the controllers (7188E,8000E,...ect) through the Ethernet

Functions

Supported connection ways

- 1. COM port connection (RS-232)
- 2. Ethernet connection (TCP & UDP) (Supported since version 3.1.1)

Maintenance

- 1. Upload file(s)
- 2. Delete file(s)
- 3. Update MiniOS7 image

Configuration

- 1. Date and Time
- 2. IP address
- 3. COM port
- 4. Disk size (Disk A, Disk B)

Check product information

- 1. CPU type
- 2. Flash Size
- 3. SRAM Size
- 4. COM port number

Including Frequently Used Tools

- a. 7188XW
- b. 7188EU
- c. 7188E
- d. SendTCP
- e. Send232
- f. VxComm Utility

PC System Requirements

- 1. IBM compatible PC
- 2. Windows 95 /98/NT/2000/XP

Supported Products

- 1.7188XA
- 2.7188XB
- 3. 7188XC
- 4. 7188EX series
- 5. All i-8000 series
- 6. iView100
- 7. uPAC-7186XB
- 8. uPAC-7186EX
- 9. ET-6000 series
- 10. ET-7000 series

Download location :

http://ftp.icpdas.com.tw/pub/cd/8000cd/napdos/minios7/utility/minios7_utility/

Appendix F. What is VxComm Utility



The VxComm Driver creates COM port(s) and maps them to the Ethernet port(s) of the PDS/8000E/7188E.

The user's RS-232 client programs need only to change to the different COM port to get the access of serial devices that are allocated in the Internet or Ethernet network via the PDS/8000E/7188E.

The VxComm Driver supports Windows NT 4.0, 2000/XP/2003 and 32-bit Vista (Vista32), and is totally free for users using ICP DAS PDS/8000E/7188E... series products.

For downloading and more information, please refer to the following link:

http://www.icpdas.com/products/Software/VxComm/vxcomm.htm

Appendix G. More C Compiler Settings

This section describes the setting of the following compilers:

- Turbo C 2.01 Compiler
- BC++ 3.1 IDE
- MSC 6.00 Compiler
- o MSVC 1.50 Compiler

G.1. Turbo C 2.01

You have a couple of choices here, you can :

1 : Using a command line

For more information, please refer to

CD:\8000\NAPDOS\8000\841x881x\Demo\hello\Hello_C\gotc.bat

tcc -Ic:\tc\include -Lc:\tc\lib hello1.c ..\..\lib\8000e.lib

2 : Using the TC Integrated Environment

Step 1: Executing the TC 2.01

Step 2: Editing the Project file

Adding the necessary library and file to the project

C:\WINI	DOWS\Syste	m32\cmd.e	exe - d:\tc2	0\tc				- 🗆 ×
File	Edit	Run Co	ompile	Project	Option	ns <mark>D</mark> ebu	g Break/	watch
LED.C \lib.7	ne 2 188xal.1	Col (9 ib_	Insert	Indent I	ab Fill	Unindent	* D:NONAM	E.C
F1-Help	F5-Zoom	F6-Swi	itch F7	Messa -Trace H	ge	F9-Make	F10-Menu	NUM

Step 3: Save the project and entering a name, such as LED.prj

C:N	C:\WIN	DO WS\Sy s	tem32\c	md.exe - d:\tc	20\tc				- 🗆 X
	File	Edit	Run	Compile	Project	<mark>O</mark> ptions	Debug	Break/watch	
Ś	Pic New Sau Unite Direc Chang OS sh Quit	F3 to to e dir hell Alt-X	Col ABC\7:	19 Insert Rename NO 188XA\BC_TO	: Indent Ta IAME :\LED\LED\	ab Fill Cr LED.prj_	indent *	D:NONAME.C	

Step 4: Load the Project



Step 5: Change the Memory model (Large for 8000e.lib) and set the Code Generation to 80186/80286



File Edit	Run Compile	Project Options	Debug Bre	ak/watch
Line 1	Col 1 Insert	Indent Ta Compiler	NO	NAME.C
		Model Define	L S Cenewation	arge
		Calling con Instruction Floating po Default cha Alignment Generate un Merge dupli Standard st Line number OBJ debug i	vention set oint ar type derbars icate strings ack frame overflow 's information	C 80186/80286 Emulation Signed Byte On Off On Off On Off On

Step 6: Building the project

C:/	C:\WIN	DOWS\Sy	stem.32\cı	nd.exe - d:\tc	20\tc				- 🗆 ×
	File	Edit	Run	Compile	Project	0ptions	Debug	(Break∕watch	
	L:	ine 1	Co1	Compile Hake EXI Link EXI Build al Primary Get info	to OBJ File file C file:	D:NONAME.O D:DEMOS.EX	BJ₽	D:NONAME.C	



G.2. BC++ 3.1. IDE

Step 1: Executing the Borland C++ 3.1

Step 2: Creating a new project file (*.prj)

ex Command Prompt	- bc			- 🗆 🗙
≡ File Edit	Search Run Co C:DOCUME	mpile Delug "1\ADMIN"1\	Project Options Open project Close project Add item	Wh dow Help 8
	•pen Project •.PRJ •iles HELLO1.PRJ • VI D:\7188E\MINIHELLO1.PRJ	• Open Projec • File • Sile •	Cancel → Help HELLO1*.PRJ pr 26,2005 1:14p	

Step 3: Add all the necessary files to the project

C:V	Command	Prompt	- bc							- 🗆 ×
Ξ	File	Edit	Search	Run	Compile	Debug	Project	O ptions	Window	Help
							Open pro	.iect		
						6	Add iter			
						· · ·	Delete i	item		
					= Add t	o Proje	Include ct List =	files	<u> </u>	
			ame							
			*.C							
			 	01 0	_		_	0.4.4		
			>	.0 1 .0				Auu		
								Done		
								Help		
			D:\718 HELLO1	BENM	INIOS7ND	EMO\BC\ 327_A	HELL01*.	C 15 1:11r	m	

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Step 4: Change the Memory model (Large for 8000e.lib)

Step 5: Set the Advanced code generation options and Set the Floating Point to Emulation and the Instruction Set to 80186



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Step 6: Set the Entry/Exit Code Generation option and setting the DOS standard



Step 7: Choosing the Debugger...and set the Source Debugging to None



Step 8: Make the project



G.3. MSC 6.00

Step 1: In the source file folder, create a batch file called Gomsc.bat using the text editor

🕑 Untitled - Notepad 🔋 🚺	
File Edit Format View Help	
cl /c /Gs /FPa /Fm /G1 /AL HELLO.c link /MA /NOE /NOI /HELLO,,,\lib\7188xbl; del *.map 1 The source code	<
 The object file name. The path of the functions library. 	~
	> .::

/GS No stack checking
/Fm [map file]
/AL Large model

Step 2: Run the Gomsc.bat file

C:\WINDOWSSystem32/cmd.exe	- 🗆 🗙
C:\7188XA\Demo\MSC\Hello>Gomsc	
C:\7188XA\Demo\MSC\Hello>cl /c /Gs /FPa /Fm /G1 /AL Hello.c Microsoft (R) C Optimizing Compiler Version 6.00 Copyright (c) Microsoft Corp 1984-1990. All rights reserved.	
Hello.c	
C:\7188XA\Demo\MSC\Hello>link /MA /NOE /NOI Hello,,,\lib\7188	(al;
Microsoft (R) Segmented-Executable Linker Version 5.10 Copyright (C) Microsoft Corp 1984-1990. All rights reserved.	
C:\7188XA\Demo\MSC\Hello>del *.obj	
C:\7188XA\Demo\MSC\Hello>del *.map C:\7188XA\Demo\MSC\Hello>_	

Step 3: A new executable file will be created if it is successfully compiled



G.4. MSVC 1.50

Step 1: Run MSVC.exe

Microsoft Vis	aal C++ - DEMO4.MAK
le <u>E</u> dit <u>V</u> iew	Project Browse Debug Tools Options Window Help
r r	
<2> D.17	188EVTCPVXSERVER\DEMO\MSVC1_5\DEMONA\IISER_C
#include	<string.h></string.h>
#include	New Project
п п	Project Name: DK
{	
/*	Pr Browse ? X
A <1 :	「 檔名(M): 資料夾(E): 確定
	led 5.MAK d.\\minios7\demo\msc\led 5
	→ 8000E
	← MINIOS7
	DEMO 網路(₩)
*/	
3	List Files of Type: 磁碟機(V):
voi	Project (*.mak)
{	

Step 2: Create a new project (*.mak) by entering the name of the project in the Project Name field and then select MS-DOS application (EXE) as the Project type



Step 3: Add the user's program and the necessary library files to the project

Edit - HELLO.MAK		×
File <u>N</u> ame: 7188xal.lib 7188xal.lib 7188xaS.lib	Directories: c:\7188xa\demo\msc\lib C:\ C:\ C:\ C:\ C:\ C:\ C:\ C:\	Cl <u>o</u> se Cancel <u>H</u> elp 網路
List Files of <u>Type</u> : Library (*.lib) Files in Project: c:\7188xa\demo\msc\hello\f c:\7188xa\demo\msc\lib\718	Drives:	<u>A</u> dd Add All D <u>e</u> lete

Step 4: Set the Code Generation on the Compiler.



Step 5: Change the Memory model (large for 8000e.lib)

C/C++ Compiler Options		×
Build Options: <u>O D</u> ebug Sp	pecific 💿 <u>R</u> elease Specific 🛛 <u>C</u> ommon t	o Both OK
Uptions String: //pologo/Gs/G1/A/3/AL/O		Cancel
Thologo Pas Par Print Prese		Help
		Use Project Defaults
Category: Code Generation Custom Options Custom Options (C++) Debug Options Listing Files Memory Model Optimizations P-Code Generation Precompiled Headers Preprocessor Segment Names	Category Settings: Memory Model	

Step 6: Remove the xcr, afxcr library from the Input Category

Linker Options			×
Build Options: ODe	bug Specific 💿 <u>R</u> elease Specific 🤇	Common to Both	ОК
Options <u>S</u> tring: //LIB:"xer" /LIB:"afxer"		STACK:5120	Cancel
/ONERROR:NOEXE O		<u>H</u> elp	
		-	Use Project Defaults
C <u>a</u> tegory: Input Memory Image Miscellaneous Output	Category Settings: Input Libraries xcr, afxcr, rdnames, s I Ignore Defart Libraries Specifi Remove t "xcr" and "a	slibce he fxcr''	
	☐ Prev ✓ Distinguish Letter Case		

Step 7: Remove the OLOGO option from the miscellancous Category.

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Build Options:	○ <u>D</u> ebug Specific ● <u>R</u> elease Specific ● <u>C</u> ommon to Both	ОК						
Options String:		Cancel						
/ONERROR:NO	DEXE OLOGO	Help						
	Use	e Project De <u>f</u> aults						
Category: Input Memory Image Miscellaneous Output Category Settings: Miscellaneous Category Settings: Miscellaneous Suppress Display of Sign On Banner Other Options: OLOGO Remove the "OLOGO"								

Step 8: Rebuild the project

	Microsoft Visual C++ - HELLO.MAK										
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Microsoft (R) Segmented Executable Linker Version 5.60.339 Dec 5 1994 Copyright (C) Microsoft Corp 1984-1993. All rights reserved.											
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Appendix H. Application of RS-485 Network

The RS-485 length can be up to 4000 ft or 1.2 km over a single set of twisted–pair cables, if the RS-485 network is over 4000 ft or 1.2Km, the RS-485 repeater must be added to extend the RS-485 network.

H.1. Basic RS-485 network

The basic component of the RS-485 network consist of a Master Controller (or using a PC as a host controller), and some RS-485 devices.



H.2. Daisy chain RS-485 network

There are branches along the main network. In this case, it is better to have a repeater to isolate or filter the noise that is made by devices.

There is a better choice to use 7513 as a RS-485 hub on start type network.



H.3. Star type RS-485 network

All RS-485 devices are wired directly to the main network, If the network is up to 1.2 Km, it will need a repeater (7510 series) to extend the network length.



There is a better choice to use 7513 as a RS-485 hub on start type network.



H.4. Random RS-485 network

There are branches along the main wire. In this case, it is better to have a repeater to isolate or filter the noise that is made by devices.



H.5. Pull-High/Pull-Low Resistors

The RS-485 network based on master-slave architecture consist of a single master device and one or more slave devices.

The iPAC-8000 provides two RS-485 communication interface based on the masterslave system architecture, all of which have a pull-high/pull-low resistor, user can set it to master or slave for implementing an RS-485 multi-drop network.

One of the RS-485 communication, COM2, its pull-high/pull-low resistor located on power board, the other, COM3, located on the right side and its pull-high/pull-low resistor located on the bottom of the right side, as shown below.



H.5.1. iPAC-8000 as a Master

When one of iPAC-8000 is set to master, then all the other devices on the same network must be slave mode. If the network is up to 1.2 KM, it will need a repeater (7510 series) to extend the network length.



When iPAC-8000 as a master using COM2 communication interface, the pull-high /pull-low resistor located on the power board must adjust to enabled as shown below.



When iPAC-8000 as a master using COM3 communication interface, the pull-high /pull-low resistor located on the power board must set to "Master" as shown below.



H.5.2. iPAC-8000 as a slave

For most of application, when using one 7520 series as RS-232/485 converter, its pull-high/pull-low resistors are set to enabled. Then the iPAC-8000 and all the other devices on this network must be slave mode (the pull-high/pull-low resistors must be disabled).

If there are repeaters on the RS-485 network, there will be pull-high/pull-low resistors on both sides of the repeaters (I-7510)



When iPAC-8000 as a master using COM2 communication interface, the pull-high /pull-low resistor located on the power board must adjust to disabled as shown below.



When iPAC-8000 as a master using COM3 communication interface, the pull-high /pull-low resistor located on the power board must set to "Slave" as shown below.

